

# IN-SITU ZIRCONIA OXYGEN ANALYZER

## DATA SHEET

**ZFK8, ZKM, ZTA**

This oxygen analyzer is used to continuously measure oxygen concentration in combustion exhaust gas of industrial boilers or furnaces, and is ideally suited for combustion management and control.

The analyzer system is comprised of the detector and converter coupled together as a complete system. Detector setting configuration includes the detector flow guide tube and detector sensor. The flow guide tube is inserted directly into the gas and directs gas to the sensor for measurement. The converter (ZKM) is comprised of the signal processor, input/output and communications, display and system controls.

The converter is equipped with advanced functionality such as performing the sensor diagnostics and sensor recovery function, so the detector can be used within long term stability.

## FEATURES

- Gas sampling device is unnecessary**  
For quick response, insert the detector directly into the flue Gas sampling functions such as a gas aspirator and a dehumidifier are not required.
- Easy maintenance**  
The sensor equipped with the detector, has unit construction, it is easy to replace.  
By separating the detector and the flow guide tube, filter replacement is easy.
- More reliable than sensor diagnosis, sensor recoverable function**  
Depending on the concentration of the measurement gas, the power of the sensor might deteriorate. The equipment includes sensor recovery function electronically, checking the deterioration status of the sensor depletion.  
Therefore, it has high reliability and long-lasting stability.
- Safe and secure**  
System detects thermocouple break for heater control on the sensor side. Safety functions of isolating power supply to the detector or isolating power via external contact input are also.
- Easy operation**  
The operation and setting for the converter can be performed interactively, and available as English, Japanese or Chinese for language display.



General-use detector  
(ZFK8)



High-temperature detector  
(ZTA)



<IP66>  
Converter (ZKM1)



<IP67>  
Converter (ZKM2)

## SPECIFICATIONS

### General Specifications

- Measuring object:** Oxygen in noncombustible gas
- Measuring method:** Directly insert type zirconia system
- Measuring range:** 0 to 2 ... setting range at option 2 in 50 vol% O<sub>2</sub>  
(in 1 vol% O<sub>2</sub> steps)
- Repeatability:** Within  $\pm 0.5\%$  FS
- Linearity:** Within  $\pm 2\%$  FS
- Response time:** Within 4 to 7 sec, for 90% (from calibration gas inlet)
- Warmup time:** More than 10 min
- Analog output:** 4 to 20mA DC (allowable load resistance less than 500 $\Omega$ ) or 0 to 1V DC (output resistance more than 100 $\Omega$ )
- Power supply:** Rated voltage;  
100 to 120V AC (operating voltage 90 to 132V AC)  
200 to 240V AC (operating voltage 190 to 264V AC)  
Rated frequency; 50/60Hz
- Power consumption:** Maximum 240VA (Detector: approx. 200VA, Converter: approx. 40VA)  
Normal 70VA (Detector: approx. 50VA, Converter: approx. 20VA)

**Detector Specifications (ZFK)**

**Measured gas temperature:**

Flow guide tube system; -20 to +600°C (for general-use, corrosive gas)  
 Ejector system; -20 to +1500°C (for high-temperature gas)  
 -20 to +800°C (for general-use)

**Measured gas pressure:**

-3 to +3kPa (-306 to +306mmH<sub>2</sub>O)

**Flow guide tube:**

With or without blow-down nozzle  
 Flange; JIS5K 65A FF  
 (JIS5K-80AFF for high particulate gas)  
 Insertion length; 0.3, 0.5, 0.75, 1m

**Ejector (general-use):**

Probe for guiding measured gas to detector  
 Flange; JIS10K 65A RF  
 Insertion length; 0.5, 0.75, 1, 1.5m (according to customer's specification)

**Operating temperature:**

-10 to +60°C for Primary detecting element  
 -5 to +100°C for ejector section  
 125°C or less at detector flange surface with power applied

**Storage temperature:**

Sensing element: -20 to +70°C  
 Ejector: -10 to +100°C

**Structure:**

Dust/rain-proof structure(IEC IP66 equivalent)

**Filter:**

Alumina(filtering accuracy 50µm) and quartz paper

**Main materials of gas-contacting parts:**

Detector; Zirconia, SUS316, platinum  
 Flow guide tube; SUS304 or SUS316  
 Ejector (general use); SUS316, SUS304  
 Ejector; (for high temperature) SiC, SUS316, SUS304

**Calibration gas inlet:**

φ6mm tube join, φ1/4-inch tube join, or ball valve (as specified)

**Reference air inlet (option):**

φ6mm tube join or φ1/4-inch tube join (as specified)

**Detector mounting:**

Horizontal plane ±45°, ambient surrounding air should be clean.

**Outer dimensions:** (L × max. dia.) 210mm × 100mm (detector)

**Mass (approx.) {weight}:**

Detector; 1.6kg  
 Ejector; 15kg (insertion length 1m)  
 Flow guide tube (general-use, 1m); 5kg

**Finish color:**

Silver and SUS metallic color

**Ejector air inlet flow rate:**

5 to 10 L/min

**Calibration gas flow:**

1.5 to 2 L/min

**Blowdown air inlet pressure:**

200 to 300kPa {2 to 3 kgf/cm<sup>2</sup>}

**Ejector exhaust gas processing:**

Into furnace, returned to flue

**Heater temperature drop alarm output (ejector):**

Alarm output when below 100°C Mechanical thermostat

N.O. (1a) contact, 200V AC, 2A

**Converter specification (ZKM)**

**Concentration value indication:**

Digital indication in 4 digits

**Contact output signal:**

(1) Contact specification; 6 points, 1a 250V AC/3A or 30V DC/3A  
 (2) Contact function;

- Under maintenance
- Under blowdown Note3)
- Span calibration gas valve
- Zero calibration gas valve
- Instrument anomalies Note1)
- Alarm Note2)

Note1) The following Instrument errors (1) Thermocouples break (2) Sensor break (3) Temperature fault (4) Calibration fault (5) Zero/span adjustment fault (6) Output error turn the contact-ON

Note2) Alarm selects just one as mentioned below (1) High (2) Low (3) Upper and Lower (4) High-high (5) Low-low, it turns ON while operating.

Note3) Under blow down is available in case of option, and it turns ON while operating.

**Contact input signal:**

(1) Contact specification; 3points (the following option) ON; 0V (10mA or less), OFF; 5V

(2) Contact function;

- External hold
- Calculation reset
- Heater OFF
- Blow down (option)
- Inhibition of calibration
- Calibration start
- Range change

**Calibration method:**

- (a) Manual calibration with key operation
- (b) Auto. calibration (option)  
 Calibration cycle; 00 day 00 hour to 99 days 23 hours
- (c) All calibration

**Calibration gas:**

- Available range settings  
 Zero gas; 0.010 to 25.00% O<sub>2</sub>  
 Span gas; 0.010 to 50.00% O<sub>2</sub>
- Recommended calibration gas concentration  
 Zero gas; 0.25 to 2.0% O<sub>2</sub>  
 Span gas; 20.6 to 21.0% O<sub>2</sub>  
 (oxygen concentration in the air)

**Blowdown:**

A function for blowing out with compressed air dust that has deposited in the flow guide tube. Blowdown can be performed for a predetermined time and at predetermined intervals.

**(option)**

Blowdown cycle; 00 hour 00 minute to 99 hours 59 minutes  
 Blowdown time; 0 minute 00 second to 0 minutes 999 seconds

**Output signal hold:**

Output signal is held during calibration, processing recoverable sensor, processing diagnosis of sensor, warm-up, PID auto tuning, under set up maintenance mode "available" and blowdown. The hold function can also be released.

**Valve and Flow meter (option):**

Selects zero or span gas during manual zero or span calibration. Mounted on the side of the converter.

**Communication function:**

RS232C (MODBUS) standard specification  
RS485 (MODBUS) (option)

**Combustion efficiency display (option):**

When you select this display, "rich mode display" will be simultaneously displayed. This function calculates and displays combustion efficiency from oxygen concentration and measured gas temperature.  
Thermocouple (R) is required for temperature measurement.

