

Technical Information

iTHERM TM411

Trend-setting, modular resistance thermometer for hygienic and aseptic applications



Easy-to-use metric version with outstanding sensor technology

Applications

- Specially designed for use in hygienic and aseptic applications in the Food & Beverages and Life Sciences industries
- Measuring range: -200 to +600 °C (-328 to +1112 °F)
- Pressure range up to 50 bar (725 psi)
- Protection class: up to IP69K

Head transmitter

All Endress+Hauser transmitters are available with enhanced accuracy and reliability compared to directly wired sensors. Easy customizing by choosing one of the following outputs and communication protocols:

- Analog output 4 to 20 mA, HART®
- PROFIBUS® PA, FOUNDATION Fieldbus™

Your benefits

- User-friendly and reliable from product selection to maintenance
- iTHERM inserts: globally unique, automated production. Full traceability and consistently high product quality for reliable measured values
- iTHERM QuickSens: fastest response times (t_{90s} : 1.5 s) for optimum process control
- iTHERM StrongSens: unsurpassed vibration resistance (> 60g) for ultimate plant safety
- iTHERM QuickNeck – cost and time savings thanks to simple, tool-free recalibration
- iTHERM TA30R: 316L terminal head for easier handling and lower installation and maintenance costs, and with highest IP69K rating
- International certification: explosion protection e.g. ATEX/IECEx and in compliance with hygiene standards according to 3-A®, EHEDG, ASME BPE, FDA, TSE Certificate of Suitability

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Function and system design

iTHERM Hygiene line

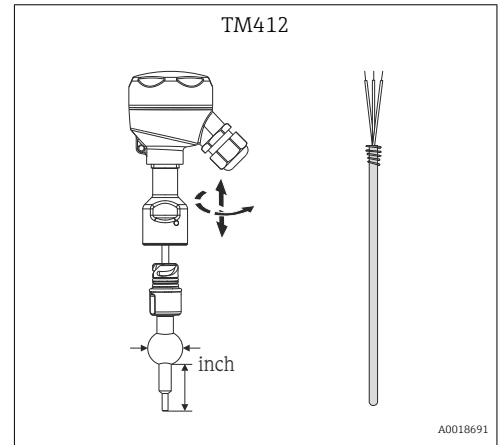
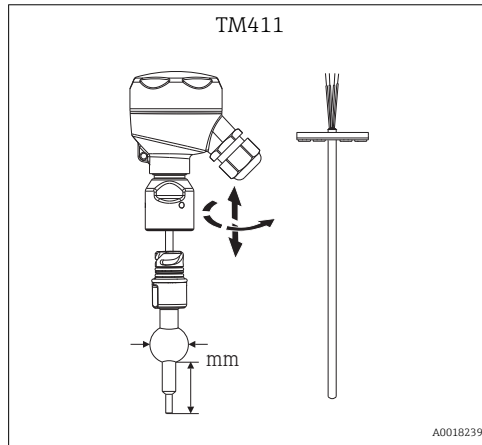
This thermometer is part of the product line of modular thermometers for hygienic and aseptic applications.

Differentiating factors when selecting a suitable thermometer

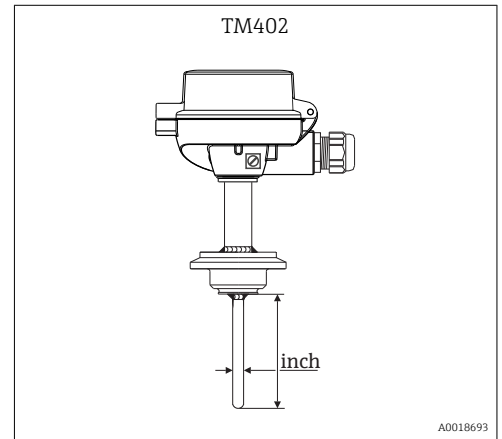
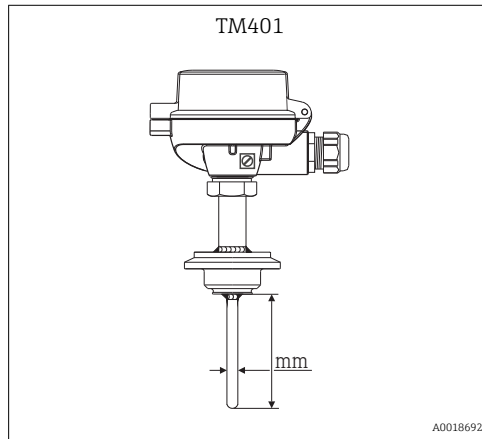
TM4x1	TM4x2
Metric version	Imperial version



TM41x characterizes the device that uses cutting-edge technology, with features such as a replaceable insert, quick-fastening extension neck (iTHERM QuickNeck), vibration-resistant and fast-response sensor technology (iTHERM StrongSens and QuickSens) and approval for use in hazardous areas



TM40x characterizes the device that uses basic technology, with features such as a fixed, non-replaceable insert, application in non-hazardous areas, standard extension neck, low-cost unit



Measuring principle

Resistance thermometer (RTD)

These resistance thermometers use a Pt100 temperature sensor according to IEC 60751. The temperature sensor is a temperature-sensitive platinum resistor with a resistance of 100 Ω at 0 °C (32 °F) and a temperature coefficient $\alpha = 0.003851 \text{ } ^\circ\text{C}^{-1}$.

There are generally two different kinds of platinum resistance thermometers:


- **Wire wound (WW):** Here, a double coil of fine, high-purity platinum wire is located in a ceramic support. This is then sealed top and bottom with a ceramic protective layer. Such resistance thermometers not only facilitate very reproducible measurements but also offer good long-term stability of the resistance/temperature characteristic within temperature ranges up to 600 °C (1 112 °F). This type of sensor is relatively large in size and it is comparatively sensitive to vibrations.
- **Thin film platinum resistance thermometers (TF):** A very thin, ultrapure platinum layer, approx. 1 µm thick, is vaporized in a vacuum on a ceramic substrate and then structured photolithographically. The platinum conductor paths formed in this way create the measuring resistance. Additional covering and passivation layers are applied and reliably protect the thin platinum layer from contamination and oxidation, even at high temperatures.

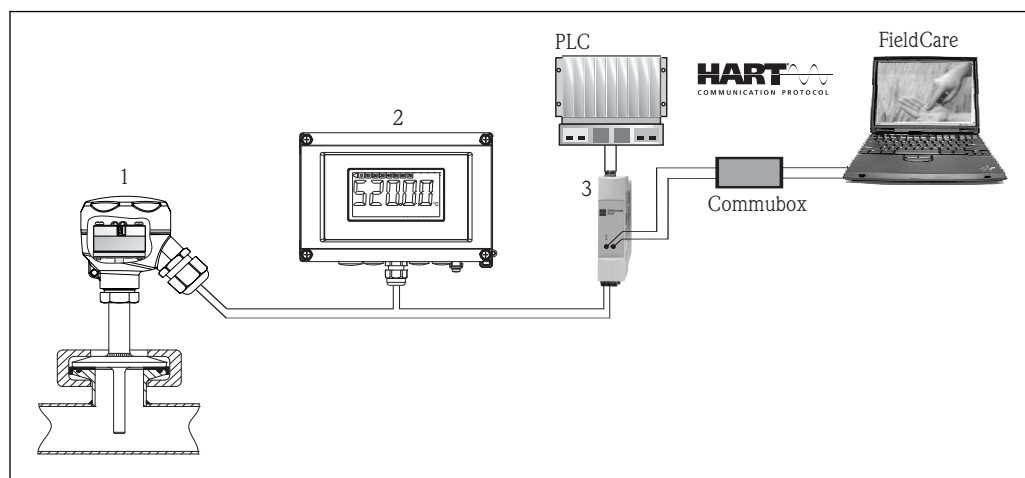
The primary advantages of thin film temperature sensors over wire wound versions are their smaller sizes and better vibration resistance. A relatively low principle-based deviation of the resistance/temperature characteristic from the standard characteristic of IEC 60751 can frequently be observed among TF sensors at high temperatures. As a result, the tight limit values of tolerance category A as per IEC 60751 can only be observed with TF sensors at temperatures up to approx. 300 °C (572 °F). For this reason, thin-film sensors are generally only used for temperature measurements in ranges below 400 °C (752 °F).

Measuring system


Endress+Hauser offers a complete portfolio of optimized components for the temperature measuring point – everything you need for the seamless integration of the measuring point into the overall facility. This includes:



- Power supply unit/barrier
- Display units
- Overvoltage protection

 For more information, see the brochure 'System Components - Solutions for a Complete Measuring Point' (FA00016K/EN)

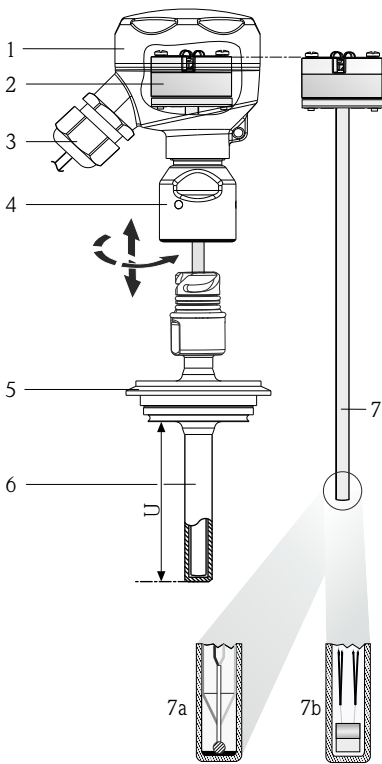


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 1 Example of application, measuring point layout with additional Endress+Hauser components

- 1 Installed iTHERM resistance thermometer with integrated HART® head transmitter
- 2 RIA16 field display unit - The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there. More information on this can be found in the Technical Information, see "Documentation", →  51.
- 3 Active barrier RN221N - The RN221N (24 V DC, 30 mA) active barrier has a galvanically isolated output for supplying voltage to loop-powered transmitters. The universal power supply works with an input supply voltage of 20 to 250 V DC/AC, 50/60 Hz, which means that it can be used in all international power grids. More information on this can be found in the Technical Information, see "Documentation", →  51.

Modular design

Design	Options
	<p>1: Terminal head → 31</p> <ul style="list-style-type: none"> ▪ 316L, low head, optionally with display window ▪ Aluminum, high or low head, with or without display window ▪ Polypropylene, low head ▪ Polyamide, high head, without display window <p>i Your benefits:</p> <ul style="list-style-type: none"> ▪ Optimum terminal access thanks to low housing edge of bottom section: <ul style="list-style-type: none"> - Easier to use - Lower installation and maintenance costs ▪ Optional display: local process display unit for added reliability ▪ IP69K protection: optimum protection even with high-pressure cleaning
	<p>2: Wiring, electrical connection, output signal → 6</p> <ul style="list-style-type: none"> ▪ Ceramic terminal block ▪ Flying leads ▪ Head transmitter (4 to 20 mA, HART®, PROFIBUS® PA, FOUNDATION™ Fieldbus), single-channel or two-channel ▪ Attachable display (optional)
	<p>3: Connector or cable gland → 34</p> <ul style="list-style-type: none"> ▪ PROFIBUS® PA / FOUNDATION™ Fieldbus connector, 4-pin ▪ 8-pin connector ▪ Polyamide or brass cable glands
	<p>4: Extension neck → 35</p> <p>Welded-in-place or removable either with the quick fastener (iTHERM QuickNeck) or thread adapter nut G3/8"</p> <p>i Your benefits:</p> <ul style="list-style-type: none"> ▪ iTHERM QuickNeck: tool-free removal of the insert: <ul style="list-style-type: none"> - Saves time/costs on frequently calibrated measuring points - Wiring mistakes avoided ▪ IP69K protection: safety under extreme process conditions
	<p>5: Process connection → 36</p> <p>More than 50 different versions.</p>
	<p>6: Protection tube → 36</p> <ul style="list-style-type: none"> ▪ Versions with and without protection tube (insert in direct contact with process). ▪ Various diameters ▪ Various tip shapes (straight or reduced)
<p>7: Insert → 30 with: 7a: iTHERM QuickSens 7b: iTHERM StrongSens</p>	<p>Sensor models: wire wound (WW) or thin-film sensor (TF).</p> <p>i Your benefits:</p> <ul style="list-style-type: none"> ▪ iTHERM QuickSens - insert with the world's fastest response time: <ul style="list-style-type: none"> - Insert: $\phi 3$ mm ($\frac{1}{8}$ in) or $\phi 6$ mm ($\frac{1}{4}$ in) - Fast, highly accurate measurements, delivering maximum process safety and control - Quality and cost optimization - Minimization of necessary immersion length: better product protection thanks to improved process flow ▪ iTHERM StrongSens - insert with unbeatable durability: <ul style="list-style-type: none"> - Vibration resistance > 60g: lower life cycle costs thanks to longer operating life and high plant availability - Automated, traceable production: top quality and maximum process safety - High long-term stability: reliable measured values and high level of system safety

Input

Measured variable Temperature (temperature-linear transmission behavior)

Measuring range *Depends on the type of sensor used*

Sensor type	Measuring range
Pt100 thin-film	-50 to +400 °C (-58 to +752 °F)
Pt100 thin-film, iTHERM StrongSens, vibration-resistant > 60g	-50 to +500 °C (-58 to +932 °F)
Pt100 thin-film, iTHERM QuickSens, fast-response	-50 to +200 °C (-58 to +392 °F)
Pt100 wire wound, extended measuring range	-200 to +600 °C (-328 to +1 112 °F)

Output

Output signal Generally, the measured value can be transmitted in one of two ways:

- Directly-wired sensors - sensor measured values forwarded without a transmitter.
- Via all common protocols by selecting an appropriate Endress+Hauser iTEMP temperature transmitter. All the transmitters listed below are mounted directly in the terminal head and wired with the sensory mechanism.

Family of temperature transmitters

Thermometers fitted with iTEMP transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.

PC programmable head transmitters

They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP transmitters can be configured quickly and easily at a PC. Endress+Hauser offers free configuration software which can be downloaded from the Endress+Hauser Website. More information can be found in the Technical Information.

HART® programmable head transmitters

The transmitter is a 2-wire device with one or two measuring inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART® communication. It can be installed as an intrinsically safe apparatus in Zone 1 hazardous areas and is used for instrumentation in the terminal head (flat face) as per DIN EN 50446. Swift and easy operation, visualization and maintenance by PC using operating software, Simatic PDM or AMS. For more information, see the Technical Information.

PROFIBUS® PA head transmitters

Universally programmable head transmitter with PROFIBUS® PA communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e. g. using operating software, Simatic PDM or AMS. For more information, see the Technical Information.

FOUNDATION Fieldbus™ head transmitters

Universally programmable head transmitter with FOUNDATION Fieldbus™ communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e.g. using operating software such as ControlCare from Endress +Hauser or NI Configurator from National Instruments. For more information, see the Technical Information.

Advantages of the iTEMP transmitters:

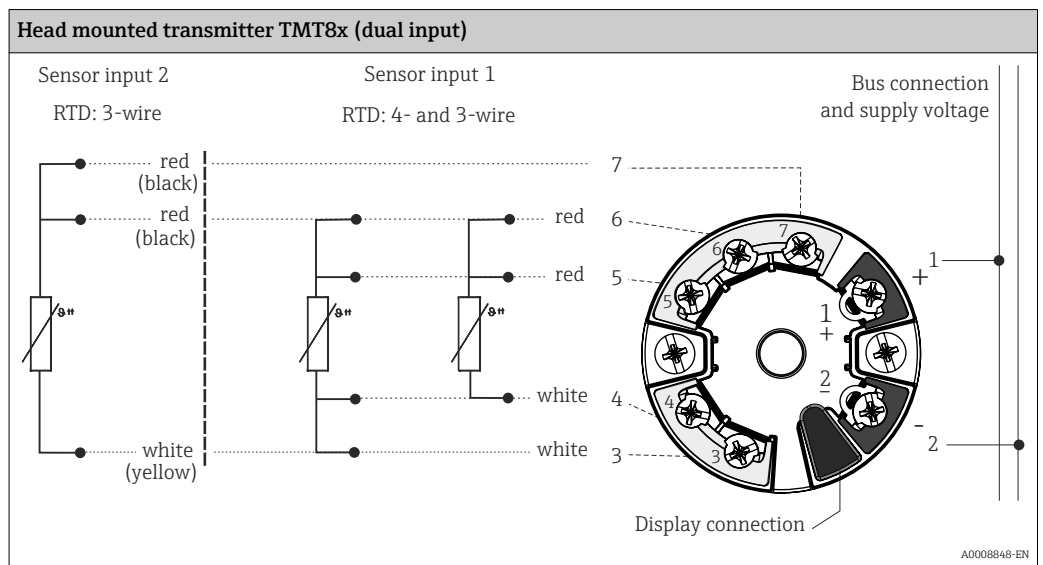
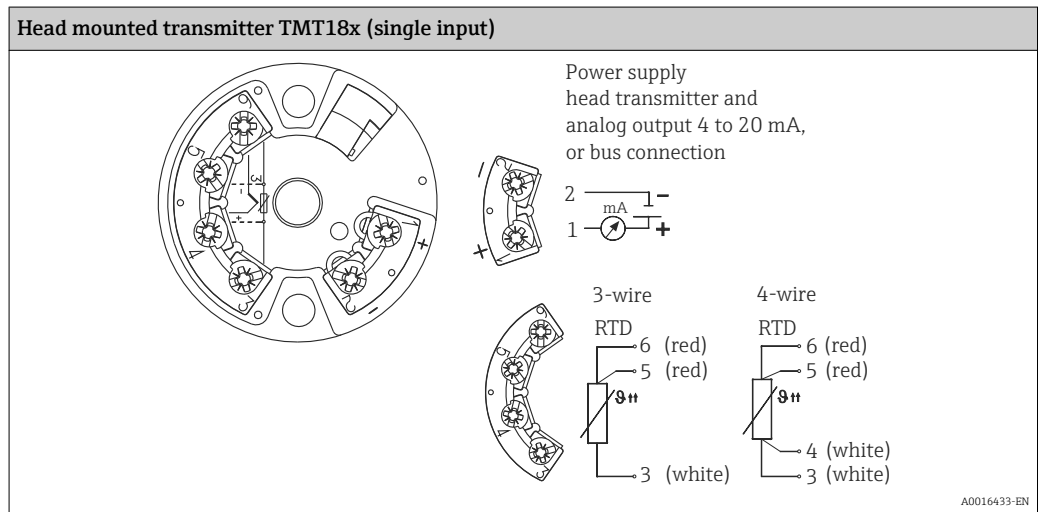
- Dual or single sensor input (optionally for certain transmitters)
- Unsurpassed reliability, accuracy and long-term stability in critical processes
- Mathematical functions
- Monitoring of the thermometer drift, sensor backup functionality, sensor diagnostic functions
- Sensor-transmitter matching for dual sensor input transmitter, based on Callendar/Van Dusen coefficients

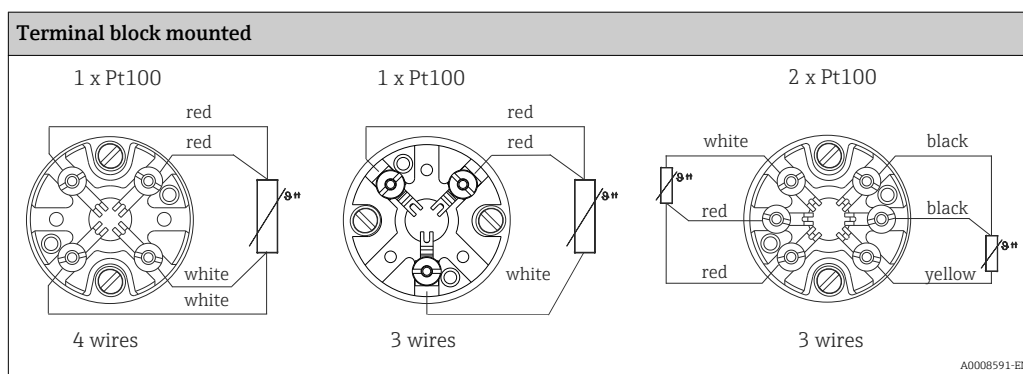
Wiring

- According to the 3-A® Standard electrical connecting cables must be smooth, corrosion-resistant and easy to clean.
- Grounding or shield connections are possible via special ground terminals on the terminal head. → 31

Wiring diagrams for RTD

Type of sensor connection





Cable entries

See 'Terminal heads' section → 31

Device plugs

Endress+Hauser offers a wide variety of connectors for the simple and fast integration of the thermometer into a process control system. The following tables show the PIN assignments of the various plug connector combinations.

