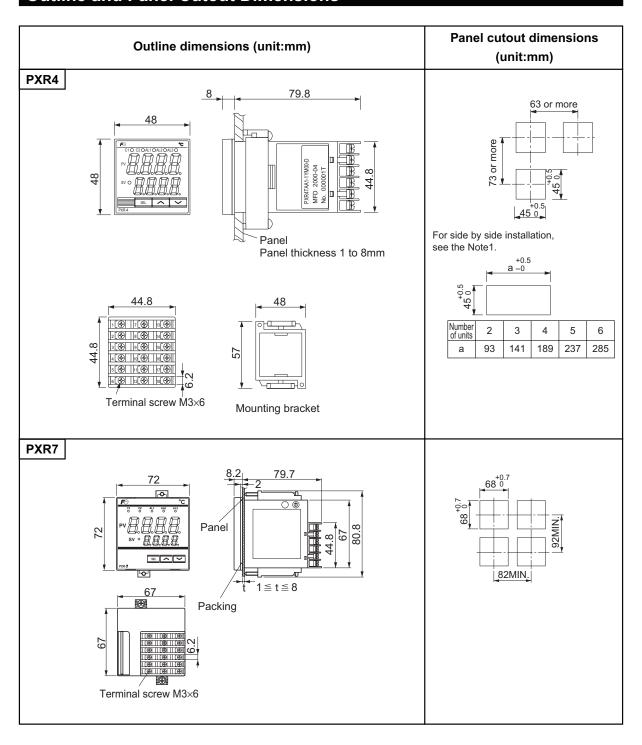
# 1 Installation/mounting

### **Outline and Panel Cutout Dimensions**

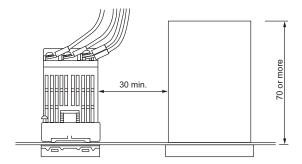


#### Remarks

Note) Panel coating procedure must be taken into account, for the panel cutout dimension should still conform with the dimensions listed in the left hand column.

Caution on side-by-side installation:

- Maximum ambient temperature is at 45 °C when the power supply is at 200VAC or more. When
  the PXR4 controller is tightly fixed in vertical and upright direction, the use of 100V AC power
  supply is recommended.
  - (Installation of fan is recommended as a heat release measure)
- Make sure the controller is installed more than 30mm away, when there is an instrument of more than 70mm depth or a wall on the right side of the controller.
- · Side-by-side installation may sacrifice the controller's waterproof property.

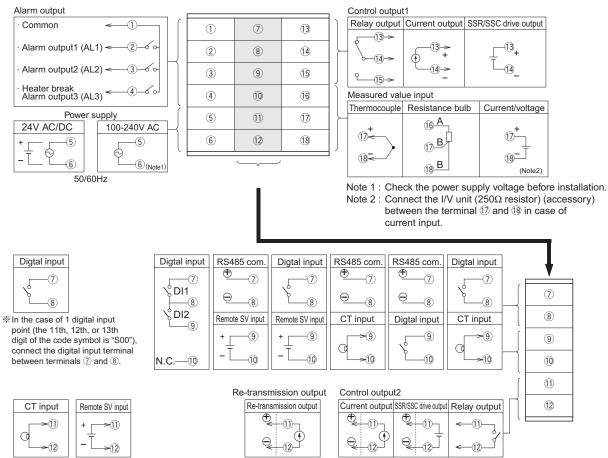


#### Caution on wiring:

- Terminals at the left hand side (from No.1 to 6) should be used first.
- Crimp terminals with matching screw size should be used. Tightening torque value should be approx. 0.8N · m.
- Do not connect anything to the terminals that are not used. (Do not use as relay terminal)

## 2 Wiring

## Terminal Connection Diagram (100 to 240 AC, 24V AC/24V DC)



\*\* In the case of 2 digital input points + heater break alarm, or 2 digital input points + remote SV specifications, connect the CT input and remote input terminals between terminals ① and ②.