**Operating temperature:**

-20 to +55°C

**Operating humidity:**

95% RH or less, non condensing

**Storage temperature:**

-30 to +70°C

**Storage humidity:**

95% RH or less, non condensing

**Construction:**

Dust-proof, rainproof construction

(corresponding to IP66 or IP67 of IEC)

**Material:**

Aluminum case

**Outer dimensions (H x W x D):**

170 X 159 X 70mm (IP66, Bench type)

220 X 230 X 95mm (IP67)

182 X 163.5 X 70.6mm (Bench type)

**Mass {weight}:**

IP66: Approx. 2kg (excluding cable and detector)

IP67: Approx. 4.5kg (excluding cable and detector)

**Finish color:**

IP66: Case: Silver  
Cover: Pantone Cool Gray 1C-F

IP67: Munsell 6PB 3.5/10.5 (blue)  
Cover: Silver (case)

**Mounting method:**

Mounted flush on panel or on pipe

**CODE SYMBOLS**

**(Detector)**

ZFK		4	5	6	7	8	9	10	11	12	13	14	15	16	Description		
8	R					5											<b>Cal. gas inlet</b>
1																	For φ6mm tube (SUS)
2																	For φ1/4 inch tube (SUS)
3																	Ball valve
1																	<b>Power supply</b>
3																	100 to 120VAC 50/60Hz
																	200 to 240VAC 50/60Hz <b>CE</b>
																	<b>Flow guide tube</b>
																	flange application length
																	None
																	300mm
																	500mm
																	750mm
																	1000mm
																	300mm
																	500mm
																	750mm
																	1000mm
																	300mm
																	500mm
																	750mm
																	1000mm
																	300mm
																	500mm
																	750mm
																	1000mm
																	300mm
																	500mm
																	750mm
																	1000mm
																	Others
																	<b>Protection cover</b>
																	Without
																	With
																	<b>Reference air inlet</b>
																	Non
																	For φ6mm tube (SUS)
																	For φ1/4 inch tube (SUS)
																	<b>Filter spec.</b>
																	Standard
																	<b>Instruction manual language</b>
																	Japanese
																	English
																	Chinese
																	<b>Specification name plate</b>
																	1 Standard (100 to 120V AC 50/60Hz)
																	2 Standard (200 to 240V AC 50/60Hz)

**Electrical Safety:**

**Overvoltage category**  
; II power supply input  
; I relay interfaces  
(IEC1010-1)  
**External overcurrent protective device**  
; 10A  
**Equipment interfaces are safety separated (SELV)**

**The product conforms to the requirements of the Electromagnetic compatibility Directive 89/336/EEC as detailed within the technical construction file number TZ734575. The applicable standards used to demonstrate compliance are :**

EN 55011 : 1992 CLASSA Conducted and Radiated emissions

EN 50082-1 : 1992 Radiated immunity, ESD and FBT

**(Replacement Detector element)**

Power supply	Code symbols
100 to 120V AC	ZFK8YY15-0Y0YY-0YY
200 to 240V AC	ZFK8YY35-0Y0YY-0YY



## (Converter)

1	2	3	4	5	6	7	8	9	10	11	12	Description	
Z	K	M									1	Construction	
											1	IP66	
											2	IP67	
											3	Bench type	
											B	Output signal	
											E	4 to 20mA DC	
											Z	0 to 1V DC	
												Other	
											1	Communication function	
											2	RS-232C	
												RS-485	
											Y	Mounting bracket	
											1	None (Specify "None" when the bench type is selected)	
											2	Mounting on panel surface	
												Pipe mounting	
											Y	Optional Functions	
											1	None	
											2	Combustion efficiency display function Note4)	
											3	Blowdown	
											4	Auto calibration	
											5	Combustion efficiency indication + Blowdown Note4)	
											6	Combustion efficiency indication + Auto calibration Note4)	
											7	Blowdown + Auto calibration	
												Combustion efficiency indication + Blowdown + Auto calibration Note4)	
											J	Display language	
											E	Japanese	
											C	English	
												Chinese	
											Y	Option	
											1	None (Specify "None" when the bench type or the auto calibration is selected)	
											2	With valve	
												With valve + flowmeter	

Note4) When you select this display, rich mode will be a simultaneous display.

## (Exclusive-special cable)

1	2	3	4	5	6	7	8	9	Description	
Z	R	Z	K	R						Connectable devices
										For ZKM
										Types
										For R thermocouple
										Conduit length
										Cable length
										None
										6m
										10m
										15m
										20m
										30m
										40m
										50m
										60m
										70m
										80m
										90m
										100m
										6m
										10m
										15m
										20m
										Cable end treatment
										0
										1
										2

Note5) For connection between detector and converter, the conduit to be used should be rainproof flexible type.

## (Ejector)

1	2	3	4	5	6	7	8	Description	
Z	T	A							Measured gas temperature
									For high temperatures (+1500°C max.)
									General-use (+800°C max.)
									Insertion length [mm]
								B	500
								C	750
								D	1000
								E	1500
									Power supply
								1	100V/115V AC 50/60Hz
								3	200V/220V AC 50/60Hz
								5	230VAC 50/60Hz

## SCOPE OF DELIVERY

- Detector:** Detector main unit × 1, Viton O ring × 1, mounting screw (M5mm × 16) × 6, thermal sticker × 1, flow guide tube (as specified) × 1, ceramic filter × 1, rain-proof cover (as specified) × 1, Instruction manual × 1
- Converter:** Converter main unit × 1, mounting bracket set, (as specified) × 1  
Accessories (AC250V 500mA T fuse × 2, AC250V 2.5A T fuse × 2), Instruction manual × 1
- Ejector:** Ejector main unit × 1, insertion tube × 1, M16mm nut, and washer × 4, packing × 1

### Items to be prepared separately:

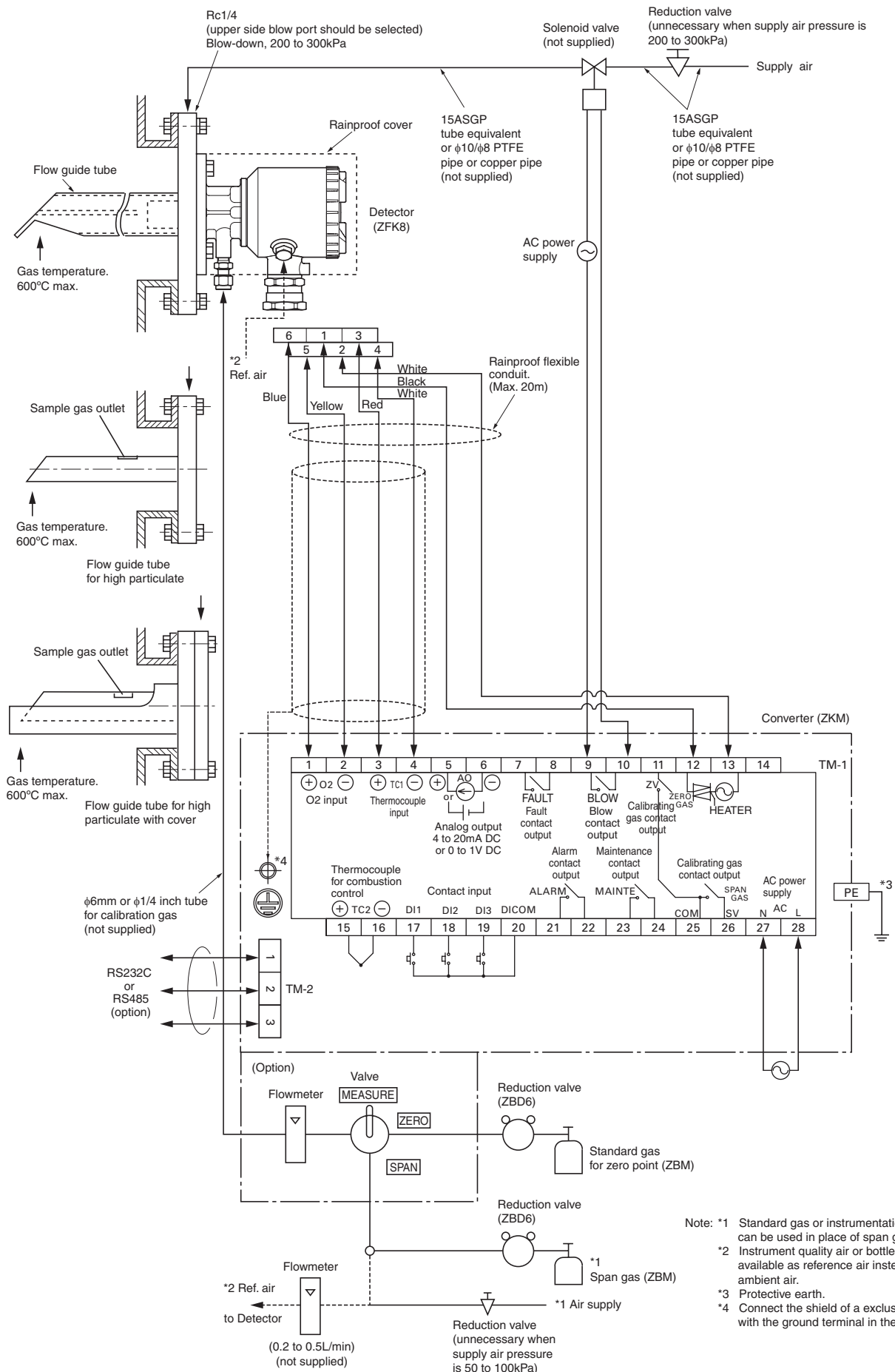
- Standard gas for calibration  
Type ZBM□NSH4-01 (up to 5% O<sub>2</sub> range)  
Type ZBM□NSJ4-01 (over 5% O<sub>2</sub> range)
- Reduction valve for standard gas (type ZBD61003)
- Flowmeter  
Type; ZBD42203, 0.2 to 2L/min (for calibrating gas)  
Type; ZBD42403, 1 to 10L/min (for ejector)

## CAUTIONS

- If combustible gas (CO, H<sub>2</sub> etc.) exists in the measured gas, error will occur due to burning at the sensor section. The inclusion of corrosive gas (Si vapor, alkaline metal, P, Pb etc.) will shorten the life of the sensor.
- When the measured gas temperature is high (+300°C or higher), the flange should be separated from the furnace wall in order to bring the detector flange surface temperature below the specified value (+125°C). The flow guide should be attached in the direction in which the gas flow to the detector decreases.
- When much dust is included in the gas, the flow guide tube should be attached at an inclination so that the flow goes from below to above. And the flow guide tube should be attached in the direction in which the gas flow to the detector decreases.
- In the case of a refuse incinerator, automatic blow down of the flow guide should not be performed (to prevent corrosion of the flow guide tube due to drainage). Blow-down should be performed manually when change in the indication has become very little with the furnace stopped.