Abbreviations

#1	Order: first transmitter/insert	#2	Order: second transmitter/insert
i	Insulated. Wires marked 'i' are not connected and are insulated with heat shrink tubes.	YE	Yellow
GND	Grounded. Wires marked 'GND' are connected to the internal grounding screw in the terminal head.	RD	Red
BN	Brown	WH	White
GNYE	Green-yellow	PK	Pink
BU	Blue	GN	Green
GY	Gray	BK	Black

Terminal head with one cable entry

Plug	1x PROFIBUS PA				1x FOUNDATION™ Fieldbus (FF)				8-pin											
	M12				7/8"				7/8"				M12							
PIN number	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	5	6	7	8
Electrical connection (terminal head)																				
Flying leads	Not connected (not insulated)																			
3-wire terminal block (1x Pt100)	RD	RD	WH		RD	RD	WH		RD	RD	WH		RD	RD	WH		i			
4-wire terminal block (1x Pt100)			WH	WH			WH	WH			WH	WH			WH	WH				
6-wire terminal block (2x Pt100)	RD (#1) ₁₎	RD (#1) ₁₎	WH (#1) ¹⁾		RD (#1) ₁₎	RD (#1) ₁₎	WH (#1) ¹⁾		RD (#1) ₁₎	RD (#1) ₁₎	WH (#1) ¹⁾				WH		BK	BK	YE	
1x TMT 4 to 20 mA or HART®	+	i	-	i	+	i	-	i	+	i	-	i			i					
2x TMT 4 to 20 mA or HART® in the terminal head with a high cover	+	+	-	-	+	+	-	-	+	+	-	-	+	i	-	i	+	i	-	i
1x TMT PROFIBUS® PA	+	i	-	GND ₂₎	+	i	-	GND ₂₎	Cannot be combined				Cannot be combined							

Plug	1x PROFIBUS PA				1x FOUNDATION™ Fieldbus (FF)				8-pin					
2x TMT PROFIBUS® PA	+		-		+		-							
1x TMT FF	Cannot be combined				Cannot be combined				-	+			Cannot be combined	
2x TMT FF									-	+	GND	i		
PIN position and color code	 A0018929				 A0018930				 A0018927					

- 1) Second Pt100 is not connected
- 2) If a plastic housing TA30S or TA30P is used, insulated 'i' instead of grounded GND

Terminal head with two cable entries

Plug	2x PROFIBUS® PA								2x FOUNDATION™ Fieldbus (FF)			
Plug thread A0021706	M12(#1) / M12(#2)				7/8"(#1) / 7/8"(#2)				7/8"(#1) / 7/8"(#2)			
PIN number	1	2	3	4	1	2	3	4	1	2	3	4
Electrical connection (terminal head)												
Flying leads	Not connected (not insulated)											
3-wire terminal block (1x Pt100)	RD/i	RD/i	WH/i		RD/i	RD/i	WH/i		RD/i	RD/i	WH/i	
4-wire terminal block (1x Pt100)			WH/i	WH/i			WH/i	WH/i			WH/i	WH/i
6-wire terminal block (2x Pt100)	RD/BK	RD/BK	WH/YE		RD/BK	RD/BK	WH/YE		RD/BK	RD/BK	WH/YE	
1x TMT 4 to 20 mA or HART®	+/i	i/i	-/i	i/i	+/i	i/i	-/i	i/i	+/i	i/i	-/i	i/i
2x TMT 4 to 20 mA or HART® in the terminal head with a high cover	+(#1)/+(#2)		-(#1)/-(#2)		+(#1)/+(#2)		-(#1)/-(#2)		+(#1)/+(#2)		-(#1)/-(#2)	
1x TMT PROFIBUS® PA	+/i		-/i		+/i		-/i		+/i		-/i	
2x TMT PROFIBUS® PA	+(#1)/+(#2)	-(#1)/-(#2)	GND/GND	+(#1)/+(#2)	-(#1)/-(#2)	GND/GND	Cannot be combined					
1x TMT FF	Cannot be combined				Cannot be combined				-/i	+/i	i/i	GND/GND
2x TMT FF									-(#1)/-(#2)	+(#1)/+(#2)		
PIN position and color code	 A0018929				 A0018930				 A0018931			

Connection combination: insert - transmitter

Insert	Transmitter connection ¹⁾			
	1x 1-channel	2x 1-channel ²⁾	1x 2-channel	2x 2-channel ²⁾
1x Pt100, flying leads	Pt100 (#1) : transmitter (#1)	Pt100 (#1) : transmitter (#1) (Transmitter (#2) not connected)	Pt100 (#1) : transmitter (#1)	Pt100 (#1) : transmitter (#1) Transmitter (#2) not connected
2x Pt100, flying leads	Pt100 (#1) : transmitter (#1) Pt100 (#2) insulated	Pt100 (#1) : transmitter (#1) Pt100 (#2): transmitter (#2)	Pt100 (#1) : transmitter (#1) Pt100 (#2) : transmitter (#1)	Pt100 (#1) : transmitter (#1) Pt100 (#2) : transmitter (#1) (Transmitter (#2) not connected)
1x Pt100 with terminal block ²⁾	Pt100 (#1) : transmitter in cover	Cannot be combined	Pt100 (#1) : transmitter in cover	Cannot be combined
2x Pt100 with terminal block ²⁾	Pt100 (#1) : transmitter in cover Pt100 (#2) not connected		Pt100 (#1) : transmitter in cover Pt100 (#2) : transmitter in cover	

- 1) If 2 transmitters are selected in a terminal head, transmitter (#1) is installed directly on the insert. Transmitter (#2) is installed in the high cover. A TAG cannot be ordered for the 2nd transmitter as standard. The bus address is set to the default value and, if necessary, must be changed manually before commissioning.
- 2) Only in the terminal head with a high cover, only 1 transmitter possible. A ceramic terminal block is automatically fitted on the insert.

Overvoltage protection


To protect against overvoltage in the power supply and signal/communication cables for the thermometer electronics, Endress+Hauser offers the HAW562 surge arrester for DIN rail mounting and the HAW569 for field housing installation.



For more information see the Technical Information 'HAW562 Surge arrester' TI01012K and 'HAW569 Surge arrester' TI01013K.

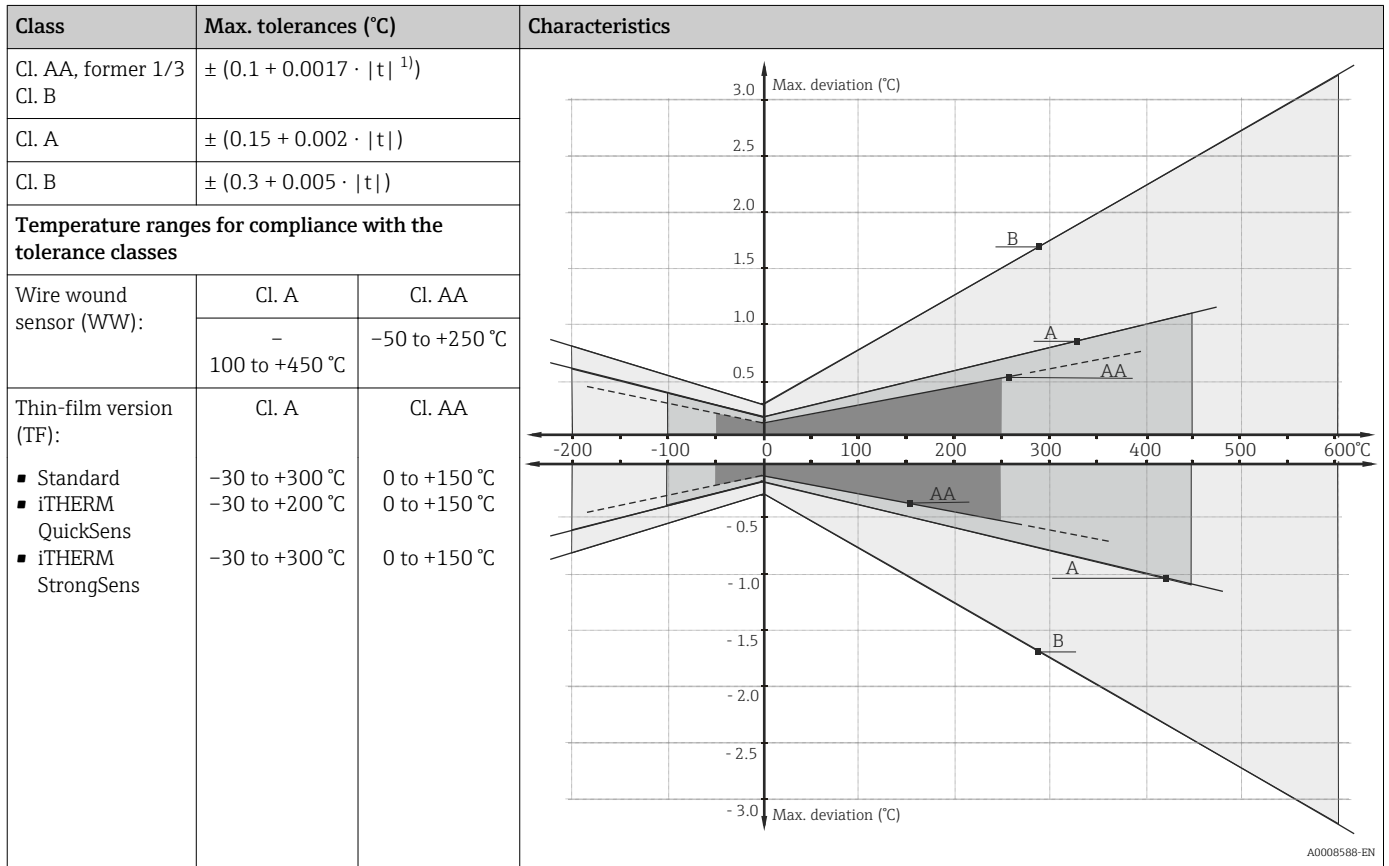
Performance characteristics

Reference conditions

These data are relevant for determining the accuracy of the temperature transmitters used. More information on this can be found in the Technical Information of the iTEMP temperature transmitters. →  51

Accuracy

RTD resistance thermometer as per IEC 60751



1) |t| = absolute value °C



In order to obtain the maximum tolerances in °F, the results in °C must be multiplied by a factor of 1.8.

Influence of ambient temperature

Depends on the head transmitter used. For details, see Technical Information. → 51

Self heating

RTD elements are passive resistances that are measured using an external current. This measurement current causes a self-heating effect in the RTD element itself which in turn creates an additional measurement error. In addition to the measurement current, the size of the measurement error is also affected by the temperature conductivity and flow velocity of the process. This self-heating error is negligible when an Endress+Hauser iTHERM temperature transmitter (very low measured current) is used.

Response time Tests in water at 0.4 m/s (1.3 ft/s), according to IEC 60751; 10 K temperature step change.

Response time with heat transfer paste ¹⁾

Thermowell	Shape of tip	Insert	1x Pt100 iTHERM QuickSens, TF		1x Pt100 iTHERM StrongSens, TF		1x Pt100 wire wound WW		2x Pt100 wire wound WW		1x Pt100 standard thin-film TF	
			t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀
Without thermowell	-	Ø6 mm (¼ in)	0.5 s	1.5 s	2.5 s	9.5 s	4 s	11.5 s	4.5 s	12 s	4.75 s	13 s
Ø6 mm (¼ in)	Reduced 4.3 mm (0.17 in) x 20 mm (0.79 in)	Ø3 mm (⅛ in)	1 s	2.5 s	-		8.5 s	26 s	5.5 s	18 s	8 s	23 s
Ø9 mm (0.35 in)	Straight	Ø6 mm (¼ in)	2 s	9 s	8 s	27 s	15 s	45 s	15 s	45 s	9.5 s	27 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	Ø3 mm (⅛ in)	1.25 s	4 s	-		7 s	20 s	7 s	20 s	7 s	23 s
	Tapered 6.6 mm (0.26 in) x 60 mm (2.36 in)	Ø3 mm (⅛ in)	2.5 s	12 s	-		14 s	49 s	12 s	40 s	15 s	51 s
Ø12.7 mm (½ in)	Straight	Ø6 mm (¼ in)	4 s	26 s	12 s	54 s	23 s	81 s	23 s	81 s	31 s	100 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	Ø3 mm (⅛ in)	1.5 s	5.5 s	-		9 s	27 s	9 s	27 s	6.5 s	21 s
	Reduced 8 mm (0.31 in) x 32 mm (1.26 in)	Ø6 mm (¼ in)	6 s	36 s	11 s	44 s	22 s	69 s	22 s	69 s	26 s	90 s

1) If using a thermowell.

Response time without heat transfer paste ¹⁾

Thermowell	Shape of tip	Insert	1x Pt100 iTHERM QuickSens, TF		1x Pt100 iTHERM StrongSens, TF		1x Pt100 wire wound WW		2x Pt100 wire wound WW		1x Pt100 standard thin-film TF	
			t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀
without thermowell	-	Ø3 mm (⅛ in)	0.5 s	0.75 s	-		1.75 s	5 s	2 s	6 s	2.5 s	5.5 s
		Ø6 mm (¼ in)		1.5 s	2.5 s	9.5 s	4 s	11.5 s	4.5 s	12 s	4.75 s	13 s
Ø6 mm (¼ in)	Reduced 4.3 mm (0.17 in) x 20 mm (0.79 in)	Ø3 mm (⅛ in)	1 s	3 s	-		9 s	27 s	7.5 s	24 s	8.5 s	28 s
Ø9 mm (0.35 in)	Straight	Ø6 mm (¼ in)	2 s	9 s	8 s	29 s	19 s	62 s	19 s	62 s	13.5 s	42 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	Ø3 mm (⅛ in)	1.5 s	5 s	-		7 s	21 s	7 s	21 s	8 s	22 s
	Tapered 6.6 mm (0.26 in) x 60 mm (2.36 in)	Ø3 mm (⅛ in)	5 s	23 s	-		13 s	45 s	13 s	45 s	15.5 s	60 s
Ø12.7 mm (½ in)	Straight	Ø6 mm (¼ in)	5.5 s	41 s	12 s	54 s	23 s	82 s	23 s	82 s	32 s	105 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	Ø3 mm (⅛ in)	2 s	6 s	-		10 s	30 s	10 s	30 s	8 s	30 s
	Reduced 8 mm (0.31 in) x 32 mm (1.26 in)	Ø6 mm (¼ in)	14.5 s	65 s	16 s	53 s	26 s	85 s	26 s	85 s	32 s	108 s

1) If using a thermowell.



Response time for directly wired insert without transmitter.

Calibration

Calibration of thermometers

Calibration involves comparing the measured values of a device under test (DUT) with those of a more precise calibration standard using a defined and reproducible measurement method. The aim is to determine the deviation of the DUT's measured values from the true value of the measured variable. Two different methods are used for thermometers:

- Calibration at fixed-point temperatures, e.g. at the freezing point of water at 0 °C,
- Calibration compared against a precise reference thermometer.

The thermometer to be calibrated must display the fixed point temperature or the temperature of the reference thermometer as accurately as possible. Temperature-controlled calibration baths with very homogeneous thermal values, or special calibration furnaces are typically used for thermometer calibrations. The measuring uncertainty may increase due to heat conduction errors and short immersion lengths. The existing measuring uncertainty is recorded on the individual certificate of calibration. For accredited calibrations in accordance with ISO17025, a measuring uncertainty that is twice as high as the accredited measuring uncertainty is not permitted. If this limit is exceeded, only a factory calibration is possible.

Evaluation of thermometers

If a calibration with an acceptable uncertainty of measurement and transferable measurement results is not possible, Endress+Hauser offers customers a thermometer evaluation measurement service, if technically feasible. This is the case when:

- The process connections/flanges are too big or the immersion length (IL) is too short to allow the DUT to be immersed sufficiently in the calibration bath or furnace (see the following table), or
- Due to heat conduction along the thermometer tube, the resulting sensor temperature generally deviates significantly from the actual bath/furnace temperature.

The measured value of the DUT is determined using the maximum possible immersion depth and the specific measuring conditions and measurement results are documented on an evaluation certificate.

Sensor transmitter matching

The resistance/temperature curve of platinum resistance thermometers is standardized but in practice it is rarely possible to keep to the values precisely over the entire operating temperature range. For this reason, platinum resistance sensors are divided into tolerance classes, such as Class A, AA or B as per IEC 60751. These tolerance classes describe the maximum permissible deviation of the specific sensor characteristic curve from the standard curve, i.e. the maximum temperature-dependent characteristic error that is permitted. The conversion of measured sensor resistance values to temperatures in temperature transmitters or other meter electronics is often susceptible to considerable errors as the conversion is generally based on the standard characteristic curve.


When using E+H temperature transmitters, this conversion error can be reduced significantly by sensor-transmitter matching:

- Calibration at three temperatures at least and determination of the actual temperature sensor characteristic curve,
- Adjustment of the sensor-specific polynomial function using Calendar-van Dusen (CvD) coefficients,
- Configuration of the temperature transmitter with the sensor-specific CvD coefficients for resistance/temperature conversion, and
- another calibration of the reconfigured temperature transmitter with connected resistance thermometer.

Endress+Hauser offers its customers this kind of sensor-transmitter matching as a separate service. Furthermore, the sensor-specific polynomial coefficients of platinum resistance thermometers are always provided on every Endress+Hauser calibration certificate where possible, e.g. at least three calibration points, so that users themselves can also appropriately configure suitable temperature transmitters.

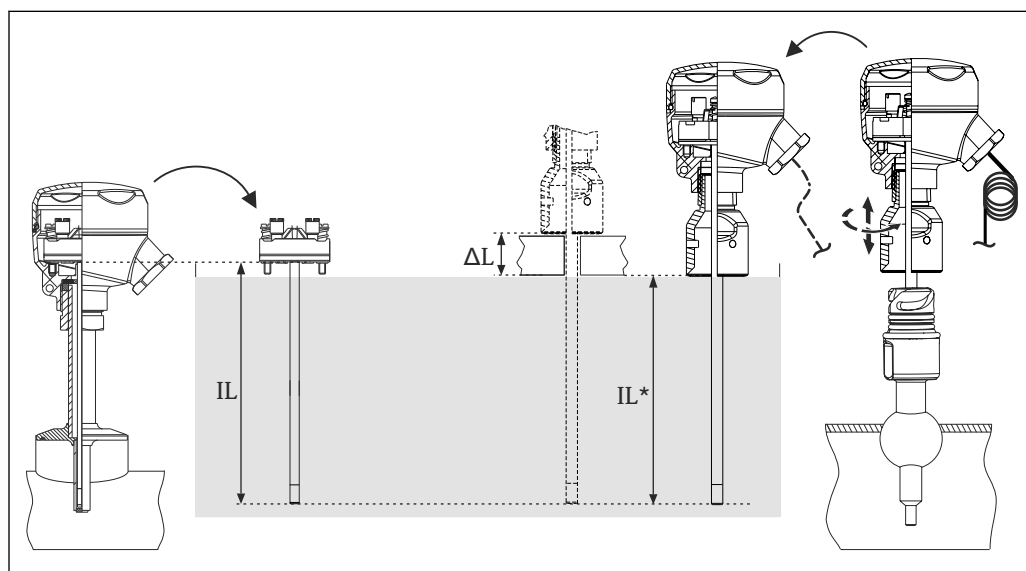
For the device, Endress+Hauser offers standard calibrations at a reference temperature of -80 to +600 °C (-112 to +1 112 °F) based on the ITS90 (International Temperature Scale). Calibrations in other temperature ranges are available from your Endress+Hauser sales center on request. Calibrations are traceable to national and international standards. The calibration certificate is referenced to the serial number of the device. Only the insert is calibrated.

