Rosemount $^{\text{TM}}$ 3300HT/3300HTVP, 3400HT/3400HTVP, and 3500P/3500VP

PERpH-X[™] High Performance pH/ORP Sensors



A sensor design that is flexible to meet your demanding pH/ORP needs

Rosemount PERpH-X sensors are versatile sensors suited to meet a number of difficult application requirements. Thse high performance sensors are ideal for use in high temperature and high pressure processes and feature a wide array of options to solve your pH/ORP measurement needs.



Overview

Extended application flexibility



- Selectable reference electrolytes allow sensors to be used in a large number of applications.
- Electrolyte options include:
 - High temperature: most suitable for use in highly acidic, basic, or oxidative solutions and high temperature applications.
 - Bio-film resistant: inhibits the growth of bacteria and algae.
 - Poisoning resistant: most suitable for use in processes containing sulfides, mercaptans, and cyanides.
 - Oil resistant: aimed for use in applications where light oils and greases can foul a sensor.
 - Scaling resistant: targets applications where the precipitation of calcium magnesium salts like gypsum or water hardness coat over the electrode.
 - Metal resistant: most suitable for use in applications where chloride in the reference electrode would react with the process.

Minimal maintenance and lower total cost of ownership



- A long lasting rebuildable reference junction and electrolyte extends sensor life and allows sensors to be easily rebuilt where normally other sensors would have to be replaced.
- SMART preamplifier allows automatic recognition of pH sensors by Rosemount[™] transmitters: 1066, 1057, 1056, and 56.
- pH calibration data is stored, which allows sensors to be calibrated in advance for "plug and play" installations in the field.

Versatile mounting options to meet your installation requirements

- Ryton body sensors feature 1-in. MNPT front and rear facing process threads.
- Titanium body sensors offered in 21-in. (533,4 mm) and 36-in. (914,4 mm) lengths suitable for use with retraction assemblies.

Contents

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Variopol (VP8) cable connection option, for quick cable-to-sensor release, eliminates cable twisting.

Ordering information

Rosemount[™] PERpH-X[™] High Performance pH/ORP sensors feature various sensor body options.

Figure 1: Rosemount 3500P pH/ORP Sensor



Sensors are available in a chemically resistant Ryton plastic body (Rosemount 3500P/3500VP) or titanium tube housing (Rosemount 3300HT/3300HTVP/3400HT/3400HTVP). Emerson constructs Rosemount 3500P/3500VP sensors with front and rear facing 1-in. MNPT threads for insertion or submersion type installations. Rosemount 3300HT/3300HTVP/3400HT/3400HTVP sensors must be used with a process connector allowing for various insertion depths. These titanium body sensors also have extended sensor length options allowing installation through a ball valve assembly. Sensors feature a Teflon reference junction and a Pt-100 resistance temperature device (RTD) for temperature compensation. Rosemount PERpH-X pH/ORP sensors are available with either an integral cable connection or Variopol (VP8) connector. Variopol cables sold separately (see Accessories).

Table 1: Rosemount 3300HT Ordering Information

| Option | Description | |
|---|---|--|
| 3300HT | pH/ORP sensor - PERpH-X High Performance | |
| Measuring electrode | | |
| 10 | GPHT hemi pH glass, 0-14 pH | |
| 12 | ORP | |
| O-ring material | | |
| 30 | EPDM O-rings | |
| 31 | Viton [®] | |
| 32 | Kalrez® | |
| Cable | | |
| 02 | Without preamplifier, 15-ft. (4,6 m) cable | |
| 07 | Without preamplifier, 4-ft. (1,2 m) cable | |
| 08 | Without preamplifier, 10-ft. (3 m) cable | |
| Calibration and conformance certificates - optional level | | |
| СС | Certificate of Calibration (no test data given) | |
| LC | Loop Calibration Certificate (sensor and transmitter calibrated together, with test data) | |
| EC | Electronic Calibration Certificate (sensor calibrated against factory instrument, with test data) | |
| Q1 | Certificate of Conformance | |

Note

The Rosemount 3300HT pH/ORP sensor is housed in a titanium tube with a replaceable reference junction and refilliable reference electrolyte. The sensor includes a Pt-100 temperature compensator. The sensor is available with a standard 15-ft. (4,6 m) cable. You can mount the sensor using a process connector, ordered separately. You can also order junction box kits with preamplifiers separately if the transmitter does not have an integral preamplifier within 15-ft. (4,6 m) of the sensor.

