MIDAS®-M MINERAL ACIDS (HF GROUP)

Smart Sensor Specifications

Bringing new visibility, reliability, and ease-of-use to gas detection in semiconductor processing and industrial manufacturing.

GAS MEASURED	HYDROGEN FLUORIDE (HF)
Cartridge Part Number	MMS-Z2
Sensor Technology	3 electrode electrochemical cell
Measuring Range	HF 0 ppm to 12 ppm
Default Alarm 1	1.5 ppm (rising)
Default Alarm 2	3 ppm (rising)
Accuracy	<±5% of measured value Exposure to HF 6 ppm for 5 minutes
Response Time (t _{62.5})	Typical 29 seconds
Sensor Cartridge Life Expectancy	24 months under typical application conditions
Operating Temperature	0°C to 40°C (32°F to 104°F)
Effect of Temperature Zero Sensitivity	<±0.015 ppm/°C <±0.4% of measured value/°C
Operating Humidity (continuous)	20% RH to 75% RH
Effect of Humidity Zero Sensitivity	<±0.003 ppm/%RH <±1% of measured value/%RH
Operating Pressure	90 kPa to 110 kPa
Effect of Position	No effect in typical application
Long Term Drift Zero Sensitivity	No drift <15% of measured value/year
Calibration Gas	Hydrogen Fluoride (3 ppm to 9 ppm, 6 ppm)
Challenge Gas (Bump Test)	Chlorine (10 ppm)
Warm Up Time	<20 minutes
Storage Temperature	5°C to 25°C (41°F to 77°F)



The sensor data listed is based on the test data under normal lab test conditions (20°C to 25°C, 0% RH to 60% RH, normal atmosphere pressure); observed performance may vary based on the actual monitoring system and the sampling conditions employed.

NOTE: The HF sensor should not be used with $\rm NH_3$ or $\rm SO_2$ sensor in same Midas $^{\rm o}-M$ unit.



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OTHER DETECTABLE GASES

The following additional gases can be detected with this sensor cartridge. Sensor performance and characteristics will be representative of the data as tabulated above. Consult the Technical Manual to set up the Midas®-M transmitter with the designated identification code for each of the following gas types:

DETECTABLE GAS	CHEMICAL FORMULA	MEASURING RANGE
Boron Trifluoride	BF ₃	0 ppm to 8 ppm
Tungsten Hexafluoride	WF ₆	0 ppm to 12 ppm

CROSS SENSITIVITIES

Each Midas-M sensor is potentially cross sensitive to other gases and this may cause a gas reading when exposed to other gases than those originally designated. The table below presents typical readings that will be observed when a new sensor cartridge is exposed to the cross sensitive gas (or a mixture of gases containing the cross sensitive species).

NOTE: The cross sensitivity data shown below does not form part of the product specification and is supplied for guidance only. Values quoted are based on tests conducted on a small number of sensors and any batch may show significant variation.

GAS/VAPOR	CHEMICAL FORMULA	CONCENTRATION APPLIED (ppm)	READING (ppm HF)
Arsine	AsH ₃	1	0
Carbon Monoxide	CO	2000	0
Chlorine	Cl2	1	1.5
Diborane	B_2H_6	1	-1.3
Hydrogen	H ₂	20000	0
Hydrogen Chlorine	HCl	8	14
Hydrogen Sulphide	H_2S	25	-3.6
Iso Propanol	C ₃ H ₇ OH	500	0
Methanol	CH ₃ OH	500	0
Nitrogen Dioxide	NO ₂	5	0.65
Phosphine	PH ₃	1	-0.14
Sulphur Dioxide	SO ₂	50	28.3

HONEYWELL SAFETY PRODUCTS

Americas

Honeywell Analytics 405 Barclay Boulevard Lincolnshire, IL 60069 Tel: +1 847 955 8200 Toll free: +1 800 538 0363 Fax: +1 847 955 8208 detectgas@honeywell.com

Europe, Middle East, and Africa

Life Safety Distribution AG (LSD) Javastrasse 2 8604 Hegnau Switzerland Tel: +41 (0)44 943 4300 Fax: +41 (0)44 943 4398

gasdetection@honeywell.com

Asia Pacific, India

Honeywell Analytics Asia Pacific, Co., Ltd. 7F SangAm IT Tower 434 Worldcup Buk-ro, Mapo-gu Seoul 03922 South Korea Tel: +82 (0)2 6909 0300

Fax: +82 (0)2 2025 0388 India Tel: +91 124 4752700 analytics.ap@honeywell.com

Mainland China

Honeywell Industrial Safety Gas Detectors Building#1, 555 Huanke Road Zhang Jiang Hi-Tech Park Pudong New Area Shanghai 201203, China Tel: 021-80386800 Fax: 021-60246070 gaschina@honeywell.com

Taiwan

Honeywell Taiwan Ltd 6F-2, No.8, ZiQiang S. Road, Jubei City, 30264 Taiwan Tel: +886-3-5169284

Tel: +886-3-5169284 Fax: +886-3-5169339 analytics.tw@honeywell.com Manuals and other information about this product are available at:
www.honeywellanalytics.com/en/products/



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