Minimum insertion length (IL) for inserts required to perform a correct calibration

 Due to the limitations of furnace geometries, the minimum insertion lengths must be observed at high temperatures to enable a calibration to be performed with an acceptable degree of measuring uncertainty. The same applies when using a head transmitter. Due to heat conduction, minimum lengths must be observed in order to guarantee the functionality of the transmitter -40 to +85 °C (-40 to 185 °F)

Calibration temperature	Minimum insertion length IL in mm without head transmitter
-196 °C (-320.8 °F)	120 mm (4.72 in) ¹⁾
-80 to 250 °C (-112 to 482 °F)	No minimum insertion length required ²⁾
251 to 550 °C (483.8 to 1022 °F)	300 mm (11.81 in)
551 to 600 °C (1023.8 to 1112 °F)	400 mm (15.75 in)

- 1) Min. 150 mm (5.91 in) required with TMT
- 2) At a temperature of +80 to +250 °C (+176 to +482 °F) and with TMT, min. 50 mm (1.97 in) is required



2 Insertion lengths for sensor calibration

IL Insertion length for factory calibration or recalibration onsite without the iTHERM QuickNeck extension neck
 IL* Insertion length for recalibration onsite with the iTHERM QuickNeck extension neck
 ΔL Additional length, depending on the calibration unit, if the insert cannot be fully immersed

- To check the actual accuracy rating of the thermometers installed, a cyclic calibration of the installed sensor is frequently performed. The insert is normally removed for comparison with a precise reference thermometer in the calibration bath (see graphic, left part).
 - The iTHERM QuickNeck enables quick, tool-free removal of the insert for calibration purposes. The entire upper part of the thermometer is released by turning the terminal head. The insert is removed from the thermowell and directly immersed into the calibration bath (see graphic, right part). Make sure that the cable is long enough to be able to reach the mobile calibration bath with the cable connected. If this is not possible for the calibration, it is advisable to use a connector.
- 34

Advantages of iTHERM QuickNeck:

- Considerable time savings when recalibrating the device (up to 20 minutes per measuring point)
- Wiring mistakes avoided when re-installing
- Minimum plant downtime, thereby saving costs

Formulas for calculating the IL* when recalibrating onsite with iTHERM QuickNeck

Version, with M24x1.5 or NPT ½" thread to terminal head	Formula
Thermowell diameter 6 mm (¼ in)	IL* = U + T + 5 mm (0.2 in)
Thermowell diameter 9 mm (0.35 in)	IL* = U + T - 25 mm (0.98 in)
Thermowell diameter 12.7 mm (½ in)	IL* = U + T + 5 mm (0.2 in)

Insulation resistance

Insulation resistance $\geq 100 \text{ M}\Omega$ at ambient temperature.

Insulation resistance between the terminals and the outer jacket is measured with a minimum voltage of 100 V DC.

Installation

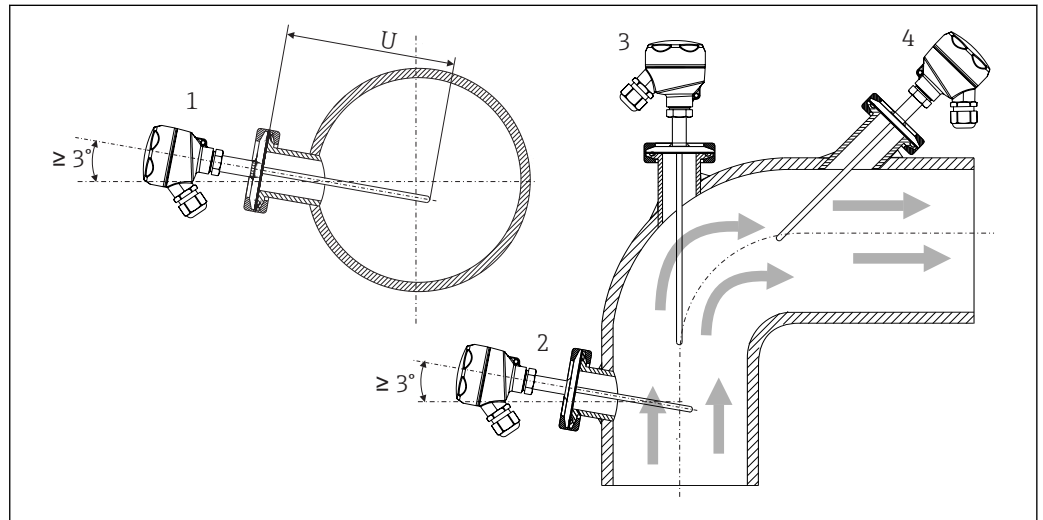
Orientation

No restrictions. However, self-draining in the process must be guaranteed. If there is an opening to detect leaks at the process connection, this opening must be at the lowest possible point.

Installation instructions

The immersion length of the thermometer can influence the accuracy. If the immersion length is too small then errors in the measurement are caused by heat conduction via the process connection and the container wall. If installing into a pipe then the immersion length should ideally be half of the pipe diameter.

- Installation possibilities: Pipes, tanks or other plant components
- To minimize the error caused by heat conduction, a minimum immersion length is recommended depending on the type of sensor used and the design of the insert. This immersion depth corresponds to the minimum insertion length for the calibration.
- ATEX certification: Observe the installation instructions in the Ex documentation! → 51



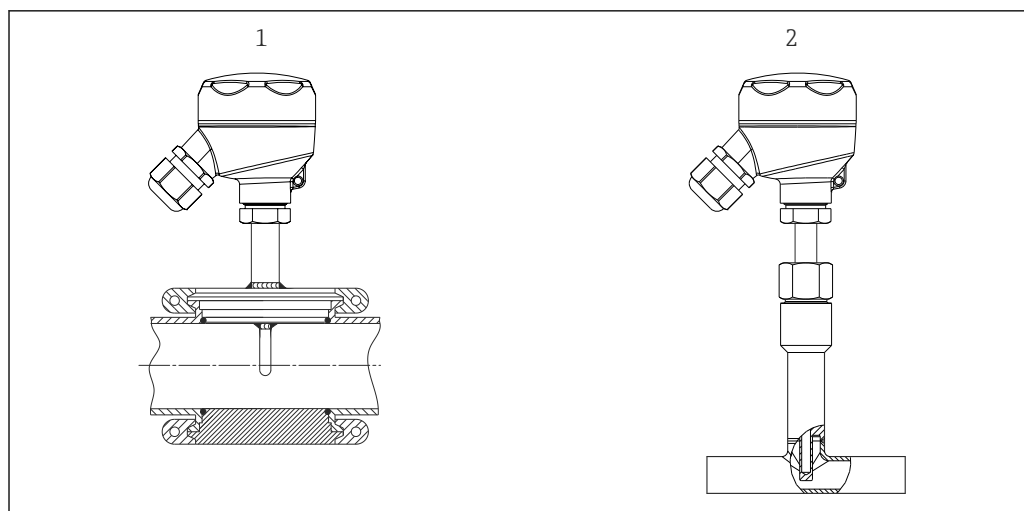
A0008946

3 Installation examples

- 1, 2 Perpendicular to flow direction, installed at a min. angle of 3° to ensure self-draining
 3 On elbows
 4 Inclined installation in pipes with a small nominal diameter
 U Immersion length

i In the case of pipes with a small nominal diameter, it is advisable for the tip of the thermometer to project well into the process so that it extends past the pipe axis. Installation at an angle (4) could be another solution. When determining the immersion length or installation depth all the parameters of the thermometer and of the medium to be measured must be taken into account (e.g. flow velocity, process pressure).

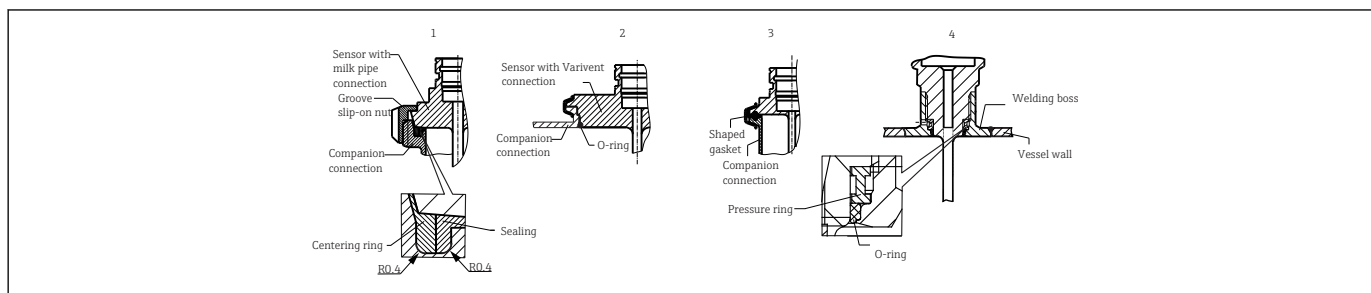
For immersion lengths $U < 70$ mm (27.5 in), the use of iTHERM QuickSens inserts is recommended.



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4 Process connections for thermometer installation in pipes with small nominal diameters

- 1 Varivent® process connection type N for DN40
- 2 Corner-piece or T-piece (illustrated) for weld-in as per DIN 11865 / ASME BPE



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5 Detailed installation instructions for hygiene-compliant installation

- 1 Sanitary connection according to DIN 11851, only in conjunction with self-centering sealing ring as per EHEDG position paper
- 2 Varivent® process connection for VARINLINE® housing
- 3 Clamp as per ISO 2852, only in conjunction with seal as per EHEDG position paper
- 4 Process connection Liquiphant-M G1, horizontal installation

i The counterpieces for the process connections and the seals or sealing rings are not included in the scope of supply for the thermometer. Liquiphant M weld-in adapters with associated seal kits are available as accessories. → 47.

The following action must be taken if a sealing ring (O-ring) or seal fails:


- Remove the thermometer, clean the thread and the O-ring joint/sealing surface
- Replace the sealing ring or seal
- Perform CIP after installation

In the case of weld-in connections, exercise the necessary degree of care when performing the welding work on the process side:

- Suitable welding material
- Flush-welded or with welding radius ≥ 3.2 mm (0.13 in)
- No recesses, folds or gaps
- Honed and polished surface, $R_a \leq 0.76$ μm (30 μin)

As a general rule, the thermometers should be installed in such a way that does not impact their ability to be cleaned (the requirements of the 3-A® Standard must be observed). The Varivent®, Liquiphant M weld-in adapter and Ingold (+ weld-in adapter) connections enable flush-mounted installation.

Environment

Ambient temperature range	Terminal head	Temperature in °C (°F)
	Without mounted head transmitter	Depends on the terminal head used and the cable gland or fieldbus connector, see 'Terminal heads' section →  31
	With mounted head transmitter	-40 to 85 °C (-40 to 185 °F)
	With mounted head transmitter and display	-20 to 70 °C (-4 to 158 °F)

Extension neck	Temperature in °C (°F)
iTHERM QuickNeck	-50 to +140 °C (-58 to +284 °F)

Storage temperature For information, see the ambient temperature.

Humidity Depends on the transmitter used. If using Endress+Hauser iTEMP head transmitters:

- Condensation permitted as per IEC 60 068-2-33
- Max. rel. humidity: 95% as per IEC 60068-2-30

Climate class As per EN 60654-1, Class C

Degree of protection Max. IP69K, depending on the design (terminal head, connector, etc.)

Shock and vibration resistance The Endress+Hauser inserts meet the requirements of IEC 60751 which specify shock and vibration resistance of 3g in the range from 10 to 500 Hz. The vibration resistance at the measuring point depends on the sensor type and design, see the following table:

Version	Vibration resistance for the sensor tip
Pt100 (WW or TF)	30 m/s ² (3g) ¹⁾
iTHERM StrongSens Pt100 (TF) iTHERM QuickSens Pt100 (TF), version: Ø6 mm (0.24 in)	> 600 m/s ² (60g)


1) Vibration resistance also applies to quick-fastening iTHERM QuickNeck.



Electromagnetic compatibility (EMC) Depends on the head transmitter used. For details see the Technical Information. →  51

Process

Process temperature range Depends on the type of sensor used, maximum -200 to +600 °C (-328 to +1 112 °F).

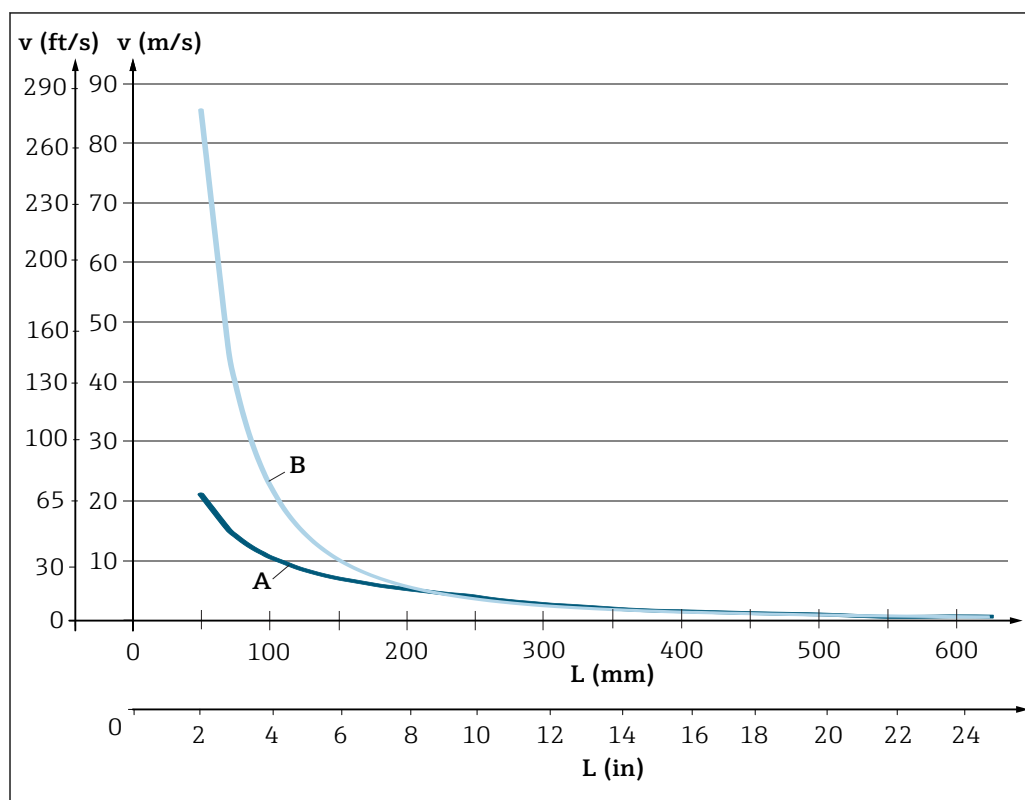
Thermal shock Thermal shock resistance in CIP/SIP process with a temperature increase and decrease from +5 to +130 °C (+41 to +266 °F) within 2 seconds.

Process pressure range The maximum possible process pressure depends on various influencing factors, such as the design, process connection and process temperature. For information on the maximum possible process pressures for the individual process connections, see the 'Process connection' section. →  36

 It is possible to check the mechanical loading capacity as a function of the installation and process conditions online in the TW Sizing Module for protection tubes in the Endress+Hauser Applicator software. This is valid for DIN thermowell calculations. See 'Accessories' section. →  50

Example of the permitted flow velocity depending on the immersion length and process medium

The highest flow velocity tolerated by the thermometer diminishes with increasing insert immersion length exposed to the stream of the fluid. In addition it is dependent on the diameter of the thermometer tip, on the kind of measuring medium, on the process temperature and on the process pressure. The following figures exemplify the maximum permitted flow velocities in water and superheated steam at a process pressure of 40 bar (580 PSI).



6 Permitted flow velocities, protection tube diameter 9 mm (0.35 in)

A Medium water at $T = 50\text{ }^{\circ}\text{C}$ (122 $^{\circ}\text{F}$)

B Medium superheated steam at $T = 160\text{ }^{\circ}\text{C}$ (320 $^{\circ}\text{F}$)

L Immersion length exposed to flow

v Flow velocity

Medium - state of aggregation

Gaseous or liquid (also with high viscosity, e.g. yogurt).

Mechanical construction

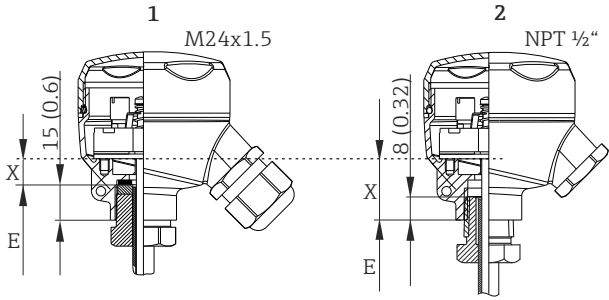
Design, dimensions

All dimensions in mm (in). The design of the thermometer depends on the thermowell version used:

- Thermometer without a thermowell
- Diameter 6 mm ($\frac{1}{4}$ in)
- Diameter 9 mm (0.35 in)
- Diameter 12.7 mm ($\frac{1}{2}$ in)
- T-piece and elbow piece thermowell version as per DIN 11865 / ASME BPE for weld-in

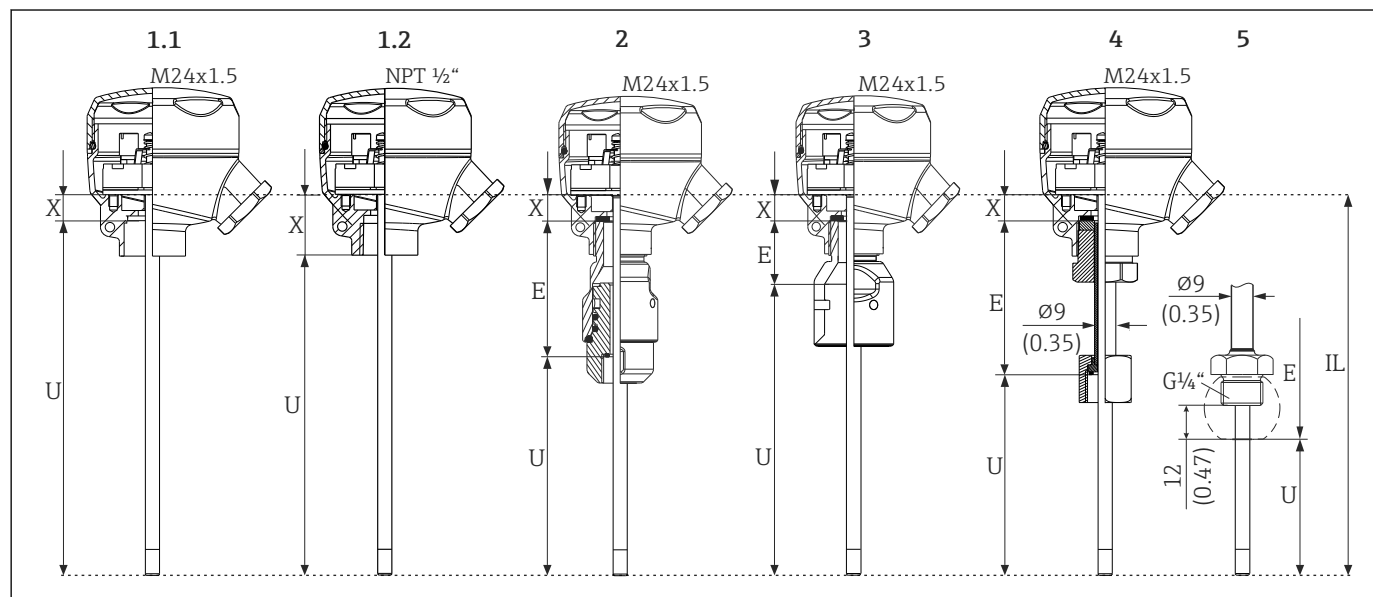
i Various dimensions, such as the immersion length U for example, are variable values and are therefore indicated as items in the following dimensional drawings.