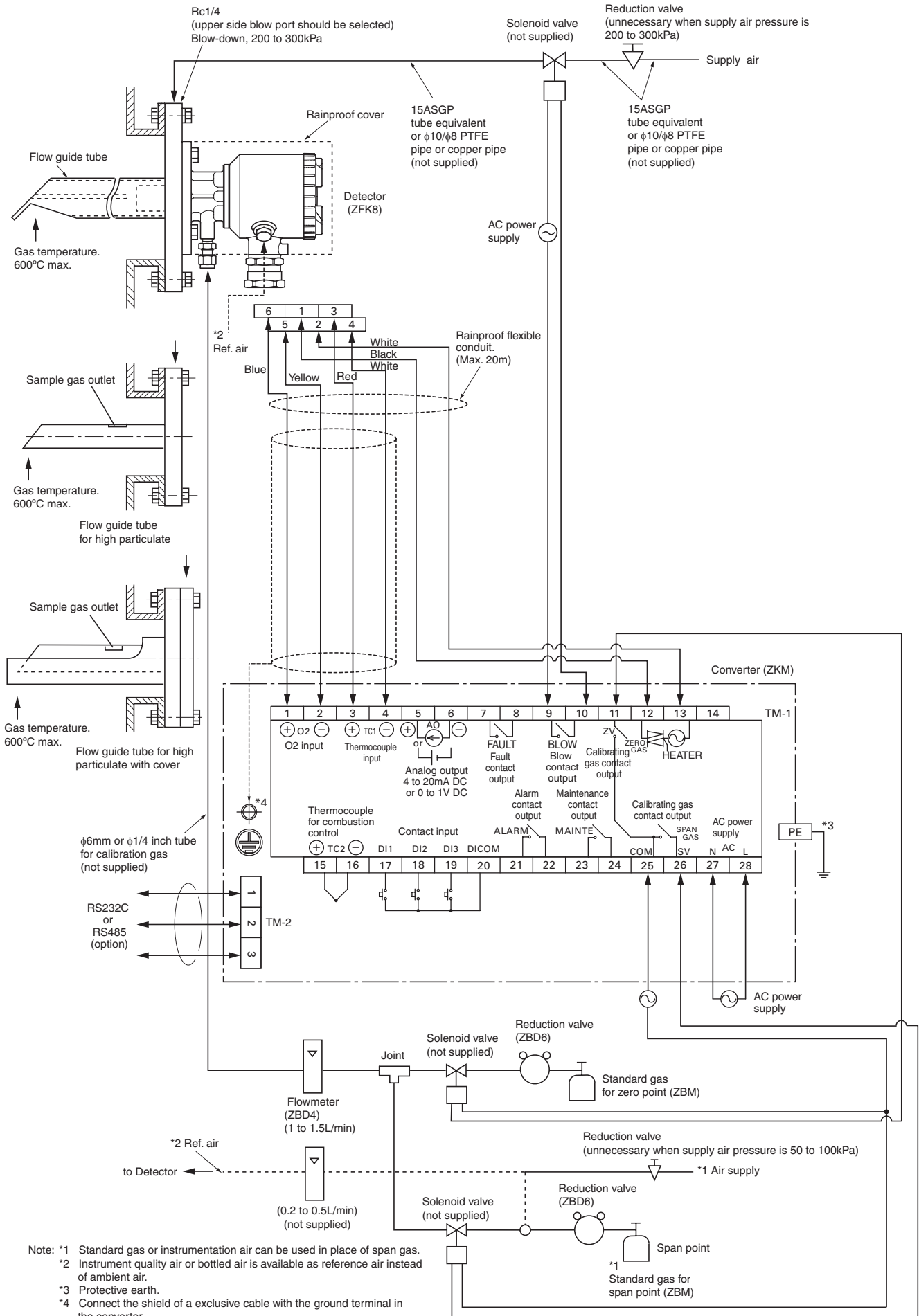
# CONFIGURATION

## Flow guide tube system (with valve)



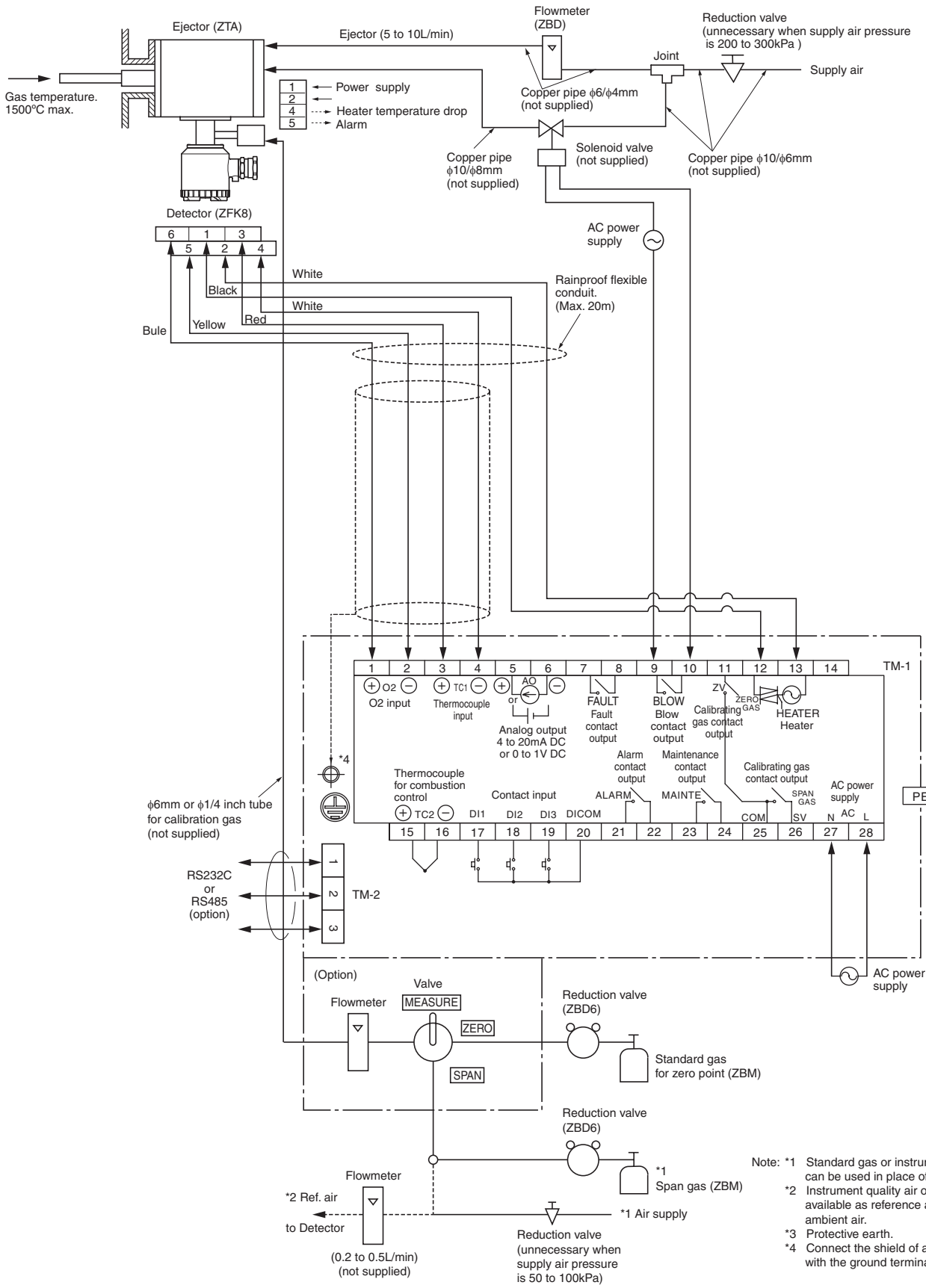
- Note: \*1 Standard gas or instrumentation air can be used in place of span gas.  
 \*2 Instrument quality air or bottled air is available as reference air instead of ambient air.  
 \*3 Protective earth.  
 \*4 Connect the shield of an exclusive cable with the ground terminal in the converter.