Table 2: Rosemount 3300HTVP Ordering Information

| Option | Description | |
|---|---|--|
| 3300HTVP | pH/ORP sensor - PERpH-X High Performance with Variopol connector | |
| Measuring electrode | | |
| 10 | GPHT hemi pH glass, 0-14 pH | |
| 12 | ORP | |
| O-ring material | | |
| 30 | EPDM | |
| 31 | Viton | |
| 32 | Kalrez | |
| Preamplifier option | | |
| _ | No selection | |
| 70 | SMART preamplifier (for use with -10 only) | |
| Calibration and conformance certificates - optional level | | |
| СС | Certificate of Calibration (no test data given) | |
| LC | Loop Calibration Certificate (sensor and transmitter calibrated together, with test data) | |
| EC | Electronic Calibration Certificate (sensor calibrated against factory instrument, with test data) | |
| Q1 | Certificate of Conformance | |

The Rosemount 3300HTVP Sensor is available with an integral Variopol (VP 8.0) connector. A mating Variopol connector cable is required for use with these sensors. SMART preamplifier (-70) is the standard preamplifier option.

Table 3: Rosemount 3400HT Ordering Information

| Option | Description | |
|---------------------|---|--|
| 3400HT | pH/ORP sensor - PERpH-X High Performance Retractable | |
| Measuring electrode | | |
| 10 | GPHT hemi pH glass, 0-14 pH | |
| 12 | ORP | |
| Sensor length | | |
| 21 | 21-in. (533,4 mm) titanium tube | |
| 25 | 36-in. (914,4 mm) titanium tube | |
| O-ring material | | |
| 30 | EPDM | |
| 31 | Viton | |
| 32 | Kalrez | |
| Options | | |
| 61 | 9.5-in. (241,3 mm) cable without BNC (for preamplifier options) | |

Table 3: Rosemount 3400HT Ordering Information (continued)

| Option | Description | |
|---|---|--|
| 62 | 15-ft. (4,6 m) cable without BNC | |
| 07 | Without preamplifier, 4-ft. (1,2 m) cable | |
| 08 | Without preamplifier, 10-ft. (3 m) cable | |
| Calibration and conformance certificates - optional level | | |
| СС | Certificate of Calibration (no test data given) | |
| LC | Loop Calibration Certificate (sensor and transmitter calibrated together, with test data) | |
| EC | Electronic Calibration Certificate (sensor calibrated against factory instrument, with test data) | |
| Q1 | Certificate of Conformance | |

The Rosemount 3400HT High Temperature pH/ORP Retractable Sensor is housed in a titanium tube for use with a ball valve (order separately). You can mount the sensor with a ball valve or a process connector, both ordered separately.

Table 4: Rosemount 3400HTVP Ordering Information

| Option | Description | | |
|--|---|--|--|
| 3400HTVP | pH/ORP sensor - PERpH-X Retractable/Variopol Connector | | |
| Measuring electrode | | | |
| 10 | GPHT hemi pH glass, 0-14 pH | | |
| 12 | ORP | | |
| Sensor length Sensor length | | | |
| 21 | 21-in. (533,4 mm) titanium tube | | |
| 25 | 36-in. (914,4 mm) titanium tube | | |
| O-ring material | | | |
| 30 | EPDM | | |
| 31 | Viton | | |
| 32 | Kalrez | | |
| Preamplifier option Preamplifier option | | | |
| _ | No selection | | |
| 70 | SMART preamplifier (for use with -10 only) | | |
| Calibration and conformance certificates | Calibration and conformance certificates - optional level | | |
| СС | Certificate of Calibration (no test data given) | | |
| LC | Loop Calibration Certificate (sensor and transmitter calibrated together, with test data) | | |
| EC | Electronic Calibration Certificate (sensor calibrated against factory instrument, with test data) | | |
| Q1 | Certificate of Conformance | | |

The standard Rosemount 3400HTVP is offered with an integral Variopol connector.

Table 5: Rosemount 3500P Ordering Information

| Description | | |
|---|--|--|
| pH/ORP sensor - PERpH-X Insertion/Submersion | | |
| | | |
| Bio-film resistant | | |
| High temperature | | |
| Metal resistant | | |
| Oil resistant | | |
| Poisoning resistant | | |
| Scaling resistant | | |
| | | |
| SMART integral preamplifier, 25-ft. (7,6 m) for Rosemount 1056, 1057, 1066, 56, 5081, 6081, and Xmt. (Standard preamp if used with ORP) | | |
| Without integral preamplifier, 15-ft. (4,6 m) cable | | |
| SMART preamplifier, 33-ft. (10 m) cable (standard preamp if used with ORP) | | |
| SMART preamplifier, 50-ft. (15,2 m) cable (standard preamp if used with ORP) | | |
| SMART preamplifier, 66-ft. (20 m) cable (standard preamp if used with ORP) | | |
| SMART preamplifier, 100-ft. (30,5 m) cable (standard preamp if used with ORP | | |
| Without preamplifier, 4-ft. (1,2 m) cable | | |
| Without preamplifier, 10-ft. (3 m) cable | | |
| | | |
| GPHT hemi pH glass, 0-14 pH | | |
| ORP | | |
| | | |
| Double junction reference | | |
| | | |
| EPDM | | |
| Viton | | |
| Kalrez | | |
| Calibration and conformance certificates - optional level | | |
| Certificate of Calibration (no test data given) | | |
| Loop Calibration Certificate (sensor and transmitter calibrated together, with test data) | | |
| Electronic Calibration Certificate (sensor calibrated against factory instrument, with test data) | | |
| Certificate of Conformance | | |
| | | |