Variable dimensions:

Item	Description
E	Extension neck length, variable depending on configuration or predefined for version with iTHERM QuickNeck
IL	Insertion length of insert
L	Thermowell length (U+T)
B	Thermowell base thickness: predefined, depends on thermowell version (see also the individual table data)
T	Length of thermowell shaft: variable or predefined, depends on thermowell version (see also the individual table data)
U	Immersion length: variable, depending on the configuration
X	<p>Variable for calculating the insertion length of the insert, depending on different screw-in lengths in terminal head thread M24x1.5 or ½" NPT, see insert length calculation (IL) → 30</p>  <p> A0020889 </p> <p> 7 Different screw-in lengths in terminal head thread for M24x1.5 and ½" NPT </p> <p> 1 Thread M24x1.5: X = 11 mm (0.43 in), mat.: 1.4305 (coupling) 2 Thread NPT ½": X = 26 mm (1.02 in) or with terminal head TA30S = 31 mm (1.22 in), mat.: 1.4305 (coupling) </p>
ØID	Insert diameter 6 mm (¼ in) or 3 mm (⅛ in)

Without thermowell

For installation in an existing thermowell



A0018315

- 1.1 Thermometer without extension neck, insert surface not specified, product structure: feature 80, option A0; X = 11 mm (0.43 in) for connection thread M24x1.5
- 1.2 Thermometer without extension neck, insert surface not specified, product structure: feature 80, option A0; X = 26 mm (1.02 in) for connection thread 1/2" NPT; X = 31 mm (1.22 in) for connection thread 1/2" NPT and TA30S terminal head
- 2 Thermometer with quick-fastening iTHERM QuickNeck, top and bottom part, G3/8" internal thread for thermowell connection
- 3 Thermometer with quick-fastening iTHERM QuickNeck, top part
- 4 Thermometer with replaceable extension neck TE411, G3/8" thread adapter nut for thermowell connection
- 5 Thermometer with replaceable extension neck TE411, external thread G1/4" for compression fitting TK40

Can be selected for all versions: thread M24x1.5 or 1/2" NPT to terminal head

Pay attention to the following equations when calculating the immersion length U for immersion into a thermowell TT411 already available:

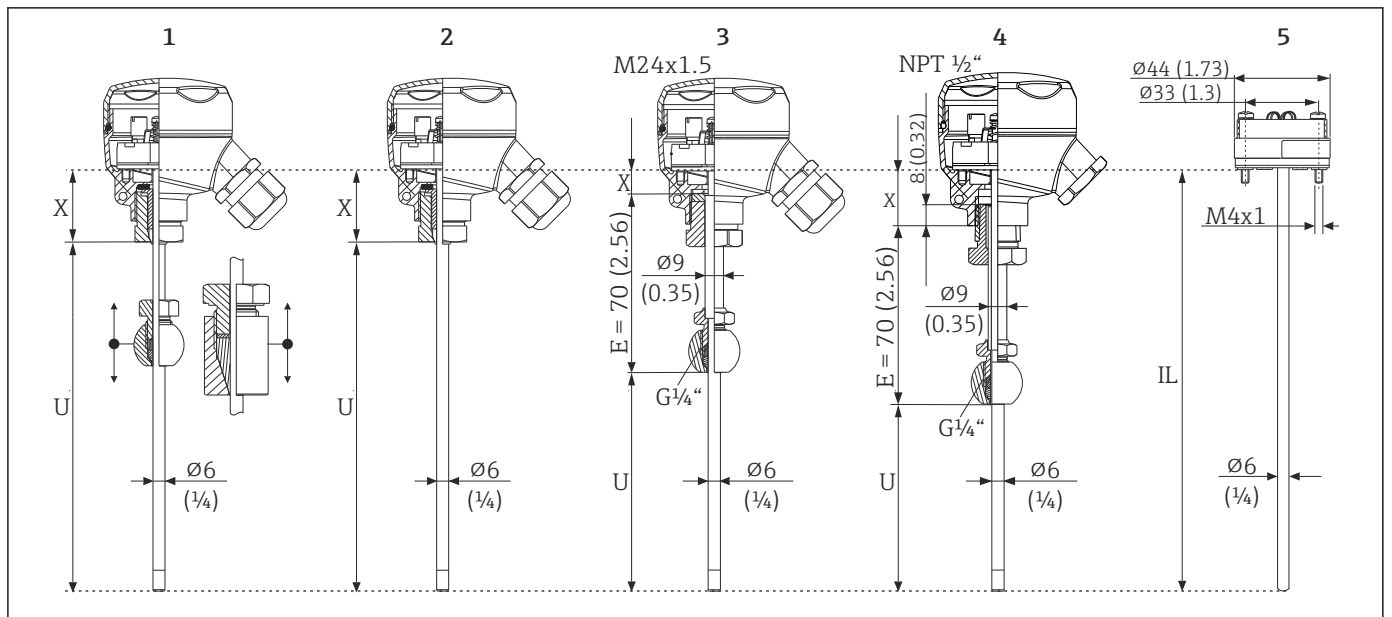
Version 1	$U = L^{1)} + E^{2)} + 3 \text{ mm (0.12 in) - B}$
Version 2 and 4	$U = L^{1)} + 3 \text{ mm (0.12 in) - B}$
Version 3, thermowell diameter 9 mm (0.35 in)	$U = L^{1)} + 3 \text{ mm (0.12 in) (for spring travel) - B}$
Version 3, thermowell diameter 6 mm (1/4 in) / 12.7 mm (1/2 in)	$U = L^{1)} + 36 \text{ mm (1.42 in) - B}$
Version 5	$U = U_{(\text{incl. TK40})}$

- 1) L = Overall length of the thermowell available at point of installation = $U_{\text{thermowell}} + T_{\text{thermowell}}$
- 2) E = Length of the extension neck available at point of installation (provided one is available)

Item (see drawing above)	Version	Length
Extension neck length E	Version 1: Without extension neck	E = 0
	Version 2: iTHERM QuickNeck with thread M24x1.5 to terminal head	62 mm (2.44 in)
	iTHERM QuickNeck with thread NPT 1/2" to terminal head	51 mm (2.00 in)
	Version 3: iTHERM QuickNeck top part with thread M24x1.5 to terminal head	28 mm (1.1 in)
	iTHERM QuickNeck top part with thread NPT 1/2" to terminal head	19.5 mm (0.77 in)

Item (see drawing above)	Version	Length
	Version 4: with replaceable extension neck, G3/8" thread adapter nut for thermowell connection	Variable, depending on the configuration
	Version 5: With replaceable extension neck and external thread G1/4" for compression fitting TK40, with thread M24x1.5 or 1/2" NPT to terminal head	70 mm (2.76 in)
Immersion length U	Independent of the version	Variable, depending on the configuration
Variable length X	<ul style="list-style-type: none"> Connection thread M24x1.5 Connection thread 1/2" NPT Connection thread 1/2" NPT and terminal head TA30S <p style="text-align: right;">IL = U+E+X</p>	11 mm (0.43 in) 26 mm (1.02 in) 31 mm (1.22 in)

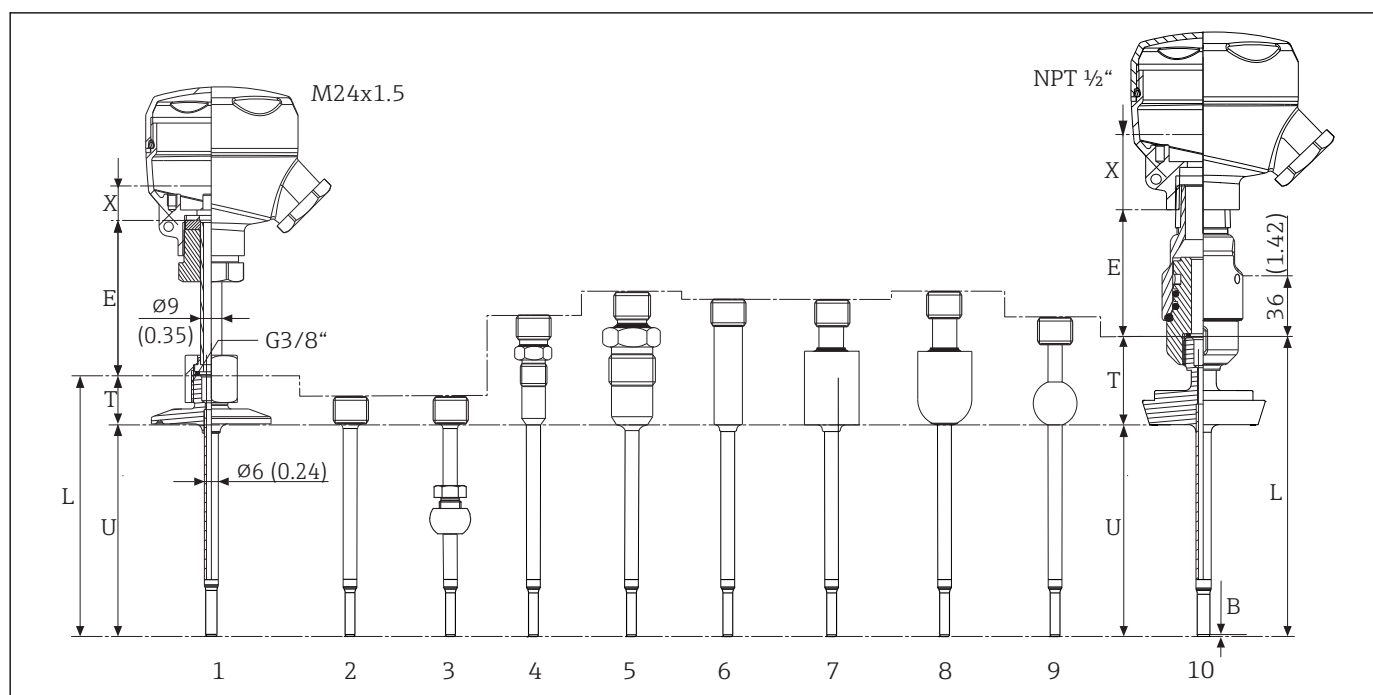
With compression fitting TK40 as process connection, insert in direct contact with the process



- 1 Movable compression fitting TK40 - variably fixable immersion length U, only connection thread M24x1.5
- 2 Without compression fitting for use if compression fitting is available at point of installation, insert with polished surface - product structure: feature 80, option A1 or A3 - only connection thread M24x1.5
- 3 Compression fitting TK40 fixed by extension neck - fixed immersion length U, connection thread M24x1.5
- 4 Compression fitting TK40 fixed by extension neck - fixed immersion length U, connection thread 1/2" NPT
- 5 Insert, for example with mounted head transmitter

Item	Version	Length
Extension neck length E	Extension neck $\phi 9$ mm (0.35 in)	70 mm (2.76 in)
Immersion length U	Independent of the version	Variable, depending on the configuration
Variable length X	<ul style="list-style-type: none"> Versions 1 and 2: Without extension neck, connection thread M24x1.5 Version 3: With extension neck, connection thread M24x1.5 Version 4: With extension neck, connection thread 1/2" NPT With extension neck and TA30S terminal head <p style="text-align: right;">IL = U+X IL = U+E+X IL = U+E+X IL = U+E+X</p>	37 mm (1.46 in) 11 mm (0.43 in) 26 mm (1.02 in) 31 mm (1.22 in)

With thermowell diameter 6 mm (¼ in)



A0017790

- 1 Thermometer with replaceable extension neck TE411 and process connection as clamp version
- 2 Without process connection
- 3 Process connection version as spherical compression fitting TK40
- 4 Process connection version as metal sealing system M12x1
- 5 Process connection version as metal sealing system G½"
- 6 Process connection version as cylindrical weld-in adapter $\phi 12 \times 40$ mm
- 7 Process connection version as cylindrical weld-in adapter $\phi 30 \times 40$ mm
- 8 Process connection version as spherical-cylindrical weld-in adapter $\phi 30 \times 40$ mm
- 9 Process connection version as spherical weld-in adapter $\phi 25 \times 40$ mm
- 10 Thermometer with quick-fastening iTHERM QuickNeck and process connection as sanitary connection according to DIN 11851

- Replaceable extension neck or quick-fastening iTHERM QuickNeck
- Thread M24x1.5 or ½" NPT to terminal head
- G3/8" thread for thermowell connection

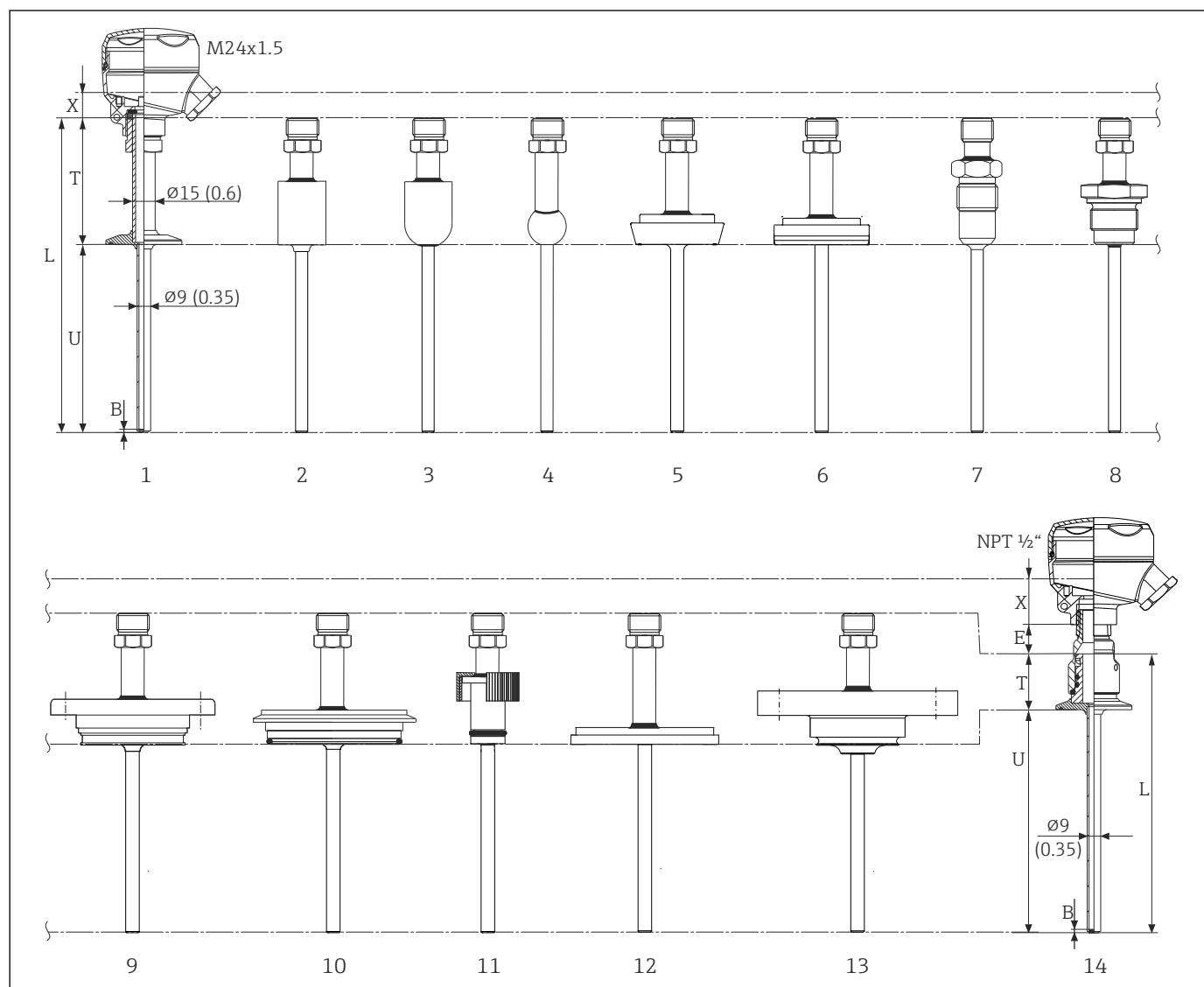
Item	Version	Length
Extension neck length E	Replaceable extension neck $\phi 9$ mm (0.35 in)	Variable, depending on the configuration
	iTHERM QuickNeck with thread M24x1.5 to terminal head, with option: <ul style="list-style-type: none"> ■ A0: E not required ■ X1: E= variable length 	<ul style="list-style-type: none"> ■ 60 mm (2.36 in) ■ Variable, depending on the configuration
	iTHERM QuickNeck with thread NPT ½" to terminal head, with option: <ul style="list-style-type: none"> ■ A0: E not required ■ X1: E= variable length 	<ul style="list-style-type: none"> ■ 51 mm (2.00 in) ■ Variable, depending on the configuration
Length of thermowell shaft T ¹⁾	Metal sealing system M12x1	46 mm (1.81 in)
	Metal sealing system G½"	60 mm (2.36 in)
	Tri-clamp (0.5"-0.75")	24 mm (0.94 in)
	Microclamp (DN8-18)	23 mm (0.91 in)
	Clamp DN12 according to ISO 2852	24 mm (0.94 in)
	Clamp DN25/DN40 according to ISO 2852	21 mm (0.83 in)

Item	Version	Length
	Sanitary connection DN25/DN32/DN40 according to DIN 11851	29 mm (1.14 in)
	Spherical-cylindrical weld-in adapter	58 mm (2.28 in)
	Cylindrical weld-in adapter ϕ 12 mm (0.47 in)	55 mm (2.17 in)
	Without process connection (only G3/8" thread), where necessary with compression fitting TK40	11 mm (0.43 in)
	Cylindrical weld-in adapter	55 mm (2.17 in)
	Spherical weld-in adapter	47 mm (1.85 in)
Immersion length U	Independent of the version	Variable, depending on the configuration
Variable length X	<ul style="list-style-type: none"> ■ With connection thread M24x1.5 ■ With connection thread 1/2" NPT ■ With terminal head TA30S Calculation of IL for the insert: $IL = U+T+E-B+X$	14 mm (0.55 in) 29 mm (1.14 in) 34 mm (1.34 in)
Base thickness B	Reduced tip ϕ 4.3 mm (0.17 in)	2 mm (0.08 in)

1) Depends on the process connection

With thermowell diameter 9 mm (0.35 in)

Extension neck not replaceable, but can be separated with the option of the quick-fastening iTHERM QuickNeck.