Flow guide tube system



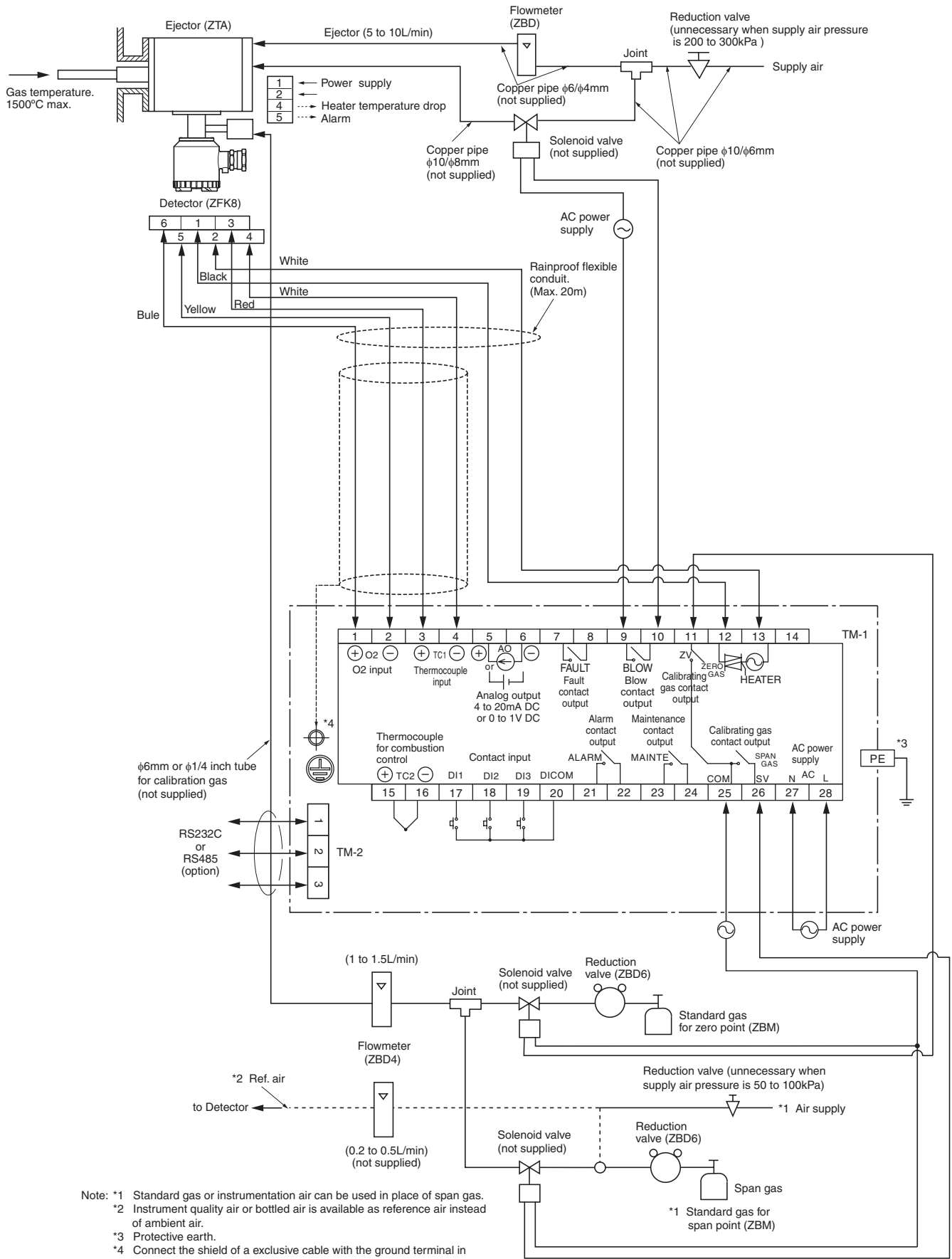
- Note: \*1 Standard gas or instrumentation air can be used in place of span gas.  
 \*2 Instrument quality air or bottled air is available as reference air instead of ambient air.  
 \*3 Protective earth.  
 \*4 Connect the shield of a exclusive cable with the ground terminal in the converter.

# Ejector system (with valve)



- Note: \*1 Standard gas or instrumentation air can be used in place of span gas.  
 \*2 Instrument quality air or bottled air is available as reference air instead of ambient air.  
 \*3 Protective earth.  
 \*4 Connect the shield of a exclusive cable with the ground terminal in the converter.

Ejector system





## DEVICE CONFIGURATION

The device to be combined differ according to the conditions of the gas to be measured. Select the devices to be combined with reference to the following table.

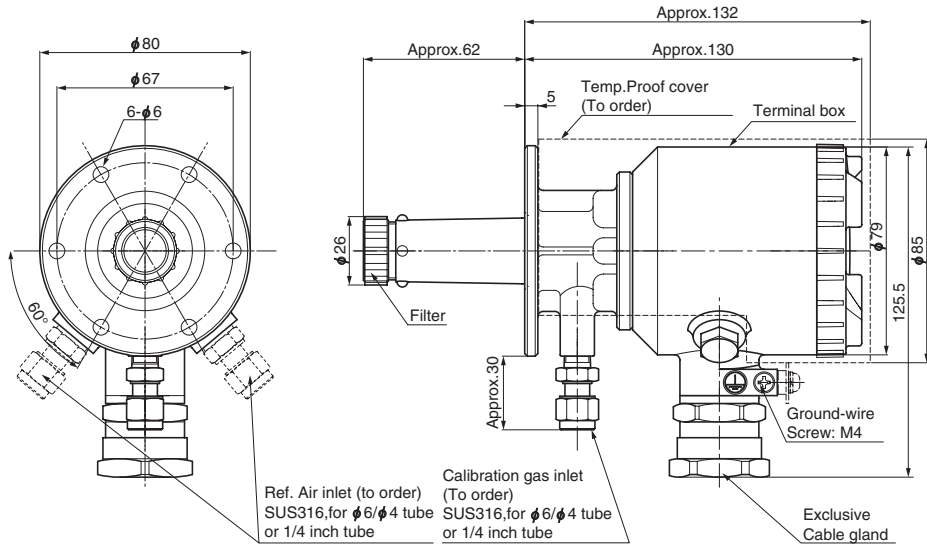
Application	Temperature	Gas Flow	Measured gas			Device configuration		
			DUST	Protection cover	Note	Detector type	Converter type	Ejector type
General-use (boiler)	600°C or less	5 to 20m/s	Less than 0.2g/Nm <sup>3</sup>	—	Fuel; gas, oil	ZFK8R□□5-□A5□□-1□	ZKM	—
			Less than 10g/Nm <sup>3</sup>	—	Fuel: coal with blow down	ZFK8R□□5-□C5□□-1□	ZKM	—
For corrosive gas (refuse incinerator)	600°C or less	5 to 20m/s	Less than 1g/Nm <sup>3</sup>	—	Included low moisture	ZFK8R□□5-□B5□□-2□	ZKM	—
			Less than 10g/Nm <sup>3</sup>	—	Included low moisture with blow down	ZFK8R□□5-□C5□□-2□	ZKM	—
			Less than 25g/Nm <sup>3</sup>	no	Included low moisture with blow down	ZFK8R□□5-□D6□□-2□	ZKM	—
			Less than 25g/Nm <sup>3</sup>	yes	Included high moisture with blow down	ZFK8R□□5-□E6□□-2□	ZKM	—
General-use (boiler)	800°C or less	Less than 1m/s	Less than 1g/Nm <sup>3</sup>	—	SUS316 tube with blow down	ZFK8R□□5-0Y0□□-1□	ZKM	ZTA2
	1500°C or less	Less than 1m/s	Less than 1g/Nm <sup>3</sup>	—	SIC tube with blow down	ZFK8R□□5-0Y0□□-1□	ZKM	ZTA1

Note (1) Dust volume is approximate value.