The Rosemount 3500P Sensor is a versatile sensor platform for measuring pH or ORP. The rugged Ryton body and rebuildable reference electrode with front and rear facing 1-in. MNPT threads allows use in either insertion or submersion applications.

Table 6: Rosemount 3500VP Ordering Information

| 0.11 | able 6. Rosemount 3300VF Ordering information | | |
|--------------------------------------|---|--|--|
| Option | Description | | |
| 3500P | pH/ORP sensor - PERpH-X Insertion/Submersion | | |
| Electrolyte selection | | | |
| BF | Bio-film resistant | | |
| нт | High temperature | | |
| MR | Metal resistant | | |
| OR | Oil resistant | | |
| PR | Poisoning resistant | | |
| SR | Scaling resistant | | |
| Preamplifier/cable | | | |
| 01 | SMART integral preamplifier, 25-ft. (7,6 m) for Rosemount 1056, 1057, 1066, 56, 5081, 6081, and Xmt. (Standard preamp if used with ORP) | | |
| 02 | Without integral preamplifier, 15-ft. (4,6 m) cable | | |
| Measuring electrode type | | | |
| 10 | GPHT hemi pH glass, 0-14 pH | | |
| 12 | ORP | | |
| Reference type | Reference type | | |
| 21 | Double junction reference | | |
| O-ring material | | | |
| 30 | EPDM | | |
| 31 | Viton | | |
| 32 | Kalrez | | |
| Calibration and conformance certific | Calibration and conformance certificates - optional level | | |
| CC | Certificate of Calibration (no test data given) | | |
| LC | Loop Calibration Certificate (sensor and transmitter calibrated together, with test data) | | |
| EC | Electronic Calibration Certificate (sensor calibrated against factory instrument, with test data) | | |
| Q1 | Certificate of Conformance | | |

Note

The Rosemount 3500VP uses a mating Variopol cable (purchased separately). The sensor is offered with six different gel electrolytes to match the application.

Specifications

Table 7: Percent Linearity over pH Range

| pH range | HT series |
|-------------|-----------|
| 0 to 2 pH | 94% |
| 2 to 12 pH | 99% |
| 12 to 13 pH | 97% |
| 13 to 14 pH | 92% |

Table 8: Rosemount 3300HT/3300HTVP pH/ORP Sensor Specifications

| Measurement range | | |
|--|------------------------------|--|
| рН | 0 to 14 | |
| ORP | -1500 to +1500 mV | |
| Operating temperature | | |
| Without preamplifier | 41 to 311 °F (5 to 155 °C) | |
| With preamplifier | Up to 212 °F (100 °C) | |
| Storage temperature | | |
| 14 to 138 °F (-10 to 70 °C) | | |
| Maximum process pressure | | |
| 400 psig (2859 kPa [abs]) | | |
| CRN rating | 200 psig at room temperature | |
| Wetted materials | | |
| Titanium, Ryton, Teflon™, glass, and user-specified O-ring matieral (EPDM, Viton®, or Kalrez®) | | |
| Reference electrode | | |
| Double junction with replaceable process side electrolyte and Teflon junction | | |
| Temperature sensor | | |
| Pt-100 resistance temperature device (RTD) | | |
| Process connections | | |
| Must use 1-in. compression process connector (PN 23166-00 or 23166-01) | | |
| Cable length | | |
| 4 to 15 ft. (1,2 to 4,6 m) integral cable (Rosemount 3300HT) or VP8 cable for Rosemount 3300HTVP (sold separately) | | |
| Weight/shipping weight | | |
| 1 lb./2 lb. (0,5 kg/0,9 kg) | | |

Table 9: Rosemount 3400HT/3400HTVP pH/ORP Sensor Specifications

| Measurement range | |
|-------------------|-------------------|
| pH | 0 to 14 |
| ORP | -1500 to +1500 mV |