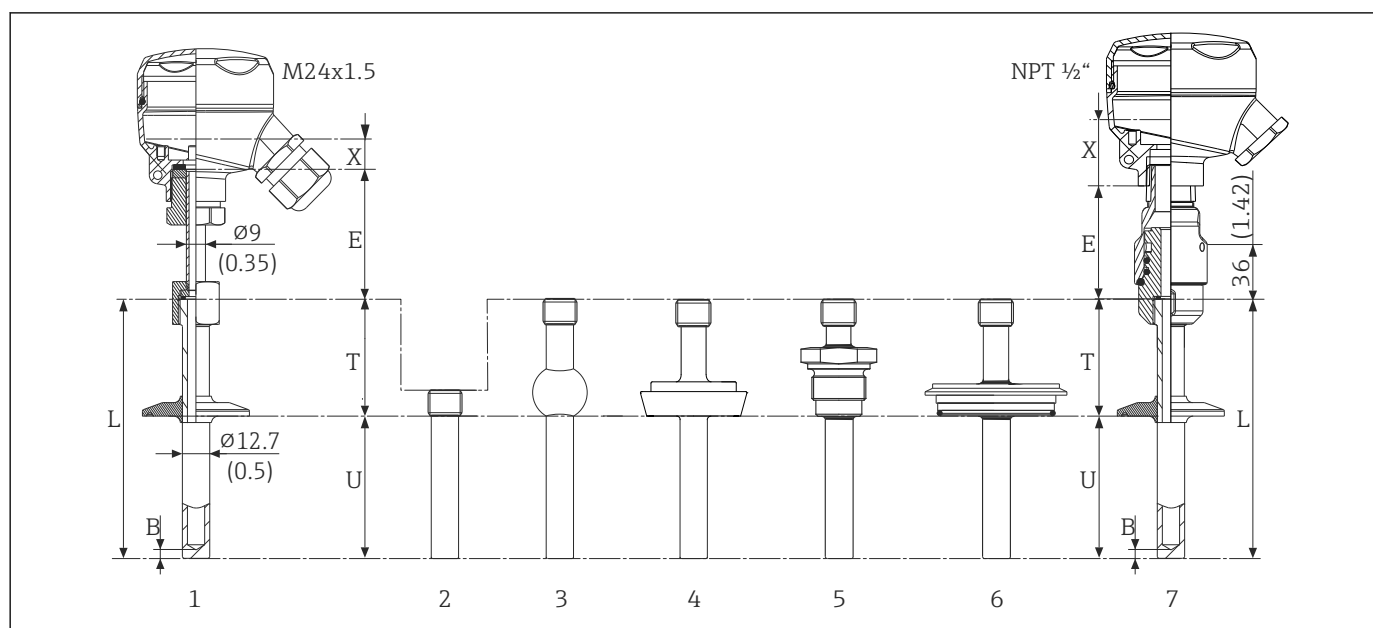
A0017761

- 1 Thermometer without replaceable extension neck, connection thread M24x1.5, process connection as clamp version
- 2 Process connection version as cylindrical weld-in adapter $\Phi 30 \times 40$ mm
- 3 Process connection version as spherical-cylindrical weld-in adapter $\Phi 30 \times 40$ mm
- 4 Process connection version as spherical weld-in adapter $\Phi 25 \times$ mm
- 5 Process connection version as sanitary connection according to DIN 11851
- 6 Process connection version as aseptic pipe union according to DIN 11864-1 Form A
- 7 Process connection version as metal sealing system $G\frac{1}{2}$ "
- 8 Process connection thread as per ISO 228 for Liquiphant weld-in adapter
- 9 Process connection version APV Inline
- 10 Process connection version Varivent®
- 11 Process connection version Ingold connection
- 12 Process connection to SMS 1147
- 13 Process connection version Neumo Biocontrol
- 14 Thermometer with quick-fastening iTHERM QuickNeck and process connection, as clamp version for example

Item	Version	Length
Extension neck length E	Without iTHERM QuickNeck	0
	With iTHERM QuickNeck <ul style="list-style-type: none"> ■ With thread M24x1.5 to terminal head, not required with option A0: E ■ With thread $\frac{1}{2}$" NPT to terminal head, not required with option A0: E 	<ul style="list-style-type: none"> ■ 28 mm (1.1 in) ■ 19.5 mm (0.8 in)

Item	Version	Length	
Length of thermowell shaft T	Without iTHERM QuickNeck	Variable, depending on the configuration	
	With iTHERM QuickNeck, depending on the process connection:		
	SMS 1147, DN25	40 mm (1.57 in)	
	SMS 1147, DN38	41 mm (1.61 in)	
	SMS 1147, DN51	42 mm (1.65 in)	
	Varivent [®] , type F, D = 50 mm (1.97 in) Varivent [®] , type N, D = 68 mm (2.67 in)	52 mm (2.05 in)	
	Varivent [®] , type B, D = 31 mm (1.22 in)	56 mm (2.2 in)	
	G1" thread according to ISO 228 for Liquiphant weld-in adapter	77 mm (3.03 in)	
	Spherical-cylindrical weld-in adapter	70 mm (2.76 in)	
	Cylindrical weld-in adapter	67 mm (2.64 in)	
	Aseptic pipe union according to DIN11864-A, DN25	42 mm (1.65 in)	
	Aseptic pipe union according to DIN11864-A, DN40	43 mm (1.69 in)	
	Sanitary connection according to DIN 11851, DN32	47 mm (1.85 in)	
	Sanitary connection according to DIN 11851, DN40		
	Sanitary connection according to DIN 11851, DN50	48 mm (1.89 in)	
	Clamp according to ISO 2852, DN12		
	Clamp according to ISO 2852, DN25	39 mm (1.54 in)	
	Clamp according to ISO 2852, DN40		
	Clamp according to ISO 2852, DN63.5		
	Clamp according to ISO 2852, DN70	47 mm (1.85 in)	
	Microclamp (DN18)		
	Tri-clamp (0.75")	46 mm (1.81 in)	
Ingold connection ϕ 25 mm (0.98 in) x 30 mm (1.18 in)	78 mm (3.07 in)		
Ingold connection ϕ 25 mm (0.98 in) x 46 mm (1.81 in)	94 mm (3.7 in)		
Metal sealing system G $\frac{1}{2}$ "	74 mm (2.91 in)		
APV-Inline, DN50	51 mm (2.01 in)		
Immersion length U	Independent of the version	Variable, depending on the configuration	
Variable length X	<ul style="list-style-type: none"> ■ Without iTHERM QuickNeck, connection thread M24x1.5 ■ With iTHERM QuickNeck, connection thread M24x1.5 ■ With iTHERM QuickNeck, connection thread NPT $\frac{1}{2}$" ■ With iTHERM QuickNeck, terminal head TA30S 	IL = U+T-B+X IL = U+E+T-B+X IL = U+E+T-B+X IL = U+E+T-B+X	14 mm (0.55 in) 14 mm (0.55 in) 29 mm (1.14 in) 34 mm (1.34 in)
	Reduced tip ϕ 5.3 mm (0.21 in)x 20 mm (0.79 in)	2 mm (0.08 in)	
	Tapered tip ϕ 6.6 mm (0.26 in) x 60 mm (2.36 in)		
	Straight tip		

With thermowell diameter 12.7 mm (½ in)



A0018313

- 1 Thermometer with replaceable extension neck TE411 and process connection as clamp version
- 2 Process connection version as cylindrical weld-in adapter Φ x 12.7 (0.5 mm)
- 3 Process connection version as spherical weld-in adapter Φ 25 x mm
- 4 Process connection version as sanitary connection according to DIN 11851
- 5 Thread according to ISO 228 for Liquiphant weld-in adapter
- 6 Process connection version Varivent®
- 7 Thermometer with quick-fastening iTHERM QuickNeck and process connection, as clamp version for example

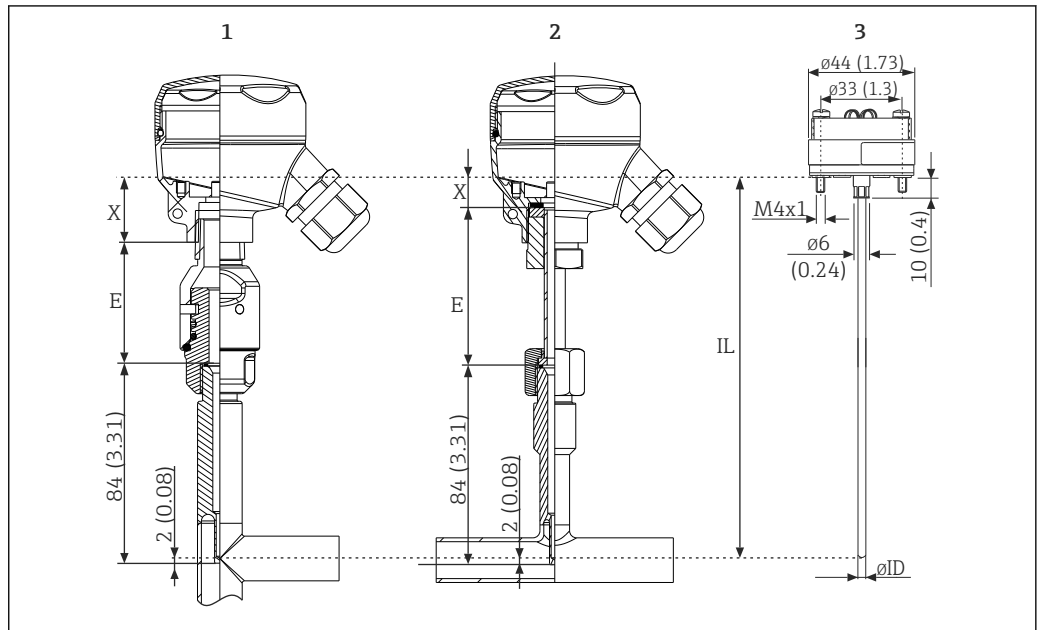
- Replaceable extension neck or quick-fastening iTHERM QuickNeck
- G3/8" thread for thermowell connection
- Thermowell made from solid bar stock drilled for $L \leq 200$ mm (7.87 in)
- Thermowell welded at the tip for $L > 200$ mm (7.87 in)

Item	Version	Length
Extension neck length E	Replaceable extension neck, Φ 9 mm (0.35 in)	Variable, depending on the configuration
	iTHERM QuickNeck with thread M24x1.5 to terminal head, with option: <ul style="list-style-type: none"> ■ A0: E not required ■ X1: E= variable length 	<ul style="list-style-type: none"> ■ 60 mm (2.36 in) ■ Variable, depending on the configuration
	iTHERM QuickNeck with thread NPT ½" to terminal head, with option: <ul style="list-style-type: none"> A0: E not required 	54 mm (2.13 in)
Length of thermowell shaft T	Weld-in adapter, cylindrical, Φ 12.7 mm (0.5 in) ¹⁾	12 mm (0.47 in)
	All other process connections	65 mm (2.56 in)
Immersion length U	Independent of the process connection	Variable, depending on the configuration
Variable length X	<ul style="list-style-type: none"> ■ With connection thread M24x1.5 ■ With connection thread ½" NPT ■ With terminal head TA30S Calculation of IL for the insert: $IL = U + T + E - B + X$	<ul style="list-style-type: none"> 14 mm (0.55 in) 29 mm (1.14 in) 34 mm (1.34 in)
Base thickness B	Reduced tip Φ 5.3 mm (0.21 in)x 20 mm (0.79 in)	2 mm (0.079 in)

Item	Version	Length
	Reduced tip $\varnothing 8$ mm (0.31 in)x 32 mm (1.26 in)	4 mm (0.16 in)
	Straight tip	6 mm (0.24 in)

1) See diagram for version 2

With T-piece or corner-piece thermowell version



A0018314

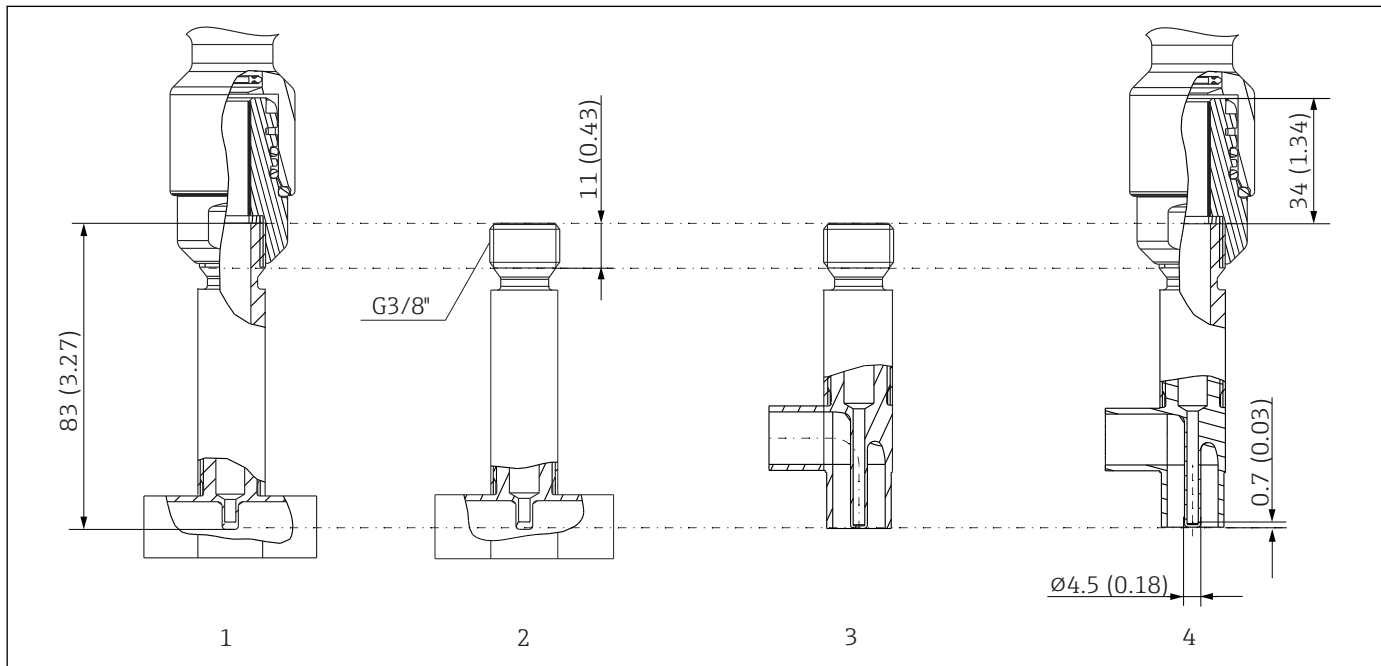
- 1 Thermometer with quick-fastening iTHERM QuickNeck and corner-piece thermowell, connection thread 1/2" NPT (also available with M24x1.5)
- 2 Thermometer with replaceable extension neck TE411 and T-piece thermowell, connection thread M24x1.5 (also available with 1/2" NPT)
- 3 Insert, for example with mounted head transmitter

- Pipe dimensions in accordance with DIN 11865 / ASME BPE
- With replaceable extension neck or quick-fastening iTHERM QuickNeck
- G3/8" thread for thermowell connection

Item	Version	Length
Extension neck length E	Replaceable extension neck	Variable, depending on the configuration
	iTHERM QuickNeck with M24x1.5 thread to terminal head, with the following option: <ul style="list-style-type: none"> ■ A0: E not required ■ X1: E= variable length 	<ul style="list-style-type: none"> ■ 60 mm (2.36 in) ■ Variable, depending on the configuration
	iTHERM QuickNeck with NPT 1/2" thread to terminal head, with the following option: <ul style="list-style-type: none"> ■ A0: E not required ■ X1: E= variable length 	<ul style="list-style-type: none"> ■ 51 mm (2.00 in) ■ Variable, depending on the configuration
Variable length X	<ul style="list-style-type: none"> ■ With connection thread M24x1.5 ■ With connection thread 1/2" NPT ■ With terminal head TA30S Calculation of IL for the insert: $IL = U+T+E-B+X$	14 mm (0.55 in) 29 mm (1.14 in) 34 mm (1.34 in)
Base thickness B	Independent of the version	2 mm (0.079 in)

Thermowell version as T-piece or elbow piece, optimized

No welds, no dead legs



A0036509

8 Thermowell as per DIN 11865 or ASME BPE

- 1 T-piece with threaded bottom part QuickNeck, torque 5 Nm (3.69 lbf ft), and glued with threadlocking adhesive
- 2 T-piece with extension neck connection G3/8"
- 3 Elbow piece with extension neck connection G3/8"
- 4 Elbow piece with threaded bottom part QuickNeck, torque 5 Nm (3.69 lbf ft), and glued with threadlocking adhesive

- Pipe sizes as per DIN 11865 series A (DIN), B (ISO) and C (ASME BPE) → 42
- 3-A[®] symbol for nominal diameters \geq DN25 for 3-A[®], EHEDG and ASME BPE
- EHEDG certification for nominal diameters \geq DN25 for 3-A[®], EHEDG and ASME BPE
- ASME BPE compliance for nominal diameters \geq DN25 for 3-A[®], EHEDG and ASME BPE
- IP69K protection class
- 1.4435+316L material, delta ferrite content $<$ 0.5%
- Temperature range: -60 to +200 °C (-76 to +392 °F)
- Pressure range: PN25 as per DIN11865

i Due to the short immersion length U in the case of small pipe diameters, the use of iTHERM QuickSens inserts is recommended.

As a general rule, the longer the immersion length U the better the accuracy. For small pipe diameters it is advisable to use elbow pieces to enable a maximum immersion length U.

Suitable immersion lengths for the following thermometers:

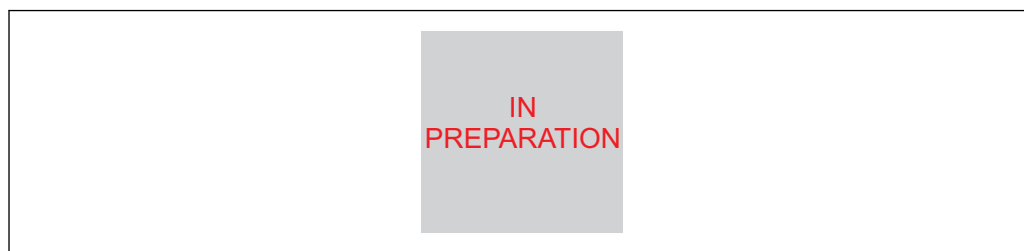
- Easytemp TMR35: 83 mm (3.27 in)
- iTHERM TM411: 85 mm (3.35 in)
- TrustSens TM371: 85 mm (3.35 in)

Possible combinations of the thermowell versions with the available process connections and quick-fastening iTHERM QuickNeck

Process connection and size	Thermowell diameter			iTHERM QuickNeck for $\phi 9$ mm (0.35 in) ¹⁾
	6 mm ($\frac{1}{4}$ in)	9 mm (0.35 in)	12.7 mm ($\frac{1}{2}$ in)	
Without process connection (for installation with compression fitting)	<input checked="" type="checkbox"/>	-	-	-
Weld-in adapter				
Cylindrical $\phi 12.7$ mm (0.5 in)	-	-	<input checked="" type="checkbox"/>	-
Cylindrical $\phi 30 \times 40$ mm	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
Cylindrical $\phi 12 \times 40$ mm		-	-	-
Spherical-cylindrical $\phi 30 \times 40$ mm	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
Spherical $\phi 25$ mm (0.98 in)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-
Clamp according to ISO 2852				
Microclamp/Tri-clamp DN18 (0.75 in)	<input checked="" type="checkbox"/> ²⁾	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
DN12 - 21.3		-	<input checked="" type="checkbox"/>	
DN25 -38 (1 - 1.5 in)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
DN40 - 51 (2 in)		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DN63.5 (2.5 in)	-	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
DN70 - 76.5 (3 in)		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Sanitary connection according to DIN 11851				
DN25	<input checked="" type="checkbox"/>	-	-	-
DN32, DN40		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
DN50	-	-	-	<input checked="" type="checkbox"/>
Aseptic pipe union according to DIN 11864-1 Form A				
DN25, DN40	-	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
Metal sealing system				
M12x1	<input checked="" type="checkbox"/>	-	-	-
G $\frac{1}{2}$ "		<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
Thread according to ISO 228 for Liquiphant weld-in adapter				
G $\frac{3}{4}$ " for FTL20, FTL31, FTL33	-	-	-	-
G $\frac{3}{4}$ " for FTL50		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-
G1" for FTL50		-	-	<input checked="" type="checkbox"/>
APV Inline				
DN50	-	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
Varivent®				
Type B, $\phi 31$ mm; Type F, $\phi 50$ mm ; Type N, $\phi 68$ mm	-	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Ingold connection				
25 x 30 mm or 25 x 46 mm	-	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
SMS 1147				
DN25, DN38, DN51	-	<input checked="" type="checkbox"/>	-	<input checked="" type="checkbox"/>
Neumo Biocontrol				
D25 PN16, D50 PN16, D65 PN16	-	<input checked="" type="checkbox"/>	-	-

1) In the case of 6 mm ($\frac{1}{4}$ in) and 12.7 mm ($\frac{1}{2}$ in) diameters, the iTHERM QuickNeck is available for all process connection versions.2) Microclamp/Tri-clamp DN8 (0.5") only possible in combination with thermowell diameter = 6 mm ($\frac{1}{4}$ in)

Inserts Depending on the application, iTHERM TS111 inserts with different RTD sensors are available for the thermometer:




A0011156

9 Inserts iTHERM

Sensor	Standard thin-film	iTHERM StrongSens	iTHERM QuickSens ¹⁾	Wire wound	
Sensor design; connection method	1x Pt100, 3- or 4-wire, mineral insulated	1x Pt100, 3- or 4-wire, mineral insulated	1x Pt100, 3- or 4-wire <ul style="list-style-type: none"> ▪ ϕ6 mm ($\frac{1}{4}$ in), mineral insulated ▪ ϕ3 mm ($\frac{1}{8}$ in), teflon insulated 	1x Pt100, 3- or 4-wire, mineral insulated	2x Pt100, 3-wire, mineral insulated
Vibration resistance of the insert tip	Up to 3g	Enhanced vibration resistance > 60g	<ul style="list-style-type: none"> ▪ ϕ3 mm ($\frac{1}{8}$ in) up to 3g ▪ ϕ6 mm ($\frac{1}{4}$ in) > 60g 	Up to 3g	
Measuring range; accuracy class	-50 to +400 °C (-58 to +752 °F), Class A or AA	-50 to +500 °C (-58 to +932 °F), Class A or AA	-50 to +200 °C (-58 to +392 °F), Class A or AA	-200 to +600 °C (-328 to +1 112 °F), Class A or AA	
Diameter	3 mm ($\frac{1}{8}$ in), 6 mm ($\frac{1}{4}$ in)	6 mm ($\frac{1}{4}$ in)	3 mm ($\frac{1}{8}$ in), 6 mm ($\frac{1}{4}$ in)		

1) Recommended for immersion lengths $U < 70$ mm (2.76 in)

The iTHERM inserts are available as a spare part. The insertion length (IL) depends on the immersion length of the protection tube (U), the length of the extension neck (E), the thickness of the base (B), the length of the protection tube shaft (L) and the variable length (X). The insertion length (IL) must be taken into consideration when replacing the unit. Formulas for calculating IL → 18

 Spare parts currently available for your product can be found online at: http://www.products.endress.com/spareparts_consumables. Choose the corresponding product root. Always quote the serial number of the device when ordering spare parts! The insertion length IL is automatically calculated using the serial number.