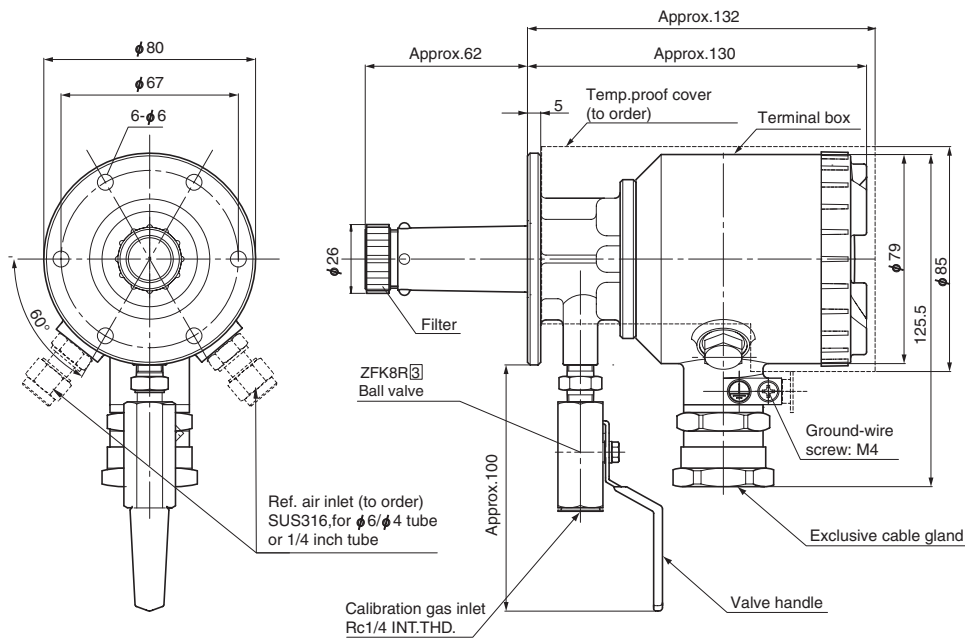
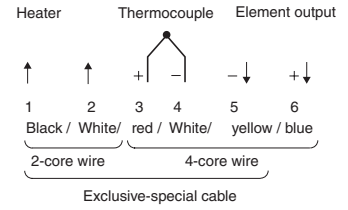
(2) Instrument quality air or bottled air is available as reference air by selecting detector with reference air inlet.

OUTLINE DIAGRAM (Unit:mm)

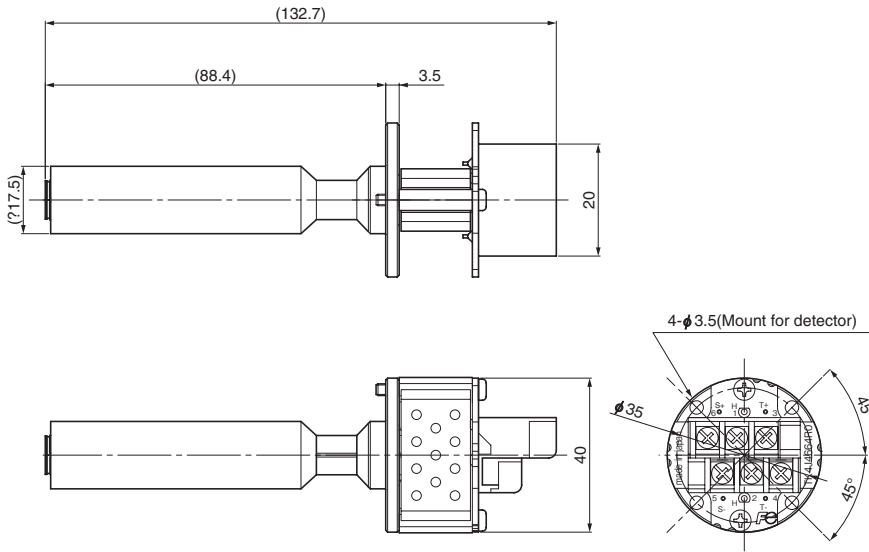
Detector (ZFK8)



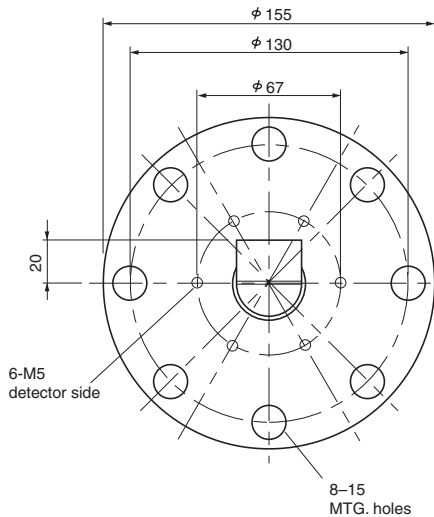
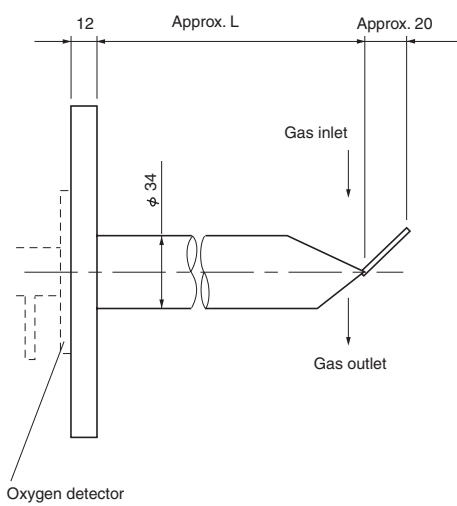
EXTERNAL CONNECTION DIAGRAM



### Sensor unit (ZFK8YY)



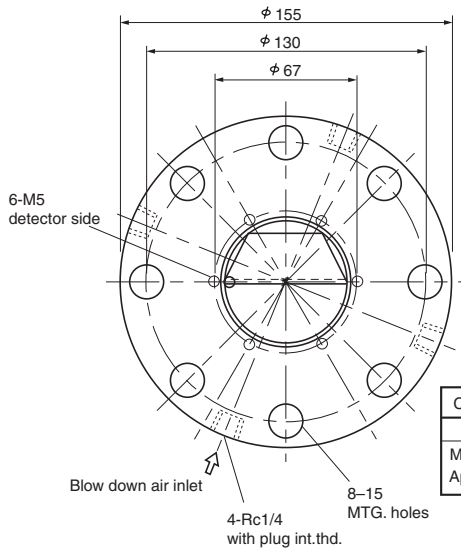
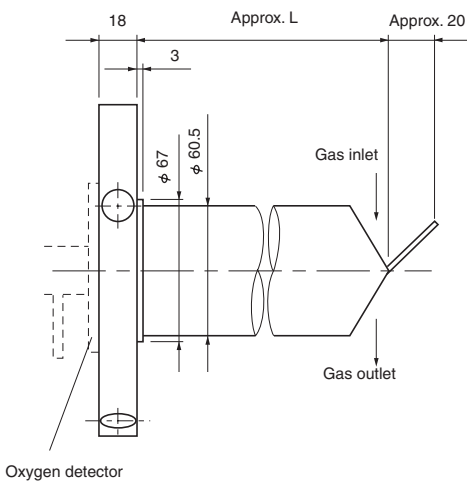
### Flow guide tube



ZFK8R□□5-5A□□  
□  
□  
□  
□

Code 11th	3	5	7	1	Z
L (m)	0.3	0.5	0.75	1.0	L= (to order)
MASS Approx.(kg)	2.7	3.3	4.1	4.8	

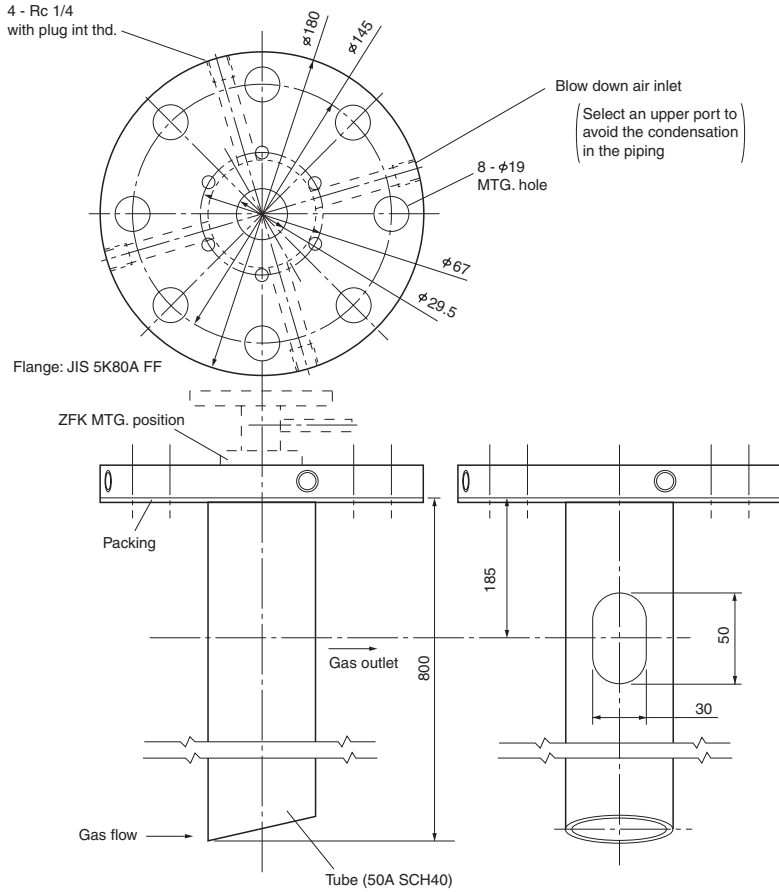
### Flow guide tube (with blow-down nozzle)