Table 9: Rosemount 3400HT/3400HTVP pH/ORP Sensor Specifications (continued)

| Operating temperature | | | |
|--|------------------------------|--|--|
| Without preamplifier | 41 to 311 °F (5 to 155 °C) | | |
| With preamplifier | Up to 212 °F (100 °C) | | |
| Storage temperature | | | |
| 14 to 138 °F (-10 to 70 °C) | 14 to 138 °F (-10 to 70 °C) | | |
| Maximum process pressure | | | |
| 400 psig (2859 kPa [abs]) | | | |
| CRN rating | 200 psig at room temperature | | |
| Maximum pressure at retraction or insertion | | | |
| 21-in. (533,4 mm) length | 64 psig (542 kPa [abs]) | | |
| 36-in. (914,4 mm) length | 35 psig (343 kPa [abs]) | | |
| Wetted materials | | | |
| Titanium, Ryton, Teflon, glass, and user-specified O-ring matieral (EPDM, Viton, or Kalrez) | | | |
| Reference electrode | | | |
| Double junction with replaceable process side electrolyte and Teflon junction | | | |
| Temperature sensor | | | |
| Pt-100 resistance temperature device (RTD) | | | |
| Process connections | | | |
| Must use 1-in. compression process connector (PN 23166-00 or 23166-01). Can be inserted through a ball valve. | | | |
| Cable length | | | |
| 4 to 15 ft. (1,2 to 4,6 m) integral cable or options 9.5-in. (241,3 mm) for use with sensor head junction box (Rosemount 3400HT) | | | |
| VP8 cable for Rosemount 3400HTVP (sold separately) | | | |
| Weight/shipping weight | | | |
| 1 lb./2 lb. (0,5 kg/0,9 kg) | | | |

Table 10: Rosemount 3500P/3500VP pH/ORP Sensor Specifications

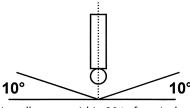
| Measurement range | | |
|-----------------------------|-----------------------------|--|
| pH | 0 to 14 | |
| ORP | -1500 to +1500 mV | |
| Temperature range | | |
| 41 to 248 °F (5 to 120 °C) | | |
| Storage temperature | | |
| 14 to 122 °F (-10 to 50 °C) | | |
| Maximum process pressure | | |
| 100 psig (790 kPa [abs]) | | |
| CRN rating | 40 psig at room temperature | |

Table 10: Rosemount 3500P/3500VP pH/ORP Sensor Specifications (continued)

| Wetted materials | | |
|---|--|--|
| Titanium, Ryton, Teflon, glass, and user-specified O-ring matieral (EPDM, Viton, or Kalrez) | | |
| Reference electrode | | |
| Double junction with replaceable process side electrolyte and Te | flon junction | |
| Temperature sensor | | |
| Pt-100 resistance temperature device (RTD) | | |
| Process connections | | |
| 1-in. MNPT front and rear facing threads | | |
| Cable length | | |
| Rosemount 3500P | 4 to 100 ft. (1,2 to 30,5 m) integral cable. Maximum of 15 ft. (4,6 m) for sensors without a preamplifier. | |
| Rosemount 3500VP | VP8 cable (sold separately) | |
| VP8 cable for Rosemount 3400HTVP (sold separately) | | |
| Weight/shipping weight | | |
| 1 lb./2 lb. (0,5 kg/0,9 kg) | | |

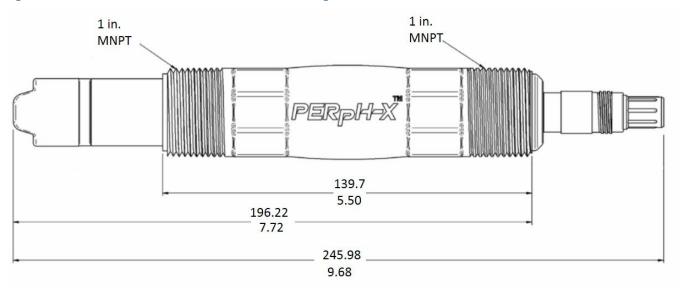
Dimensional and installation drawings

Figure 2: Proper Sensor Installation Orientation



Install sensor within 80° of vertical.