Weight 0.5 to 2.5 kg (1 to 5.5 lbs) for standard options.

Material Extension neck and thermowell, insert, process connection.

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant compressive load.

The maximum operating temperatures can be reduced considerably in cases where abnormal conditions such as high mechanical load occur or in aggressive media.

Designation	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316L (corresponds to 1.4404 or 1.4435)	X2CrNiMo17-13-2, X2CrNiMo18-14-3	650 °C (1202 °F) ¹⁾	<ul style="list-style-type: none"> ▪ Austenitic, stainless steel ▪ High corrosion resistance in general ▪ Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration) ▪ Increased resistance to intergranular corrosion and pitting ▪ The wetted part in a protective tube is made of 316L or 1.4435+316L passivated with 3% sulfuric acid.
1.4435+316L, delta ferrite < 1% or < 0.5%	With regard to analytical limits, the specifications of both materials (1.4435 and 316L) are met simultaneously. In addition, the delta ferrite content of the wetted parts is limited to <1% - including the welding seams (following Basel Standard II); or <0.5%		

1) Can be used to a limited extent up to 800 °C (1472 °F) for low compressive loads and in non-corrosive media. Contact your Endress+Hauser sales team for further information.

Surface roughness

Specifications for surfaces in contact with medium: ¹⁾

Standard surface	R _a ≤ 0.76 µm (30 µin)
Finely honed surface, buffed ²⁾	R _a ≤ 0.38 µm (15 µin)
Finely honed surface, buffed and electropolished	R _a ≤ 0.38 µm (15 µin)+ electropolished

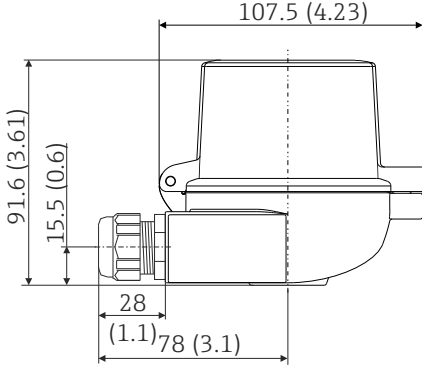
- 1) Exception: internal welded seams of non-optimized T-pieces and corner pieces
- 2) Non-compliant with ASME BPE

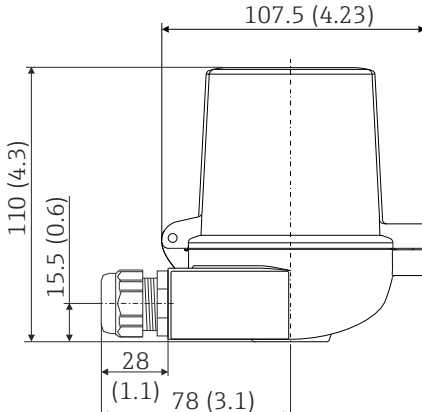
Terminal heads

All terminal heads have an internal shape and size in accordance with DIN EN 50446, flat face and a thermometer connection with a M24x1.5 or ½" NPT thread. All dimensions in mm (in). The sample cable glands in the diagrams correspond to M20x1.5 connections with non-Ex polyamide cable glands. Specifications without head transmitter installed. For ambient temperatures with head transmitter installed, see the 'Environment' section. → 17

As a special feature, Endress+Hauser offers terminal heads with optimized terminal accessibility for easy installation and maintenance.

TA30A	Specification
	<ul style="list-style-type: none"> ▪ Degree of protection: <ul style="list-style-type: none"> - IP66/68 (NEMA Type 4x encl.) - For ATEX: IP66/67 ▪ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland ▪ Material: aluminum, polyester powder coated ▪ Seals: silicone ▪ Cable entry thread: G ½", ½" NPT and M20x1.5; ▪ Protective fitting connection: M24x1.5 ▪ Color of head: blue, RAL 5012 ▪ Color of cap: gray, RAL 7035 ▪ Weight: 330 g (11.64 oz) ▪ Ground terminal, internal and external ▪ Available with sensors with 3-A® symbol

TA30A with display window in cover	Specification
 <p style="text-align: right; font-size: small;">A0009821</p>	<ul style="list-style-type: none"> ■ Degree of protection: <ul style="list-style-type: none"> - IP66/68 (NEMA Type 4x incl.) - For ATEX: IP66/67 ■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland ■ Material: aluminum, polyester powder coated Seals: silicone ■ Cable entry thread: G ½", ½" NPT and M20x1.5 ■ Protective fitting connection: M24x1.5 ■ Color of head: blue, RAL 5012 Color of cap: gray, RAL 7035 ■ Weight: 420 g (14.81 oz) ■ With TID10 display ■ Ground terminal, internal and external ■ Available with sensors with 3-A® symbol

TA30D	Specification
 <p style="text-align: right; font-size: small;">A0009822</p>	<ul style="list-style-type: none"> ■ Degree of protection: <ul style="list-style-type: none"> - IP66/68 (NEMA Type 4x incl.) - For ATEX: IP66/67 ■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland ■ Material: aluminum, polyester powder coated Seals: silicone ■ Cable entry thread: G ½", ½" NPT and M20x1.5 ■ Protective fitting connection: M24x1.5 ■ Two head transmitters can be mounted. In the standard configuration one transmitter is mounted in the terminal head cover and an additional terminal block is installed directly on the insert. ■ Color of head: blue, RAL 5012 Color of cap: gray, RAL 7035 ■ Weight: 390 g (13.75 oz) ■ Ground terminal, internal and external ■ Available with sensors with 3-A® symbol

TA30P	Specification
	<ul style="list-style-type: none"> ■ Protection class: IP65 ■ Max. temperature: -40 to +120 °C (-40 to +248 °F) ■ Material: polyamide (PA), antistatic ■ Seals: silicone ■ Threaded cable entry: M20x1.5 ■ Protection armature connection: M24x1.5 ■ Two head transmitters can be mounted. In the standard version, one transmitter is mounted in the terminal head cover and an additional terminal block is installed directly on the insert. ■ Head and cap color: black ■ Weight: 135 g (4.8 oz) ■ Types of protection for use in hazardous locations: Intrinsic Safety (G Ex ia) ■ Ground terminal: only internal via auxiliary clamp ■ With 3-A[®] symbol

TA30R (optionally with display window in cover)	Specification
<p>* Dimensions of version with display window in cover</p>	<ul style="list-style-type: none"> ■ Degree of protection - standard version: IP69K (NEMA Type 4x incl.) ■ Degree of protection - version with display window: IP66/68 (NEMA Type 4x incl.) ■ Temperature: -50 to +130 °C (-58 to +266 °F) without cable gland ■ Material: stainless steel 316L, abrasive-blasted or polished ■ Seals: silicone, optional EPDM for applications free from paint-wetting impairment substances ■ Display window: polycarbonate (PC) ■ Cable entry thread ½" NPT and M20x1.5 ■ Weight <ul style="list-style-type: none"> - Standard version: 360 g (12.7 oz) - Version with display window: 460 g (16.23 oz) ■ Display window in cover optionally for head transmitter with display TID10 ■ Protection armature connection: M24x1.5 or ½" NPT ■ Ground terminal: internal in standard version; external terminal optionally available ■ With 3-A[®] symbol

TA30R (high version for two transmitters)	Specification
<p style="text-align: right; font-size: small;">A0034644</p>	<ul style="list-style-type: none"> ▪ Degree of protection: IP69K (NEMA Type 4x encl.) ▪ Temperature: -50 to +130 °C (-58 to +266 °F) without cable gland ▪ Material: stainless steel 316L, abrasive-blasted or polished ▪ Seals: EPDM ▪ Cable entry thread ½" NPT and M20x1.5 ▪ Weight: 460 g (16.23 oz) ▪ For two head transmitter ▪ Protection armature connection: M24x1.5 or ½" NPT ▪ Ground terminal: internal in standard version; external terminal optionally available ▪ With 3-A® symbol

TA30S	Specification
<p style="text-align: right; font-size: small;">A0017146</p>	<ul style="list-style-type: none"> ▪ Degree of protection: IP65 (NEMA Type 4x encl.) ▪ Temperature: -40 to +85 °C (-40 to +185 °F) without cable gland ▪ Material: polypropylene (PP), FDA-compliant, seals: O-ring EPDM ▪ Cable entry thread: ¾" NPT (with adapter for ½" NPT), M20x1.5 ▪ Protective assembly connection: ½" NPT ▪ Color: white ▪ Weight: approx. 100 g (3.5 oz) ▪ Ground terminal: only internal via auxiliary terminal ▪ Available in conjunction with 3-A marked sensors

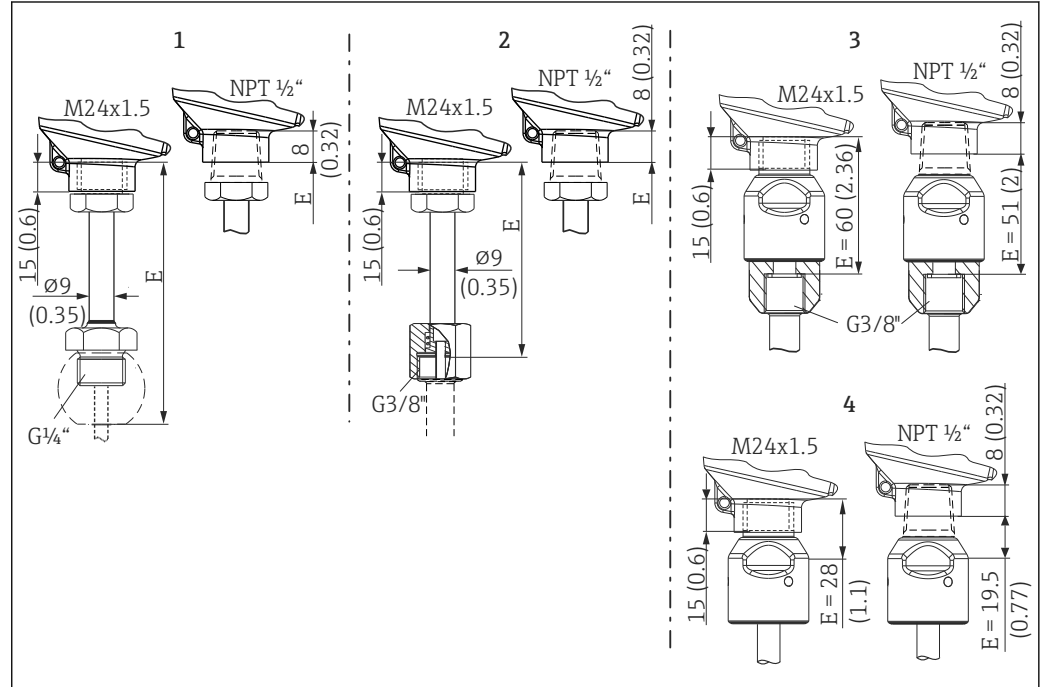
Cable glands and fieldbus connectors

Type	Suitable for cable entry	Degree of protection	Temperature range
Cable gland, polyamide	½" NPT, ¾" NPT, M20x1.5 (optionally 2x cable entry)	IP68	-40 to +100 °C (-40 to +212 °F)
	½" NPT, M20x1.5 (optionally 2x cable entry)	IP69K	-20 to +95 °C (-4 to +203 °F)
Cable gland for dust ignition-proof area, polyamide	½" NPT, M20x1.5	IP68	-20 to +95 °C (-4 to +203 °F)
Cable gland for dust ignition-proof area, brass	M20x1.5	IP68 (NEMA Type 4x)	-20 to +130 °C (-4 to +266 °F)
Fieldbus connector (M12x1 PA, 7/8" PA, FF)	½" NPT, M20x1.5	IP67, NEMA Type 6	-40 to +105 °C (-40 to +221 °F)
Fieldbus connector (M12, 8-pin)	M20x1.5	IP67	-30 to +90 °C (-22 to +194 °F)

Extension neck

Standard version of extension neck, or optionally with quick-fastening iTHERM QuickNeck.

- Tool-free removal of the insert:
 - Saves time/costs on frequently calibrated measuring points
 - Wiring mistakes avoided
- IP69K protection class



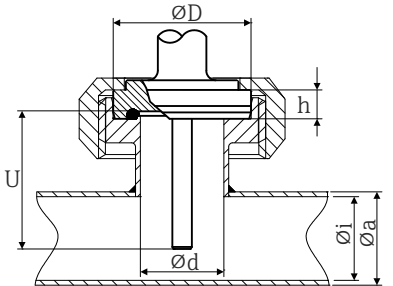
10 Dimensions of extension neck type TE411, different versions, each with M24x1.5 or NPT 1/2" thread to the terminal head

- 1 With G1/4" external thread for compression fitting TK40, with → 443-A® symbol
- 2 With G3/8" thread adapter nut for thermowell version: $\Phi 6$ mm (1/4 in), $\Phi 12.7$ mm (0.5 in) and T-piece and corner-piece thermowell versions
- 3 Quick-fastening iTHERM QuickNeck for thermowell version: $\Phi 6$ mm (1/4 in), $\Phi 12.7$ mm (0.5 in) and T-piece and corner-piece thermowell versions
- 4 Quick-fastening iTHERM QuickNeck - top part, for installation in an existing protective tube with iTHERM QuickNeck

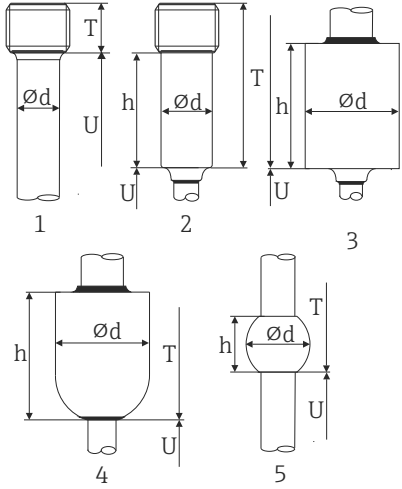
Thermowell

Process connections

All dimensions in mm (in).

Type	Version	Dimensions					Technical properties
		ϕd	ϕD	ϕi	ϕa	h	
Aseptic pipe union according to DIN 11864-1, Form A 	DN25	26 mm (1.02 in)	42.9 mm (1.7 in)	26 mm (1.02 in)	29 mm (1.14 in)	9 mm (0.35 in)	<ul style="list-style-type: none"> ■ $P_{max.} = 40$ bar (580 psi) ■ With 3-A® symbol and EHEDG certification ■ ASME BPE compliance
	DN40	38 mm (1.5 in)	54.9 mm (2.16 in)	38 mm (1.5 in)	41 mm (1.61 in)	10 mm (0.39 in)	

For welding in

Type	Version	Dimensions	Technical properties
Weld-in adapter 	1: Cylindrical ¹⁾	$\phi d = 12.7$ mm ($\frac{1}{2}$ in), U = immersion length from lower edge of thread, T = 12 mm (0.47 in)	<ul style="list-style-type: none"> ■ $P_{max.}$ depends on the weld-in process ■ With 3-A® symbol and EHEDG certification ■ ASME BPE compliance
	2: Cylindrical ²⁾	$\phi d \times h = 12$ mm (0.47 in) x 40 mm (1.57 in), T = 55 mm (2.17 in)	
	3: Cylindrical	$\phi d \times h = 30$ mm (1.18 in) x 40 mm (1.57 in)	
	4: Spherical-cylindrical	$\phi d \times h = 30$ mm (1.18 in) x 40 mm (1.57 in)	
	5: Spherical	$\phi d = 25$ mm (0.98 in) h = 24 mm (0.94 in)	

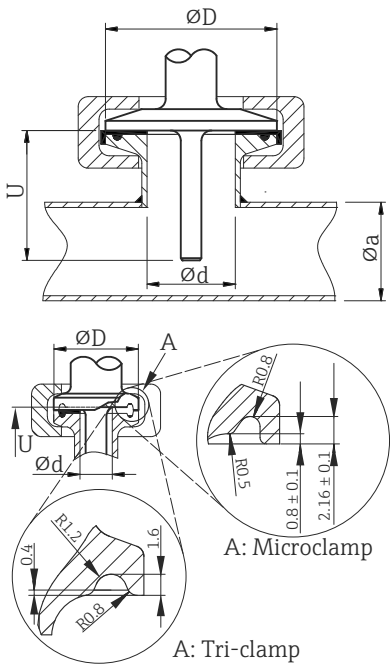
- 1) For thermowell $\phi 12.7$ mm ($\frac{1}{2}$ in)
- 2) For thermowell $\phi 6$ mm ($\frac{1}{4}$ in)

Releasable process connection

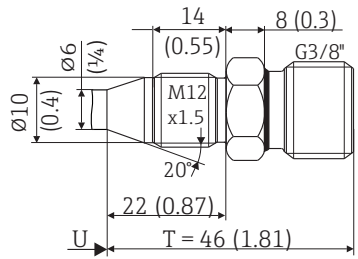
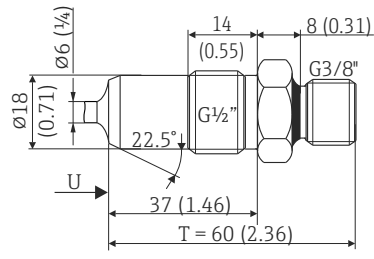

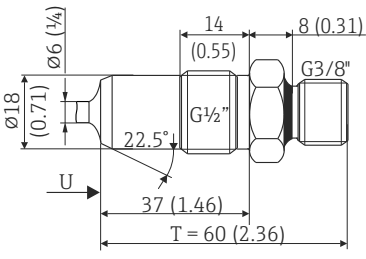
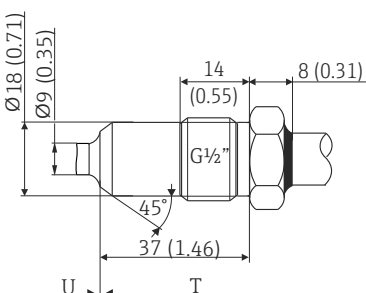

Type						Technical properties
Sanitary connection according to DIN 11851						<ul style="list-style-type: none"> With 3-A® symbol and EHEDG certification (only with EHEDG-certified and self-centering sealing ring). ASME BPE compliance
<p>1 Centering ring 2 Sealing ring</p> <p>A0009561</p>						
Version ¹⁾	Dimensions					P _{max.}
	ØD	A	B	Øi	Øa	
DN25	44 mm (1.73 in)	30 mm (1.18 in)	10 mm (0.39 in)	26 mm (1.02 in)	29 mm (1.14 in)	40 bar (580 psi)
DN32	50 mm (1.97 in)	36 mm (1.42 in)	10 mm (0.39 in)	32 mm (1.26 in)	35 mm (1.38 in)	40 bar (580 psi)
DN40	56 mm (2.2 in)	42 mm (1.65 in)	10 mm (0.39 in)	38 mm (1.5 in)	41 mm (1.61 in)	40 bar (580 psi)
DN50	68 mm (2.68 in)	54 mm (2.13 in)	11 mm (0.43 in)	50 mm (1.97 in)	53 mm (2.1 in)	25 bar (363 psi)

1) Pipes in accordance with DIN 11850

Type	Version	Dimensions					Technical properties
		Ød	ØD	Øi	Øa	h	
Aseptic pipe union according to DIN 11864-1, Form A	DN25	26 mm (1.02 in)	42.9 mm (1.7 in)	26 mm (1.02 in)	29 mm (1.14 in)	9 mm (0.35 in)	<ul style="list-style-type: none"> P_{max.} = 40 bar (580 psi) With 3-A® symbol and EHEDG certification ASME BPE compliance
	DN40	38 mm (1.5 in)	54.9 mm (2.16 in)	38 mm (1.5 in)	41 mm (1.61 in)	10 mm (0.39 in)	
<p>A0009562</p>							