ZFK8R□□5-5C□□  
□  
□  
□  
□

Code 11th	3	5	7	1	Z
L (m)	0.3	0.5	0.75	1.0	L= (to order)
Mass Approx.(kg)	3.0	3.8	4.8	5.7	

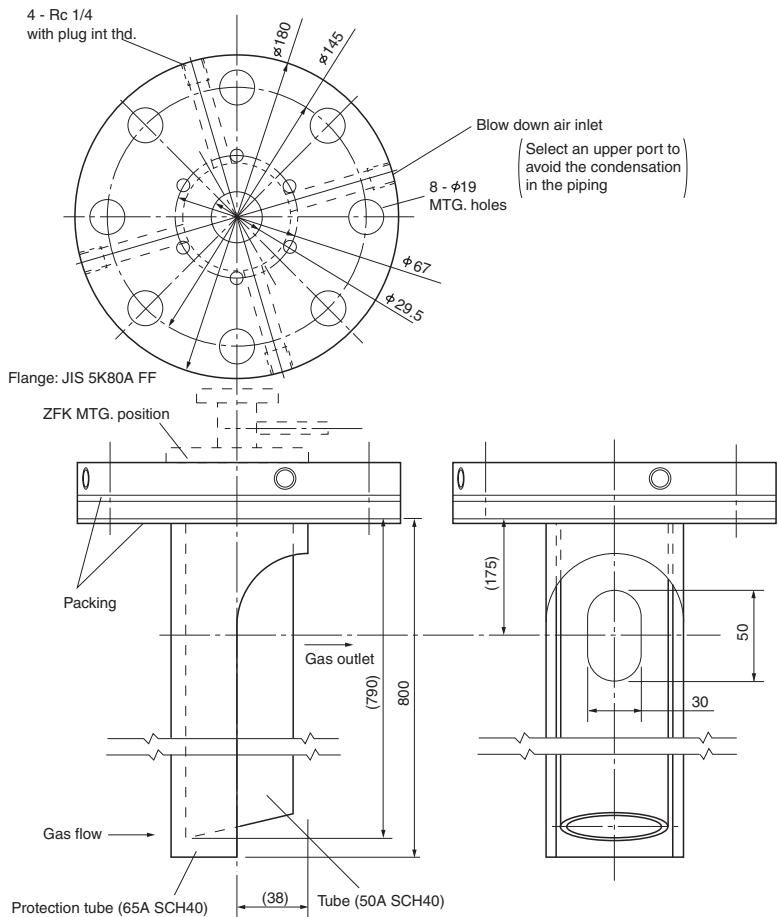
Flow guide tube (for high particulate)



Z F K 8 R □ □ 5 - 6 D  $\begin{matrix} 3 \\ 5 \\ 7 \\ 1 \end{matrix}$  □

Code 11th	3	5	7	1	Z
L (m)	0.3	0.5	0.75	1.0	L= (to order)
Mass Approx.(kg)	4.5	5.6	7.0	8.3	

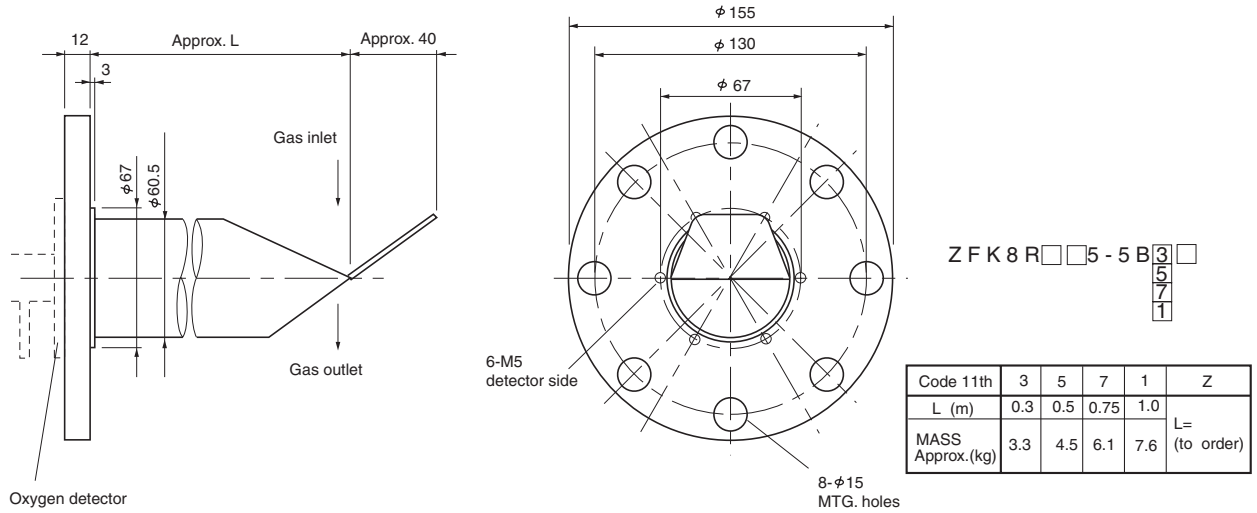
Flow guide tube (for high particulate with cover)



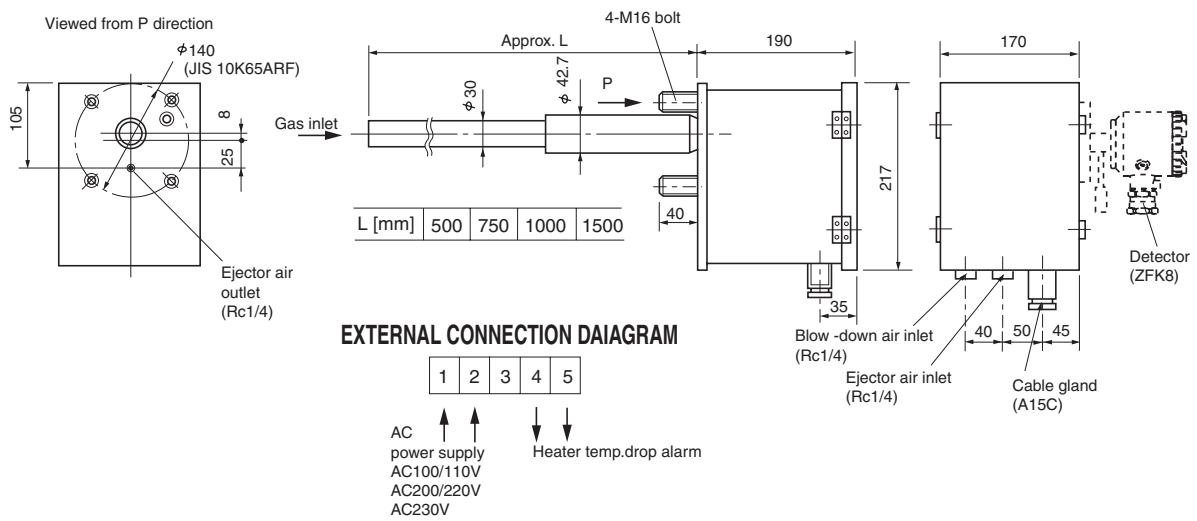
Z F K 8 R □ □ 5 - 6 E  $\begin{matrix} 3 \\ 5 \\ 7 \\ 1 \end{matrix}$  □

Code 11th	3	5	7	1	Z
L (m)	0.3	0.5	0.75	1.0	L= (to order)
Mass Approx.(kg)	7.1	9.0	11.4	13.6	