Figure 3: Rosemount[™] 3500VP Sensor Dimensional Drawing



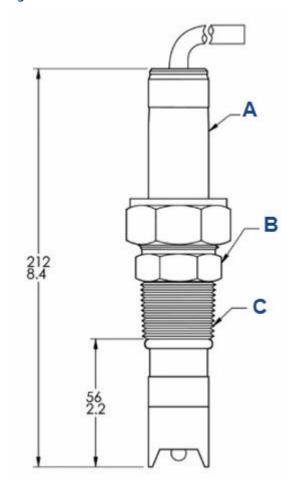
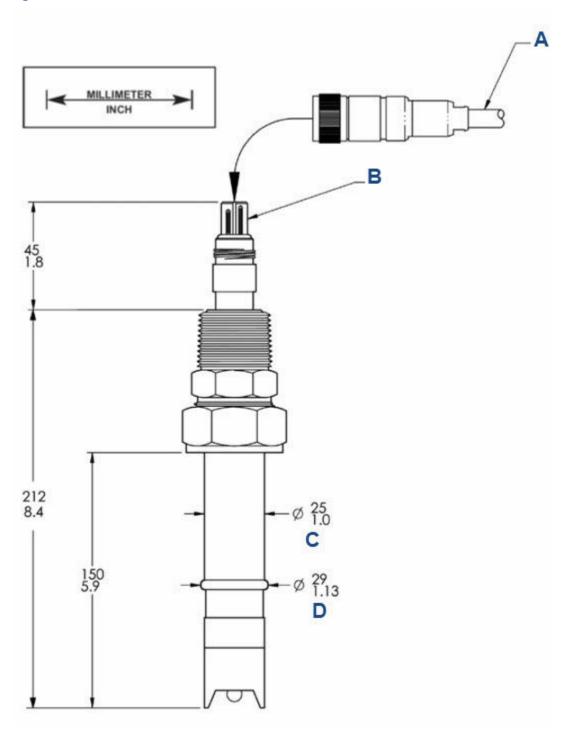


Figure 4: Rosemount 3300HT Sensor Dimensional Drawing: Standard Hemi Bulb Sensor

- A. Sensor body
- B. 1-in. swage fitting process connector assembly PN 23166-00/01
- C. 1-in. NPT

Figure 5: Rosemount 3300HTVP: Standard Hemi Bulb Sensor



- A. Cable with Variopol receptacle (female) connector
- B. Variopol plug (male) connector
- C. Sensor body
- D. Retraction stop collar

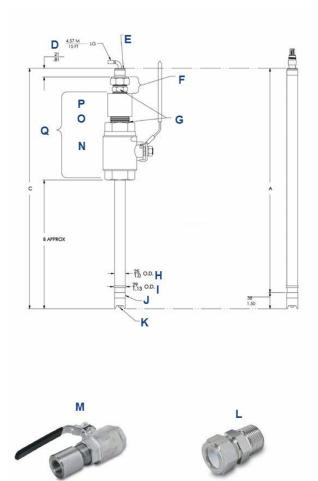


Figure 6: Rosemount 3400HT Sensor Dimensional Drawing (with and without 1½-in. Ball Valve Assembly)

- A. Dimension (see Table 11).
- B. Dimension (see Table 11).
- C. Dimension (see Table 11).
- D. Cable.
- E. Cable bushing polypropylene.
- F. 1-in. x 1-in. swage fitting kit (PN 23166-00 or 23166-01) required to connect sensor directly to process or to ball valve.

G. **A CAUTION**

Residual pressure and process may remain trapped between ball valve and male connector.

64 psig (option 21) 35 psig (option 25)

- H. O.D. titanium housing.
- I. O.D. retraction stop collar.
- J. Electrode housing Ryton.
- K. pH electrode.
- L. A process connector (PN 23166-00 or -01 must be used to connect the sensor to a ball valve kit 23240-00. (Process connectors sold separately).
- M. Ball valve kit (PN 23240-00) used with extended length retractable sensor.
- N. 1½-in. FPT ball valve PN 9340065.
- O. 1½-in. MPT close nipple.

- P. 1½-in. FPT reducing coupling.
- Q. Ball valve kit PN 23240-00 (optional).

Table 11: Rosemount 3400HT Dimensions

| Option | A (in./mm) ⁽¹⁾ | B (in./mm) | C (in./mm) |
|--------|---------------------------|------------|------------|
| 21 | 21.6/549 | 14.0/355 | 23.1/587 |
| 25 | 36.1/917 | 28.5/724 | 37.6/955 |

⁽¹⁾ Add five inches of length to dimension A if mounting a sensor head junction box onto the sensor.

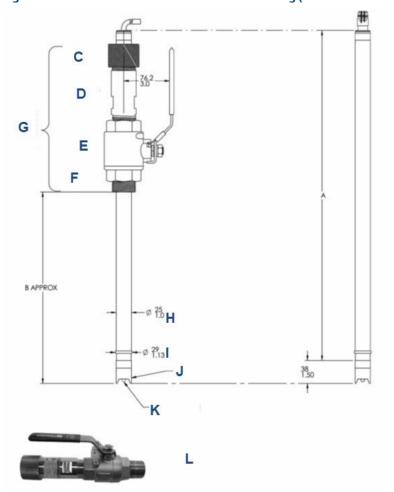


Figure 7: Rosemount 3400HTVP Dimensional Drawing (with and without 11/4-in. Ball Valve Assembly)