Type	Version	Dimensions		Technical properties
	ϕd : ¹⁾	ϕD	ϕa	
Clamp according to ISO 2852  <p>A: Microclamp A: Tri-clamp</p> <p>A0009566</p> <p>A Different seal geometries for Microclamp and Tri-clamp A Tri-clamp and clamp DN12-76</p>	Microclamp ²⁾ DN8-18 (0.5"-0.75") ³⁾	25 mm (0.98 in)	-	<ul style="list-style-type: none"> ■ $P_{max.} = 16$ bar (232 psi), depends on clamp ring and suitable seal ■ With 3-A[®] symbol
	Tri-clamp DN8-18 (0.5"-0.75") ³⁾		-	
	DN12-21.3	34 mm (1.34 in)	16 to 25.3 mm (0.63 to 0.99 in)	<ul style="list-style-type: none"> ■ $P_{max.} = 16$ bar (232 psi), depends on clamp ring and suitable seal ■ With 3-A[®] symbol and EHEDG certification (combined with Hyjoin PEEK/stainless steel seal or Dupont de Nemours Kalrez/stainless steel seal) ■ ASME BPE compliance⁴⁾
	DN25-38 (1"-1.5")	50.5 mm (1.99 in)	29 to 42.4 mm (1.14 to 1.67 in)	
	DN40-51 (2")	64 mm (2.52 in)	44.8 to 55.8 mm (1.76 to 2.2 in)	
	DN63.5 (2.5")	77.5 mm (3.05 in)	68.9 to 75.8 mm (2.71 to 2.98 in)	<ul style="list-style-type: none"> ■ $P_{max.} = 16$ bar (232 psi), depends on clamp ring and suitable seal ■ With 3-A[®] symbol ■ ASME BPE compliance
	DN70-76.5 (3")	91 mm (3.58 in)	> 75.8 mm (2.98 in)	

- 1) Pipes in accordance with ISO 2037 and BS 4825 Part 1
- 2) Microclamp (not in ISO 2852); no standard pipes
- 3) DN8 (0.5") only possible with thermowell diameter = 6 mm (1/4 in)
- 4) Not for DN12-21.3

Type	Version	Technical properties
Metal sealing system		
M12x1.5  <p>A0009574</p>	G1/2"  <p>A0020856</p>	$P_{max.} = 16$ bar (232 psi)  Maximum torque = 10 Nm (7.38 lbf ft)
	Thermowell diameter 6 mm (1/4 in)	
 <p>A0009571</p>	Thermowell diameter 9 mm (0.35 in)	$P_{max.} = 16$ bar (232 psi)  Maximum torque = 10 Nm (7.38 lbf ft)

Type	Version	Technical properties
<p>Process adapter</p> <p>A0034881</p>	D45	-

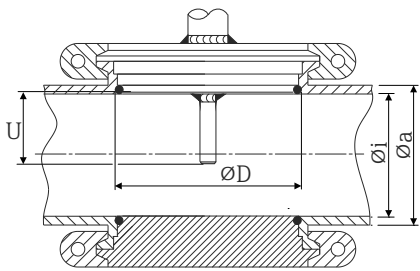
Type	Version G	Dimensions			Technical properties
		L1 thread length	A	1 (SW/AF)	
<p>Thread according to ISO 228 (for Liquiphant weld-in adapter)</p> <p>A0009572</p>	G $\frac{3}{4}$ " for FTL20/31/33 adapter	16 mm (0.63 in)	25.5 mm (1 in)	32	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) at max. 150 °C (302 °F) ■ P_{max.} = 40 bar (580 psi) at max. 100 °C (212 °F) ■ With 3-A[®] symbol and EHEDG-tested in conjunction with FTL31/33/50 adapter ■ ASME BPE compliance
	G $\frac{3}{4}$ " for FTL50 adapter				
	G1" for FTL50 adapter	18.6 mm (0.73 in)	29.5 mm (1.16 in)	41	

Type	Version	Dimensions					Technical properties
		ϕd	ϕA	ϕB	M	h	
<p>APV Inline</p> <p>A0018435</p>	DN50	69 mm (2.72 in)	99.5 mm (3.92 in)	82 mm (3.23 in)	2xM8	19 mm (0.75 in)	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) ■ With 3-A[®] symbol and EHEDG certification ■ ASME BPE compliance

Type	Version	Dimensions				Technical properties	
		ϕD	ϕA	ϕB	h	P _{max.}	
<p>Varivent[®]</p> <p>A0021307</p>	Type B	31 mm (1.22 in)	105 mm (4.13 in)	-	22 mm (0.87 in)	10 bar (145 psi)	<ul style="list-style-type: none"> ■ With 3-A[®] symbol and EHEDG certification ■ ASME BPE compliance
	Type F	50 mm (1.97 in)	145 mm (5.71 in)	135 mm (5.31 in)	24 mm (0.95 in)		

Type	Version	Dimensions				Technical properties	
		ϕD	ϕA	ϕB	h	$P_{max.}$	
	Type N	68 mm (2.67 in)	165 mm (6.5 in)	155 mm (6.1 in)	24.5 mm (0.96 in)		

i The VARINLINE® housing connection flange is suitable for weld-in into the conical or torispherical head in tanks or containers with a small diameter (≤ 1.6 m (5.25 ft)) and up to a wall thickness of 8 mm (0.31 in).

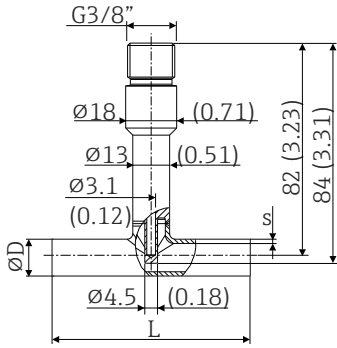
Type	Technical properties
Varivent® for VARINLINE® housing for installation in pipes 	<ul style="list-style-type: none"> With 3-A® symbol and EHEDG certification ASME BPE compliance

A0009564

Version	Dimensions			$P_{max.}$
	ϕD	ϕi	ϕa	
Type N, according to DIN 11866, series A	68 mm (2.67 in)	DN40: 38 mm (1.5 in)	DN40: 41 mm (1.61 in)	DN40 to DN65: 16 bar (232 psi)
		DN50: 50 mm (1.97 in)	DN50: 53 mm (2.1 in)	
		DN65: 66 mm (2.6 in)	DN65: 70 mm (2.76 in)	
		DN80: 81 mm (3.2 in)	DN80: 85 mm (3.35 in)	DN80 to DN150: 10 bar (145 psi)
		DN100: 100 mm (3.94 in)	DN100: 104 mm (4.1 in)	
		DN125: 125 mm (4.92 in)	DN125: 129 mm (5.08 in)	
Type N, according to EN ISO 1127, series B	68 mm (2.67 in)	38.4 mm (1.51 in)	42.4 mm (1.67 in)	42.4 mm (1.67 in) to 60.3 mm (2.37 in): 16 bar (232 psi)
		44.3 mm (1.75 in)	48.3 mm (1.9 in)	
		56.3 mm (2.22 in)	60.3 mm (2.37 in)	
		72.1 mm (2.84 in)	76.1 mm (3 in)	76.1 mm (3 in) to 114.3 mm (4.5 in): 10 bar (145 psi)
		82.9 mm (3.26 in)	42.4 mm (3.5 in)	
		108.3 mm (4.26 in)	114.3 mm (4.5 in)	
Type N, according to DIN 11866, series C	68 mm (2.67 in)	OD 1½": 34.9 mm (1.37 in)	OD 1½": 38.1 mm (1.5 in)	OD 1½" to OD 2½": 16 bar (232 psi)
		OD 2": 47.2 mm (1.86 in)	OD 2": 50.8 mm (2 in)	
		OD 2½": 60.2 mm (2.37 in)	OD 2½": 63.5 mm (2.5 in)	
Type N, according to DIN 11866, series C	68 mm (2.67 in)	OD 3": 73 mm (2.87 in)	OD 3": 76.2 mm (3 in)	OD 3" to OD 4": 10 bar (145 psi)
		OD 4": 97.6 mm (3.84 in)	OD 4": 101.6 mm (4 in)	

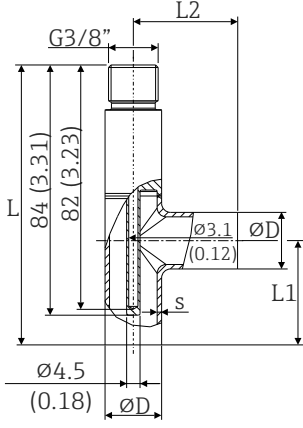
i Due to the short immersion length U, the use of iTHERM QuickSens inserts is recommended.

T-piece (welded, with dead legs)

Type	Version		Dimensions in mm (in)			Technical properties
			ϕD	L	s ¹⁾	
T-piece for weld-in as per DIN 11865 (Part A, B and C) 	Part A	DN10 PN25	13 mm (0.51 in)	70 mm (2.76 in)	1.5 mm (0.06 in)	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) ■ R_a ≤ 0.38 μm (15 μin) + electropolished²⁾
		DN15 PN25	19 mm (0.75 in)			
		DN25 PN25	29 mm (1.14 in)	100 mm (3.94 in)		
	Part B	DN13.5 PN25	13.5 mm (0.53 in)	64 mm (2.52 in)	1.6 mm (0.063 in)	
		DN17.2 PN25	17.2 mm (0.68 in)	68 mm (2.68 in)		
		DN21.3 PN25	21.3 mm (0.84 in)	72 mm (2.83 in)		
	Part C ³⁾	DN12.7 PN25 (½")	12.7 mm (0.5 in)	95.2 mm (3.75 in)	1.65 mm (0.065 in)	
		DN19.05 PN25 (¾")	19.05 mm (0.75 in)	101.6 mm (4 in)		
		DN38.1 PN25 (1½")	38.1 mm (1.5 in)	120.6 mm (4.75 in)		

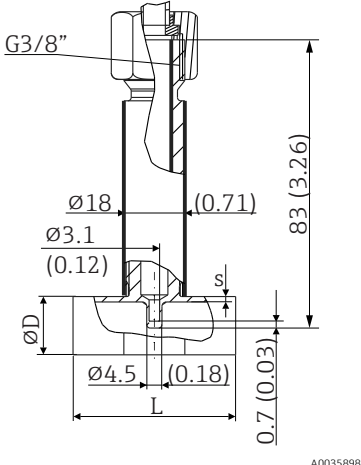
- 1) Wall thickness
- 2) Exception: internal welded seams
- 3) Pipe dimensions as per ASME BPE 2012

Corner piece (welded, with dead legs)

Type	Version		Dimensions				Technical properties
			ϕD	L	L1	L2	
Corner-piece for weld-in as per DIN 11865 (Part A, B and C) 	Part A	DN10 PN25	13 mm (0.51 in)	117 mm (4.61 in)	35 mm (1.38 in)	1.5 mm (0.06 in)	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) ■ R_a ≤ 0.38 μm (15 μin) + electropolished²⁾
		DN15 PN25	19 mm (0.75 in)	109 mm (4.3 in)	35 mm (1.38 in)		
		DN25 PN25	29 mm (1.14 in)	119 mm (4.7 in)	50 mm (1.97 in)		
	Part B	DN13.5 PN25	13.5 mm (0.53 in)	108 mm (4.25 in)	32 mm (1.26 in)	1.6 mm (0.063 in)	
		DN17.2 PN25	17.2 mm (0.68 in)	109 mm (4.3 in)	34 mm (1.34 in)		
		DN21.3 PN25	21.3 mm (0.84 in)		36 mm (1.41 in)		
	Part C ³⁾	DN12.7 PN25 (½") ³⁾	12.7 mm (0.5 in)	129 mm (5.08 in)	47.6 mm (1.87 in)	1.65 mm (0.065 in)	
		DN19.05 PN25 (¾") ³⁾	19.05 mm (0.75 in)	133 mm (5.24 in)	50.8 mm (2.00 in)		
		DN38.1 PN25 (1½") ³⁾	38.1 mm (1.5 in)	142 mm (5.6 in)	60.3 mm (2.37 in)		

- 1) Wall thickness
- 2) Exception: internal welded seams
- 3) Pipe dimensions as per ASME BPE 2012

T-piece, optimized (no welding, no dead legs)

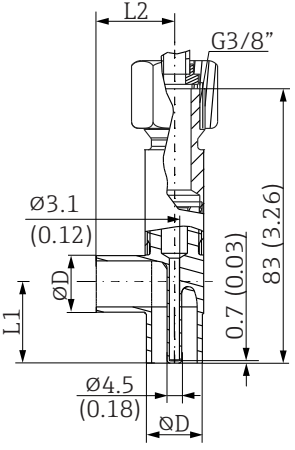
Type	Version		Dimensions in mm (in)			Technical properties	
			ØD	L	s ¹⁾		
T-piece for weld-in as per DIN 11865 (series A, B and C) 	Series A	DN10 PN25	13 mm (0.51 in)	48 mm (1.89 in)	1.5 mm (0.06 in)	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) ■ With 3-A[®] symbol and EHEDG certification ²⁾ ■ ASME BPE compliance ²⁾ 	
		DN15 PN25	19 mm (0.75 in)				
		DN20 PN25	23 mm (0.91 in)				
		DN25 PN25	29 mm (1.14 in)				
		DN32 PN25	32 mm (1.26 in)				
	Series B	DN13.5 PN25	13.5 mm (0.53 in)		48 mm (1.89 in)		1.6 mm (0.063 in)
		DN17.2 PN25	17.2 mm (0.68 in)				
		DN21.3 PN25	21.3 mm (0.84 in)				
		DN26.9 PN25	26.9 mm (1.06 in)				
		DN33.7 PN25	33.7 mm (1.33 in)				2 mm (0.08 in)
	Series C	DN12.7 PN25 (½")	12.7 mm (0.5 in)		48 mm (1.89 in)		1.65 mm (0.065 in)
		DN19.05 PN25 (¾")	19.05 mm (0.75 in)				
		DN25.4 PN25 (1")	25.4 mm (1 in)				
DN38.1 PN25 (1½")		38.1 mm (1.5 in)					

1) Wall thickness

2) Applies to ≥ DN25 (1"). For smaller nominal diameters, a radius ≥ 3.2 (1/8") cannot be observed.

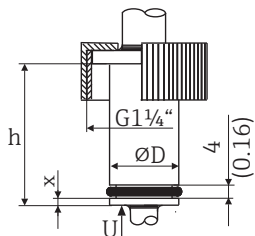
Corner piece, optimized (no welding, no dead legs)

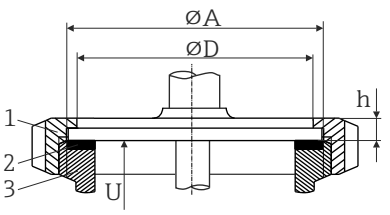
Type	Version		Dimensions			Technical properties
			ØD	L1	L2	
Corner piece for weld-in as per DIN 11865 (series A, B and C)	Series A	DN10 PN25	13 mm (0.51 in)	24 mm (0.95 in)	1.5 mm (0.06 in)	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) ■ With 3-A[®] symbol and EHEDG certification ²⁾ ■ ASME BPE compliance
		DN15 PN25	19 mm (0.75 in)	25 mm (0.98 in)		
		DN20 PN25	23 mm (0.91 in)	27 mm (1.06 in)		
		DN25 PN25	29 mm (1.14 in)	30 mm (1.18 in)		
		DN32 PN25	35 mm (1.38 in)	33 mm (1.3 in)		
	Series B	DN13.5 PN25	13.5 mm (0.53 in)	32 mm (1.26 in)	1.6 mm (0.063 in)	
		DN17.2 PN25	17.2 mm (0.68 in)	34 mm (1.34 in)		

Type	Version	Dimensions			Technical properties
		ϕD	L1	L2	
 <p style="text-align: right; font-size: small;">A0035899</p>	DN21.3 PN25	21.3 mm (0.84 in)	36 mm (1.41 in)		
	DN26.9 PN25	26.9 mm (1.06 in)	29 mm (1.14 in)		
	DN33.7 PN25	33.7 mm (1.33 in)	32 mm (1.26 in)	2.0 mm (0.08 in)	
	Series C DN12.7 PN25 (1/2")	12.7 mm (0.5 in)	24 mm (0.95 in)	1.65 mm (0.065 in)	
	DN19.05 PN25 (3/4")	19.05 mm (0.75 in)	25 mm (0.98 in)		
	DN25.4 PN25 (1")	25.4 mm (1 in)	28 mm (1.1 in)		
	DN38.1 PN25 (1 1/2")	38.1 mm (1.5 in)	35 mm (1.38 in)		

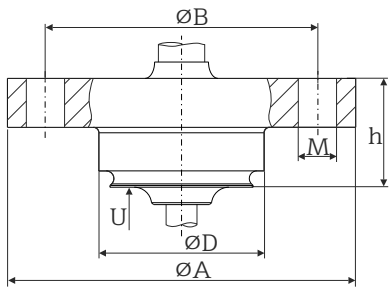
- 1) Wall thickness
- 2) Applies to \geq DN25 (1"). For smaller nominal diameters, a radius \geq 3.2 (1/8") cannot be observed.

Due to the short immersion length U, the use of iTHERM QuickSens inserts is generally recommended for T-piece/corner-piece process connections according to DIN11865.

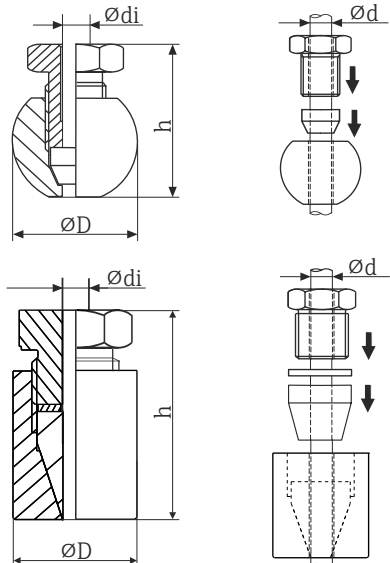
Type	Version, dimensions $\phi D \times h$	Technical properties
 <p style="text-align: right; font-size: small;">A0009573</p>	$\phi 25$ mm (0.98 in) x 30 mm (1.18 in) x = 1.5 mm (0.06 in)	$P_{max.} = 25$ bar (362 psi) A seal is included in the scope of delivery. Material V75SR: FDA compliance, with 3-A® symbol and USP Class VI
	$\phi 25$ mm (0.98 in) x 46 mm (1.81 in) x = 6 mm (0.24 in)	

Type	Version	Dimensions			Technical properties
		ϕD	ϕA	h	
 <p style="text-align: right; font-size: small;">A0009568</p>	DN25	32 mm (1.26 in)	35.5 mm (1.4 in)	7 mm (0.28 in)	$P_{max.} = 6$ bar (87 psi)
	DN38	48 mm (1.89 in)	55 mm (2.17 in)	8 mm (0.31 in)	
	DN51	60 mm (2.36 in)	65 mm (2.56 in)	9 mm (0.35 in)	

The counterpart connection must fit the sealing ring and fix it in place.