### Flow guide tube (for corrosive gas)

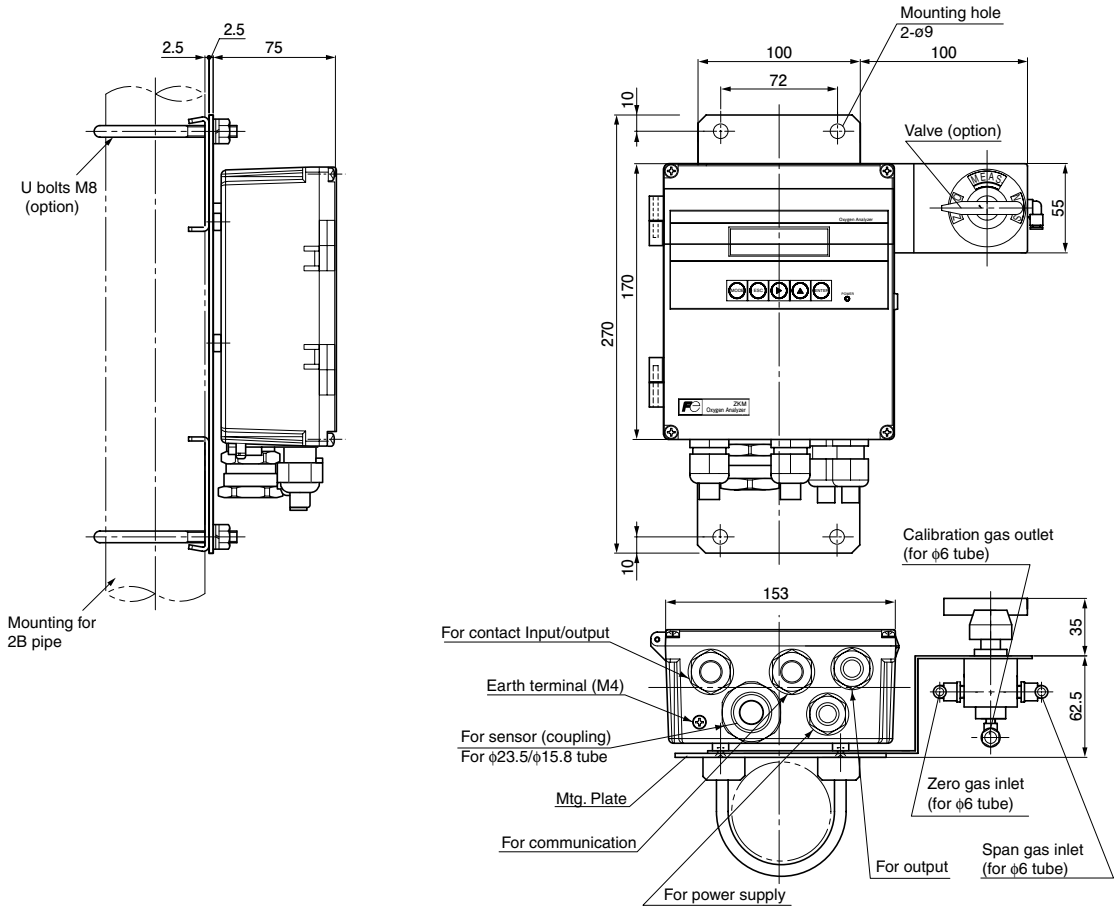


### Ejector (ZTA)



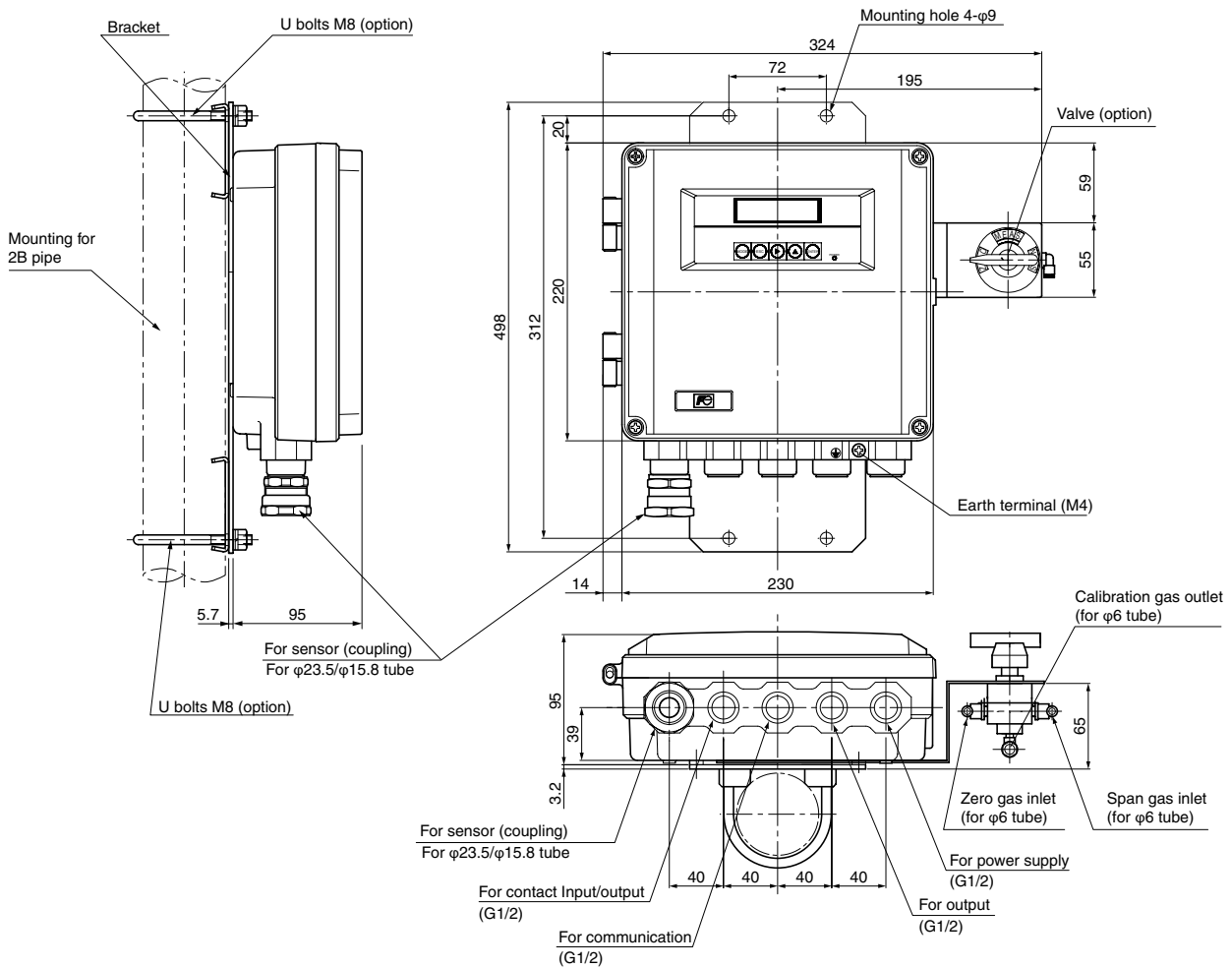
Converter (ZKM1)

<IP66>



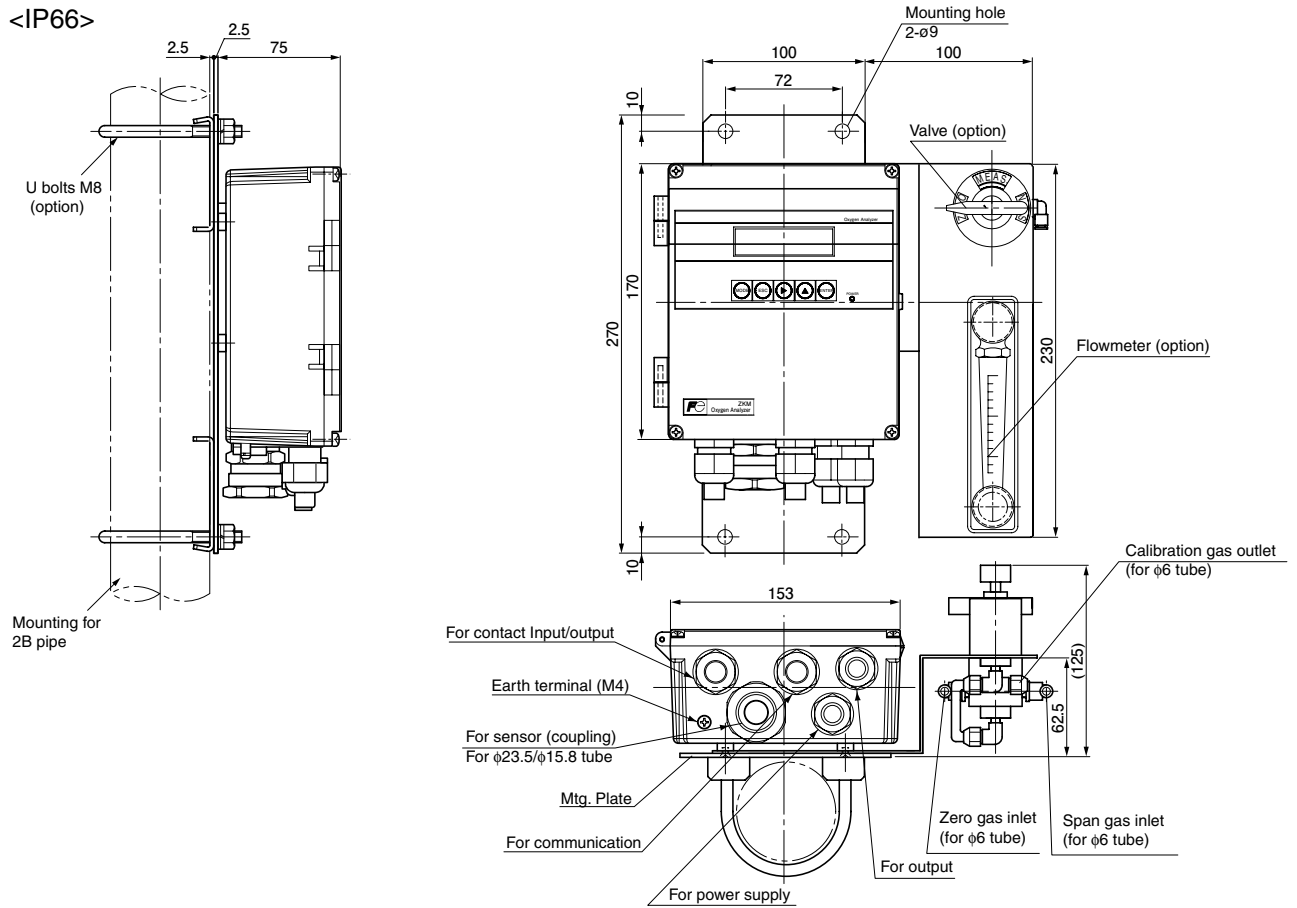
Converter (ZKM2)