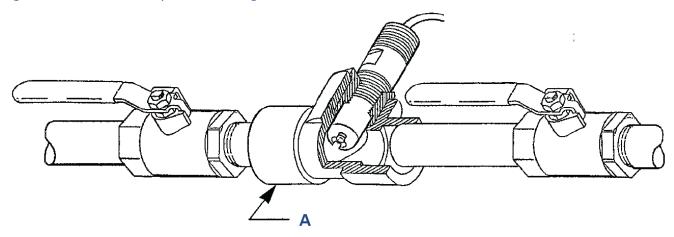
- A. Dimension (see Table 11).
- B. Dimension (see Table 11).
- C. Knurl retainer.
- D. Packing adapter.
- E. Ball valve.
- F. 11/4-in. MPT close nipple.
- G. Ball valve kit PN 23765-00.
- H. Housing titanium.
- I. Retraction stop collar.
- J. Electrode housing.
- K. pH electrode.
- L. Ball valve kit PN 23765-00 contains a 1¼-in. full port ball valve, 1¼-in. close nipple, and a retraction kit PN 23796-00 with carbon graphite packing for easy sensor insertion and removal.

Table 12: Rosemount 3400HTVP Dimensions

| Option | A (in./mm) ⁽¹⁾ | B (in./mm) |
|--------|---------------------------|------------|
| 21 | 21.6/549 | 12.2/310 |
| 25 | 36.1/917 | 26.7/678 |

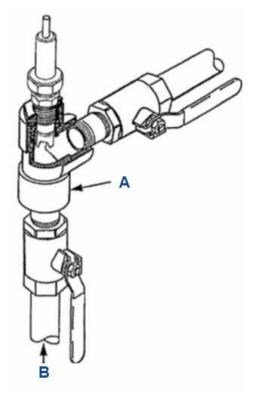
⁽¹⁾ Add five inches of length to dimension A if mounting a sensor head junction box onto the sensor.

Figure 8: Rosemount 3300HT/3300HTVP Straight Flow Installation



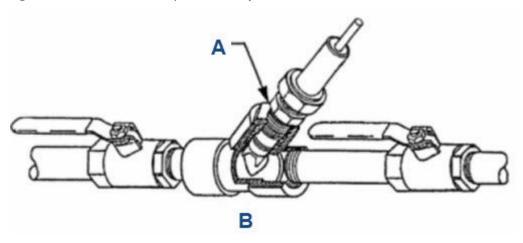
A. 1½-in. pipe tee with 1-in. threaded connections PN 2002011

Figure 9: Rosemount 3300HT/3300HTVP Angle Flow Installation



- A. 1½-in. pipe tee with 1-in. threaded connections PN 2002011
- B. Flow

Figure 10: Rosemount 3300HT/3300HTVP Pipe "Y" Installation



- A. 1½-in. x 1-in. reducing bushing
- B. 1½-in. pipe "Y"

Valves and fittings by others. Mount the sensor at least 10 degrees from horizontal.

A. Weldalet (1½-in. FPT) B. Electrode

Figure 11: Typical Retraction Mounting for the Rosemount 3400HT Sensor (Shown with Sensor Head Junction Box)

- C. Electrode housing tip
- D. Flow
- E. Pipe tee
- F. Pipe "Y"

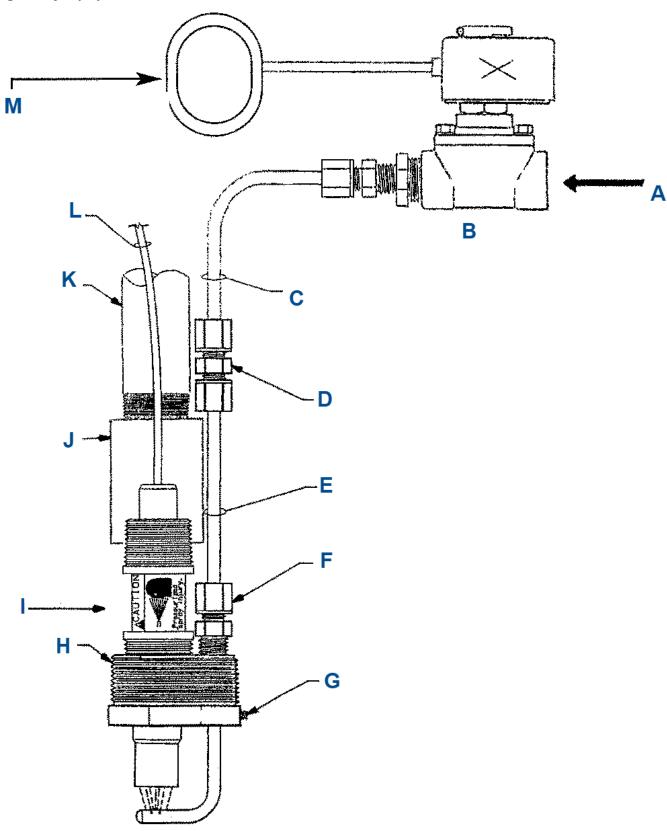
Sensor must be mounted at an angle between 10 degrees and 90 degrees above the horizontal. Pipe tees and weldalets provided by customer.