Type	Version	Dimensions					Technical properties
		ϕA	ϕB	ϕD	ϕd	h	
Neumo Biocontrol 	D25 PN16	64 mm (2.52 in)	50 mm (1.97 in)	30.4 mm (1.2 in)	7 mm (0.28 in)	20 mm (0.79 in)	<ul style="list-style-type: none"> ■ $P_{max.} = 16 \text{ bar (232 psi)}$ ■ With 3-A® symbol
	D50 PN16	90 mm (3.54 in)	70 mm (2.76 in)	49.9 mm (1.97 in)	9 mm (0.35 in)	27 mm (1.06 in)	
	D65 PN25	120 mm (4.72 in)	95 mm (3.74 in)	67.9 mm (2.67 in)	11 mm (0.43 in)		

Compression fitting

Type	Version	Dimensions			Technical properties ¹⁾
	Spherical or cylindrical	ϕdi	ϕD	h	
Compression fitting TK40 for weld-in 	Spherical Ferrule material PEEK or 316L Thread G $\frac{1}{4}$ "	6.3 mm (0.25 in) ²⁾	25 mm (0.98 in)	33 mm (1.3 in)	<ul style="list-style-type: none"> ■ $P_{max.} = 10 \text{ bar (145 psi)}$, $T_{max.} = +150 \text{ }^\circ\text{C (+302 }^\circ\text{F)}$ for PEEK material, tightening torque = 10 Nm ■ $P_{max.} = 50 \text{ bar (725 psi)}$, $T_{max.} = +200 \text{ }^\circ\text{C (+392 }^\circ\text{F)}$ for 316L material, tightening torque = 25 Nm ■ PEEK ferrule has 3-A® symbol and EHEDG certification.
	Cylindrical Ferrule material Wacker® ELASTOSIL thread G $\frac{1}{2}$ "	6.2 mm (0.24 in) ²⁾	9.2 mm (0.36 in)	30 mm (1.18 in)	57 mm (2.24 in)

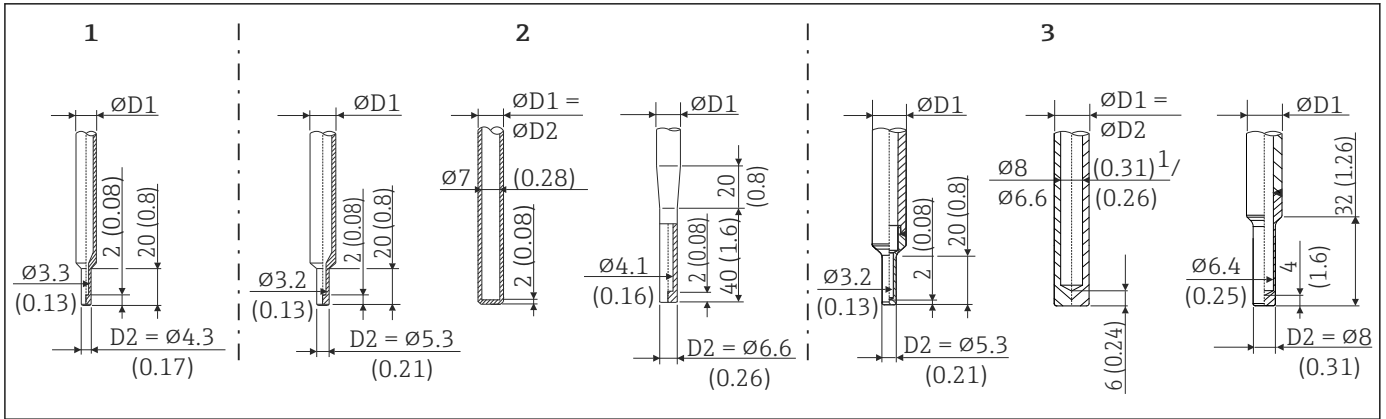
1) All the pressure specifications apply for cyclic temperature load

2) For insert or thermowell diameter $\phi d = 6 \text{ mm (0.236 in)}$.

Tip shape

The thermal response time, the reduction of the flow cross-section and the mechanical load that occurs in the process are the criteria that matter when selecting the shape of the tip. Advantages of using reduced or tapered thermometer tips:

- A smaller tip shape has less impact on the flow characteristics of the pipe carrying the medium.
- The flow characteristics are optimized, thereby increasing the stability of the thermowell.
- Endress+Hauser offers users a range of thermowell tips to meet every requirement:
 - Reduced tip with $\phi 4.3 \text{ mm (0.17 in)}$ and $\phi 5.3 \text{ mm (0.21 in)}$: walls of lower thickness significantly reduce the response times of the overall measuring point.
 - Tapered tip with $\phi 6.6 \text{ mm (0.26 in)}$ and reduced tip with $\phi 8 \text{ mm (0.31 in)}$: walls of greater thickness are particularly well suited to applications with a higher degree of mechanical load or wear (e.g. pitting, abrasion etc.).



A0017174



11 Thermowell tips available (reduced, straight or tapered)

Item No.	Thermowell ($\phi D1$)	Insert (ϕID)
1	$\phi 6$ mm ($\frac{1}{4}$ in)	Reduced tip $\phi 3$ mm ($\frac{1}{8}$ in)
2	$\phi 9$ mm (0.35 in)	<ul style="list-style-type: none"> Reduced tip with $\phi 5.3$ mm (0.21 in) Straight tip Tapered tip with $\phi 6.6$ mm (0.26 in) <ul style="list-style-type: none"> $\phi 3$ mm ($\frac{1}{8}$ in) $\phi 6$ mm ($\frac{1}{4}$ in) $\phi 3$ mm ($\frac{1}{8}$ in)
3	$\phi 12.7$ mm ($\frac{1}{2}$ in) ¹⁾	<ul style="list-style-type: none"> Reduced tip with $\phi 5.3$ mm (0.21 in) Straight tip²⁾ Reduced tip with $\phi 8$ mm (0.31 in) <ul style="list-style-type: none"> $\phi 3$ mm ($\frac{1}{8}$ in) $\phi 6$ mm ($\frac{1}{4}$ in) $\phi 6$ mm ($\frac{1}{4}$ in)

- 1) The thermowell is made from barstock for $L \leq 200$ mm (7.87 in). The tip is welded on for $L > 200$ mm (7.87 in).
- 2) For $L \leq 200$ mm (7.87 in) = internal diameter $\phi 8$ mm (0.31 in). For $L > 200$ mm (7.87 in) = internal diameter $\phi 6.6$ mm (0.26 in)

i It is possible to check the mechanical loading capacity as a function of the installation and process conditions online in the TW Sizing Module for thermowells in the Endress+Hauser Applicator software. See 'Accessories' section. → 50

Certificates and approvals

CE mark	The product meets the requirements of the harmonized European standards. As such, it complies with the legal specifications of the EU directives. The manufacturer confirms successful testing of the product by affixing to it the CE mark.
Hygiene standard	<ul style="list-style-type: none"> ▪ EHEDG certificate type EL - CLASS I. Permitted process connections in accordance with EHEDG, see "Process connections" section →  36 ▪ 3-A® certificate, authorization no. 1144, 3-A® sanitary standard 74-06. For process connections with 3-A® symbol, see "Process connections" section. →  36 ▪ ASME BPE, declaration of conformity, can be ordered for options indicated
Ex approval	Information about currently available Ex versions (ATEX, FM, CSA, etc.) can be supplied by your E+H Sales Center on request. All explosion protection data are given in separate documentation which is available upon request.
Other standards and guidelines	<ul style="list-style-type: none"> ▪ IEC 60529: Degrees of protection provided by enclosures (IP code) ▪ IEC 61010-1: Safety requirements for electrical equipment for measurement, control and laboratory use ▪ IEC 60751: Industrial platinum resistance thermometers ▪ DIN 43772: Thermowells ▪ DIN EN 50446: Terminal heads
CRN approval	<p>The CRN approval is only available for certain thermowell versions. These versions are identified and displayed accordingly during the configuration of the device.</p> <p>Detailed ordering information is available from the following sources:</p> <ul style="list-style-type: none"> ▪ In the Download Area of the Endress+Hauser website: www.endress.com → Select your country → Downloads → Enter the product code or the device → Search field: approvals & certificates → Select the approval type → Run the search ▪ From your nearest Endress+Hauser sales organization: www.addresses.endress.com
Areas in contact with medium	<p>The areas of the thermometer in contact with the medium comply with the following European regulations:</p> <ul style="list-style-type: none"> ▪ (EC) No. 1935/2004, Article 3, paragraph 1, Articles 5 and 17 on materials and articles intended to come into contact with food. ▪ (EC) No. 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food. ▪ (EC) No. 10/2011 on plastic materials and articles intended to come into contact with food. ▪ FDA-compliant ▪ All surfaces in contact with medium are produced without animal fats (ADI/TSE)
Surface roughness	<ul style="list-style-type: none"> ▪ Free from oil and grease for O₂ applications, optional ▪ PWIS-free (PWIS = paint-wetting impairment substances as per DIL0301), optional
Material resistance	Material resistance (including housing) to the following cleaning agents/disinfectants from the company Ecolab: P3-topax 66, P3-topactive 200, P3-topactive 500 and P3-topactive OKTO as well as demineralized water.
Material certification	The material certificate 3.1 (according to standard EN 10204) can be requested separately. The "short form" certificate includes a simplified declaration with no enclosures of documents related to the materials used in the construction of the single sensor and guarantees the traceability of the materials through the identification number of the thermometer. The data related to the origin of the materials can subsequently be requested by the client if necessary.
Calibration	The "Factory calibration" is carried out according to an internal procedure in a laboratory of Endress+Hauser accredited by the European Accreditation Organization (EA) to ISO/IEC 17025. A calibration which is performed according to EA guidelines (SIT/Accredia) or (DKD/DAkkS) may be requested separately. The calibration is performed on the replaceable insert of the thermometer. In the case of thermometers without a replaceable insert, the entire thermometer - from the process connection to the tip of the thermometer - is calibrated.

Thermowell testing and load capacity calculation

- Thermowell pressure tests are carried out in accordance with the specifications in DIN 43772. With regard to thermowells with tapered or reduced tips that do not comply with this standard, these are tested using the pressure of the corresponding straight thermowells. Tests according to other specifications can be carried out on request. The liquid penetration test verifies that there are no cracks in the welded seams of the thermowell.
- EN1779 helium leak test, PMI test, concentricity test for drilled thermowells, dye penetration test, TW welding, internal hydrostatic pressure, etc. each with inspection certificate
- Load capacity calculation for the thermowell as per DIN43772

Ordering information

Detailed ordering information is available from the following sources:

- In the Product Configurator on the Endress+Hauser website: www.endress.com -> Click "Corporate" -> Select your country -> Click "Products" -> Select the product using the filters and search field -> Open product page -> The "Configure" button to the right of the product image opens the Product Configurator.
- From your Endress+Hauser Sales Center: www.addresses.endress.com

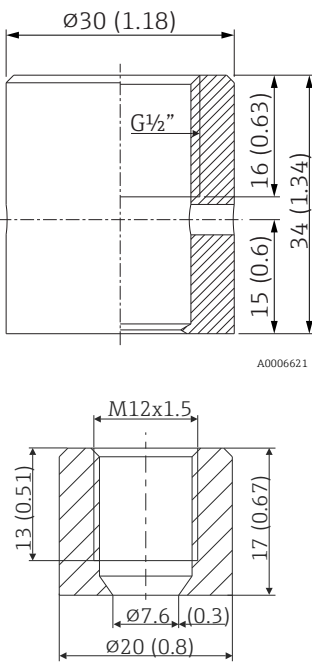
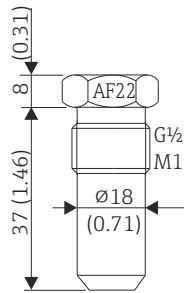
**Product Configurator - the tool for individual product configuration**

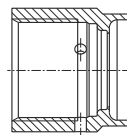
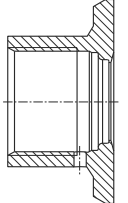
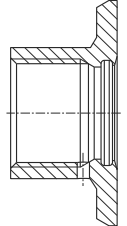
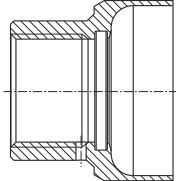
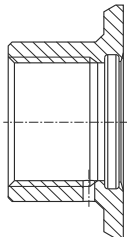
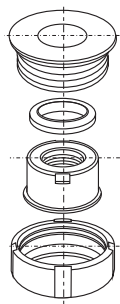
- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

Various accessories, which can be ordered with the device or subsequently from Endress+Hauser, are available for the device. Detailed information on the order code in question is available from your local Endress+Hauser sales center or on the product page of the Endress+Hauser website: www.endress.com.

Device-specific accessories

Accessories	Description
<p>Welding boss with sealing taper (metal - metal)</p>  <p>A0006621</p> <p>A0018236</p>	<p>Welding boss for G$\frac{1}{2}$" and M12x1.5 thread Metal-sealing; conical Material of wetted parts: 316L/1.4435 Max. process pressure 16 bar (232 PSI)</p> <p>Order number:</p> <ul style="list-style-type: none"> 60021387 (G$\frac{1}{2}$") 71405560 (M12x1.5)
<p>Dummy plug</p>  <p>A0009213-EN</p>	<p>Dummy plug for G$\frac{1}{2}$" or M12x1.5 conical metal-sealing welding boss Material: SS 316L/1.4435</p> <p>Order number:</p> <ul style="list-style-type: none"> 60022519 (G$\frac{1}{2}$") 60021194 (M12x1.5)

Weld-in adapter						
	G $\frac{3}{4}$ ", d=29 mounted on pipe	G $\frac{3}{4}$ ", d=50 mounted on vessel	G $\frac{3}{4}$ ", d=55 with flange	G 1", d=53 without flange	G 1", d=60 with flange	G 1" adjustable
Material	316L (1.4435)	316L (1.4435)	316L (1.4435)	316L (1.4435)	316L (1.4435)	316L (1.4435)
Roughness μm (μin) on process side	≤ 1.5 (59.1)	≤ 0.8 (31.5)	≤ 0.8 (31.5)	≤ 0.8 (31.5)	≤ 0.8 (31.5)	≤ 0.8 (31.5)
Order number for weld-in adapter	71258357	71258355	52001052	71258358	52001051 ¹⁾	52001221 ²⁾

Order number for weld-in adapter with inspection certificate ^{3) 4)}	52028295	52018765	52011897	71093129	52011896 ¹⁾	52011898 ²⁾
Order number for replacement seal (set of 5) ⁵⁾	Silicone O-ring 52021717	Silicone O-ring 52021717	Silicone O-ring 52014473	Silicone O-ring 52014472	Silicone O-ring 52014472	Silicone profile gasket 52014424
Order number for welding jig ⁶⁾	71174959	71174959	71168889	71166879	71166879	71181945
Order number for dummy plug ⁶⁾	71167850	71167850	71177193	71173810	71173810	71166366
Order number for dummy plug with inspection certificate ^{4) 6)}	-	-	71190074	71167291	71167291	71196853








- 1) Replaces weld-in adapter with order number 917969-1000.
- 2) Replaces weld-in adapter with order number 215159-0000.
- 3) AD2000: AD2000: The 316L material in contact with the process complies with AD2000 – W0/W2.
- 4) Inspection certificate as per EN10204-3.1 material
- 5) One seal is included in the scope of delivery of the weld-in adapter.
- 6) TSP modification number. Can only be ordered via FTSP, PTSP or NTSP.

<p>Weld-in adapter for Ingold process connections</p> <p style="text-align: right; font-size: small;">A0008956</p>	<p>Material of wetted parts: 316L/1.4435 Weight: 0.32 kg (0.7 lb) Order number: 60017887</p> <p>O-ring seal set</p> <ul style="list-style-type: none"> ■ Silicone O-ring in accordance with FDA CFR 21 ■ Maximum temperature: 230 °C (446 °F) ■ Order number: 60018911
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<p>Flexible handle cap to cover the QuickNeck bottom part</p> <p style="text-align: right; font-size: small;">A0027201</p>	<p>Diameter ØD: 24 to 26 mm (0.94 to 1.02 in) Material: Thermoplastic polyolefin - elastomer (TPE), free from plasticizers Maximum temperature: +150 °C (+302 °F) Order number: 71275424</p>
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- Maximum process pressure for the weld-in adapters:**
 - 25 bar (362 PSI) at maximum 150 °C (302 °F)
 - 40 bar (580 PSI) at maximum 100 °C (212 °F)
- For more information on weld-in adapters FTL20, FTL31, FTL33, FTL50, see Technical Information (TI00426F/00).

Communication-specific accessories	Configuration kit TXU10	Configuration kit for PC-programmable transmitter with setup software and interface cable for PC with USB port Order code: TXU10-xx
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Commubox FXA195 HART	For intrinsically safe HART communication with FieldCare via the USB interface.  For details, see "Technical Information" TI00404F
Commubox FXA291	Connects Endress+Hauser field devices with a CDI interface (= Endress+Hauser Common Data Interface) and the USB port of a computer or laptop.  For details, see "Technical Information" TI00405C
HART Loop Converter HMX50	Is used to evaluate and convert dynamic HART process variables to analog current signals or limit values.  For details, see "Technical Information" TI00429F and Operating Instructions BA00371F
Wireless HART adapter SWA70	Is used for the wireless connection of field devices. The WirelessHART adapter can be easily integrated into field devices and existing infrastructures, offers data protection and transmission safety and can be operated in parallel with other wireless networks with minimum cabling complexity.  For details, see Operating Instructions BA061S
Fieldgate FXA320	Gateway for the remote monitoring of connected 4-20 mA measuring devices via a Web browser.  For details, see "Technical Information" TI00025S and Operating Instructions BA00053S
Fieldgate FXA520	Gateway for the remote diagnostics and remote configuration of connected HART measuring devices via a Web browser.  For details, see "Technical Information" TI00025S and Operating Instructions BA00051S
Field Xpert SFX100	Compact, flexible and robust industry handheld terminal for remote configuration and for obtaining measured values via the HART current output (4-20 mA).  For details, see Operating Instructions BA00060S

Service-specific accessories

Accessories	Description
Applicator	Software for selecting and sizing Endress+Hauser measuring devices: <ul style="list-style-type: none"> Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections. Graphic illustration of the calculation results Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project. Applicator is available: <ul style="list-style-type: none"> Via the Internet: https://wapps.endress.com/applicator On CD-ROM for local PC installation.
Configurator ^{+temperature}	Software for selecting and configuring the product depending on the measuring task, supported by graphics. Includes a comprehensive knowledge database and calculation tools: <ul style="list-style-type: none"> For temperature competence Quick and easy design and sizing of temperature measuring points Ideal measuring point design and sizing to suit the processes and needs of a wide range of industries The Configurator is available: On request from your Endress+Hauser sales office on a CD-ROM for local PC installation.

W@M	<p>Life cycle management for your plant</p> <p>W@M supports you with a wide range of software applications over the entire process: from planning and procurement, to the installation, commissioning and operation of the measuring devices. All the relevant device information, such as the device status, spare parts and device-specific documentation, is available for every device over the entire life cycle.</p> <p>The application already contains the data of your Endress+Hauser device. Endress+Hauser also takes care of maintaining and updating the data records.</p> <p>W@M is available:</p> <ul style="list-style-type: none"> ▪ Via the Internet: www.endress.com/lifecyclemanagement ▪ On CD-ROM for local PC installation.
FieldCare	<p>FDT-based plant asset management tool from Endress+Hauser.</p> <p>It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.</p> <p> For details, see Operating Instructions BA00027S and BA00059S</p>

System components

Accessories	Description
Field display unit RIA16	<p>The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there.</p> <p> For details, see the "Technical Information" document TI00144R/09/en</p>
RN221N	<p>Active barrier with power supply for safe separation of 4-20 mA standard signal circuits. Offers bidirectional HART transmission.</p> <p> For details, see "Technical Information" TI00073R and Operating Instructions BA00202R</p>
RNS221	<p>Supply unit for powering two 2-wire measuring devices solely in the non-Ex area. Bidirectional communication is possible via the HART communication jacks.</p> <p> For details, see "Technical Information" TI00081R and Brief Operating Instructions KA00110R</p>

Documentation

Technical Information

- iTEMP temperature head transmitter:
 - TMT180, PC-programmable, single-channel, Pt100 (TI088R/09/en)
 - TMT181, PC-programmable, single-channel, RTD, TC, Ω, mV (TI00070R/09/en)
 - HART® TMT182, single-channel, RTD, TC, Ω, mV (TI078R/09/en)
 - HART® TMT82, two-channel, RTD, TC, Ω, mV (TI01010T/09/en)
 - PROFIBUS® PA TMT84, two-channel, RTD, TC, Ω, mV (TI138R/09/en)
 - FOUNDATION Fieldbus™ TMT85, two-channel, RTD, TC, Ω, mV (TI134R/09/en)
- Insert: Resistance thermometer iTHERM TS111 (TI01014T/09/en)

Supplementary documentation ATEX/IECEx:

- Intrinsically safe Ex ia IIC (XA01024T/09/a3)
- Dust-explosion protection Ex ta/tb (XA01023T/09/a3)

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