<IP67>



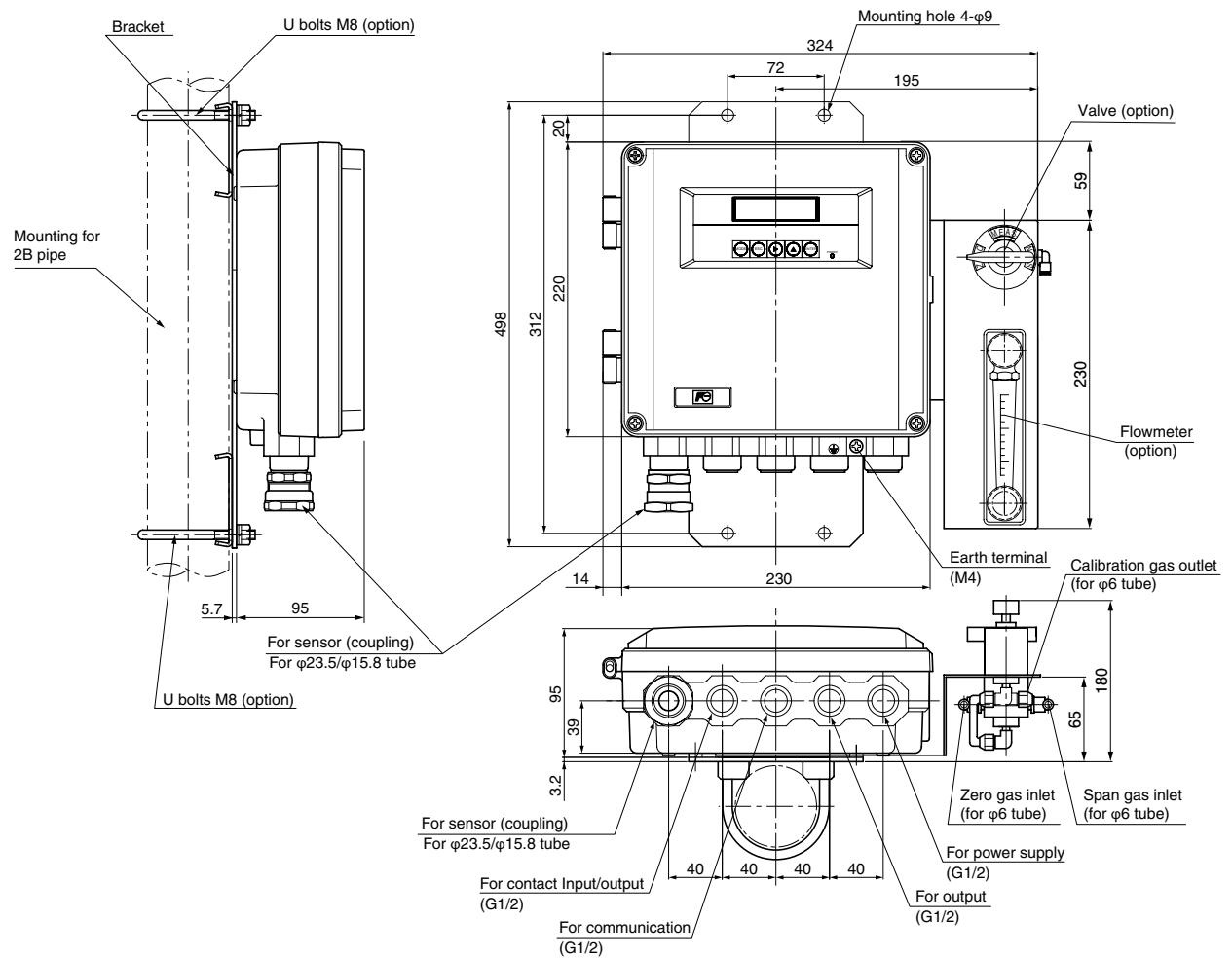
### Converter (ZKM1)

<IP66>

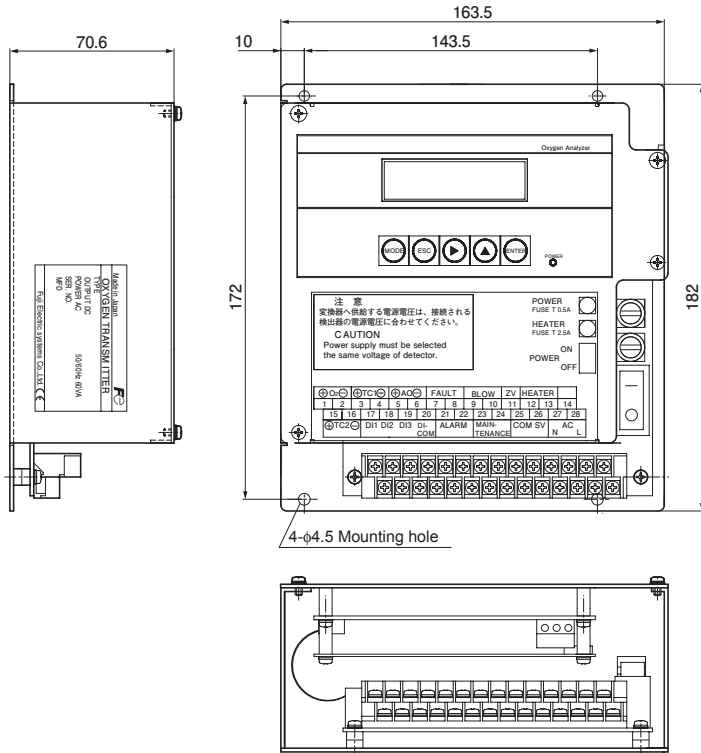


### Converter (ZKM2)

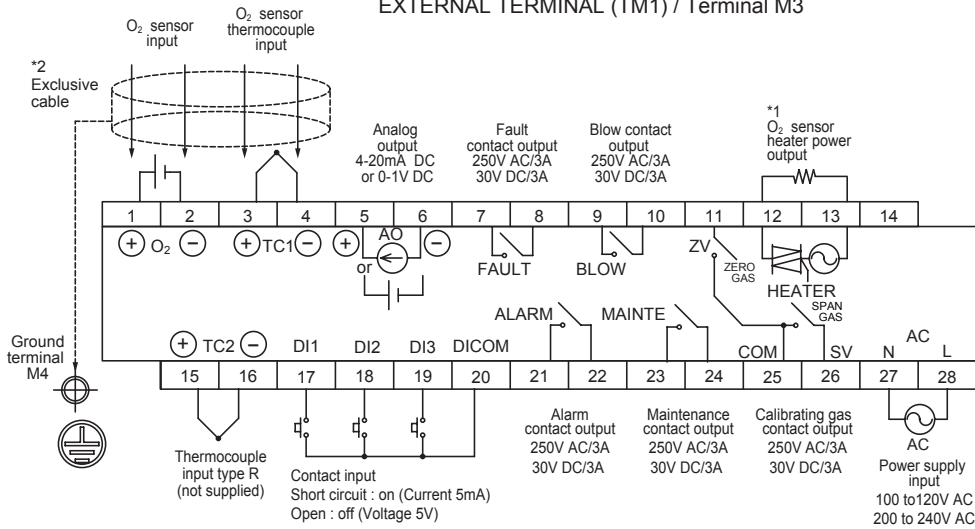
<IP67>



Converter (ZKM3)  
<Bench type>



EXTERNAL TERMINAL (TM1) / Terminal M3



COMMUNICATION TERMINAL (TM2) /INSERTION TERMINAL

	Terminal number			Remarks
	1	2	3	
RS232C	TXD	RXD	GND	Standard
RS485	TRX+	TRX-	GND	Option

- Note 1) The heater power supply is the same as the converter power supply.
- Note 2) Be sure to connect the shield of the cable to the ground in the main body.

⚠ Caution on Safety

\*Before using this product, be sure to read its instruction manual in advance.

**Fuji Electric Systems Co., Ltd.**

International Sales Div.1  
Sales Group

Gate City Ohsaki, East Tower, 11-2, Osaki 1-chome,  
Shinagawa-ku, Tokyo 141-0032, Japan  
<http://www.fesys.co.jp/eng>  
Phone: 81-3-5435-7280, 7281 Fax: 81-3-5435-7425  
<http://www.fic-net.jp/eng>