Figure 12: Rosemount 3500P/3500VP Sensor with Jet Spray Cleaner (PN 12707-00) for Submersion Installations

This accessory is especially useful for keeping the sensor clean in dirty ponds or tanks. You can mount it using a handrail mounting assembly or similar submersion assembly.

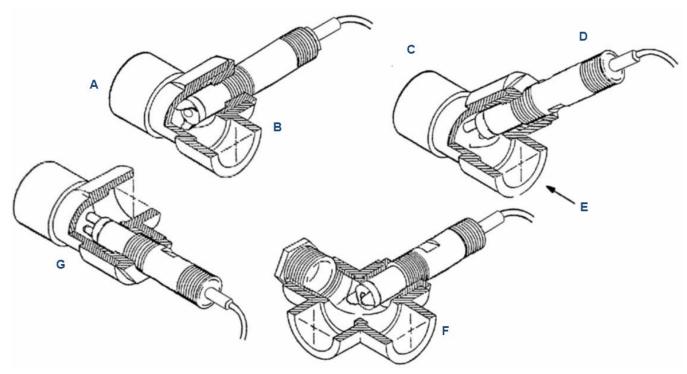
Figure 13: Jet Spray Cleaner



A. Cleaning solution by others.

- B. Solenoid valve or manual valve (supplied by others).
- C. Corrosion resistant tubing (supplied by others).
- D. Polypropylene ¼-in. compression fitting.
- E. ¼-in. 316 stainless steel.
- F. ¼-in. polypropylene.
- G. Stainless set screw for adjustable spray nozzle height.
- H. 2-in. NPT threads.
- I. Sensor.
- J. 1-in. PVC coupling for submersible applications (supplied by others).
- K. 1-in. PVC or stainless conduit (supplied by others).
- L. Cable.
- M. Timer supplied by others or use timer feature in Rosemount instrument.

Figure 14: Rosemount 3500P Sensor Flow-through Installations



- A. 1½-in. schedule 80 CPVC tee with 1-in. FNPT connections (code 16) straight flow shown.
- B. Always mount sensor at least 10 degrees above horizontal.
- C. 1½-in. pipe "Y".
- D. 1½-in. x 1-in. reducing bushing.
- F Flow
- F. 1½-in. schedule 80 CPVC with view or cleaning port.
- G. Angle flow shown.

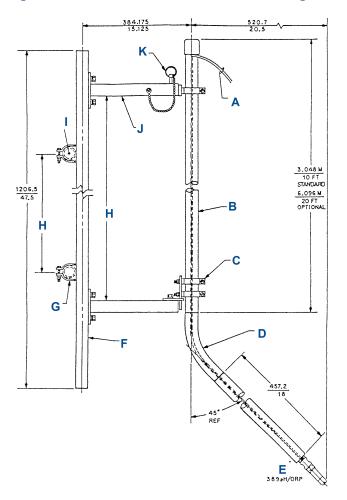


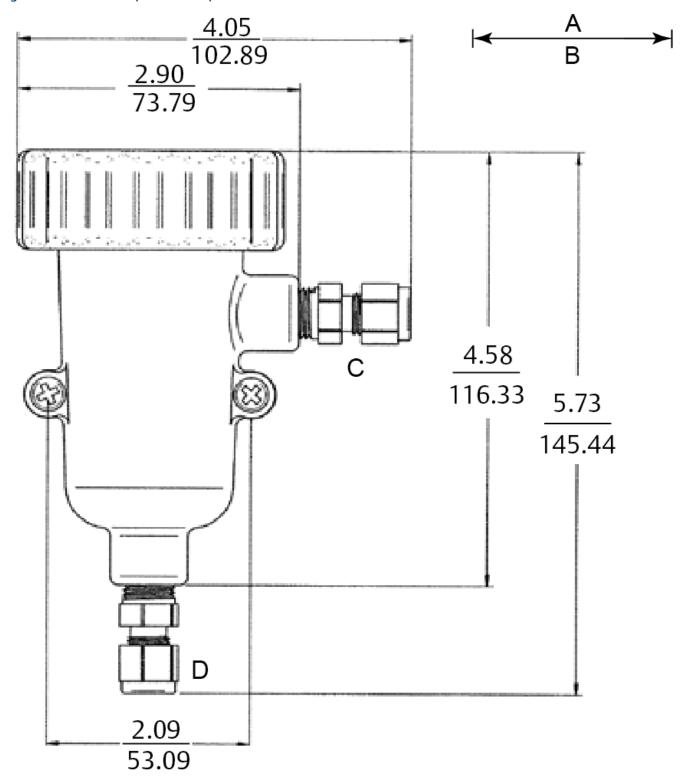
Figure 15: Submersion Installation: Handrail Mounting Accessory (PN 11275-01)

- A. Sensor cable.
- B. 1½-in. PVC pipe schedule 80.
- C. 1½-in. pipe clamp, three places.
- D. 45 degree sweep ell extension pipe.
- E. Regularly check to make sure connections are water tight.
- F. Unistrut 1%-in. x 1%-in. aluminum.
- G. 1½-in. pipe clamp, two places.
- H. Can be any convenient dimension.
- I. Customer handrail, two places.
- J. Mounting channel aluminum, two places.
- K. Locking pin with bead chain.

Unless otherwise specified.

Low flow cell specifications

Figure 16: Low Flow Cell (PN 24091-00)



- A. Inches
- B. Millimeters

C. Outlet

D. Inlet

Inlet and outlet connections are stainless steel and take ¼-in. OD tubing. Flow cell is polycarbonate with ¼-in. FNPT fittings.

Wetted materials Body and nut: polyester/polycarbonate

Fittings: 316 stainless steel

Seals: silicone

Flow cell ratings Temperature: 32 to 158 °F (0 to 70 °C)

Maximum pressure: 90 psig (721 kPa [abs])

Flow rate: 2 to 5 gallons per hour (7,6 to 18,9 liters per hour)

Sensor threaded connection 24091-00: 1-in. NPT adapter

Accessories

Table 13: Connector Cable (Required for all First Time Installations)

| Part number | Description |
|-------------|----------------------------|
| 24281-00 | 15-ft. (4,6 m) VP8 cable |
| 24281-01 | 25-ft. (7,6 m) VP8 cable |
| 24281-02 | 2.5-ft. (0,8 m) VP8 cable |
| 24281-03 | 50-ft. (15,2 m) VP8 cable |
| 24281-04 | 100-ft. (30,5 m) VP8 cable |
| 24281-05 | 4-ft. (1,2 m) VP8 cable |
| 24281-06 | 10-ft. (3 m) VP8 cable |
| 24281-07 | 20-ft. (6,1 m) VP8 cable |
| 24281-08 | 30-ft. (9,1 m) VP8 cable |

Table 14: Ball Valve Assembly

| Part number | Description |
|-------------|---|
| 23240-00 | Ball valve assembly, 316 stainless steel, 1½-in. (process connector required) |
| 23765-00 | 11⁄4-in. ball valve assembly |

Table 15: Extension Cables (Requires a Remote Junction Box)

| Part number | Description |
|-------------|--|
| 23646-01 | Extension cable, 11-conduit, shielded, prepped, per foot |
| 9200273 | Extension cable, 11-conduit, shielded, unprepped, per foot |

Table 16: Mounting Assemblies

| Part number | Description |
|-------------|----------------------------|
| 11275-01 | Handrail mounting assembly |
| 12707-00 | Jet spray cleaner |

Table 16: Mounting Assemblies (continued)

| Part number | Description |
|-------------|--|
| 2002011 | CPVC flow through tee, 1½-in. NPT process connection |
| 24091-00 | Cell, low flow, ¼-in. inlet and outlet |
| 915240-03 | Tee, flow-through, 2-in. PVC, ¾-in. NPT |
| 915240-04 | Tee, flow-through, 2-in. PVC, 1-in. NPT |
| 915240-05 | Tee, flow-through, 2-in. PVC, 1½-in. NPT |

Table 17: O-rings for Process Connectors (Optional)

| Part number | Description |
|-------------|--|
| 23594-01 | O-ring, 2-214, EPDM, 4 each with tube |
| 9550220 | O-ring, 2-214, Kalrez [®] , for process connector |

Table 18: Process Connectors (Required for all First Time Installations)

| Part number | Description |
|-------------|---|
| 23166-00 | Connector, 1-in. x 1-in. 316 stainless steel with O-ring groove |
| 23166-01 | Connector, 1-in. x 1-in. titanium with O-ring groove |

Table 19: Remote Junction Boxes

| Part number | Description |
|-------------|--|
| 2002565 | Mounting bracket kit |
| 23555-00 | Junction box, Rosemount 54/5081/1055/Xmt compatible preamplifier |

Table 20: Sensor Head Junction Box

| Part number | Description |
|-------------|---|
| 23709-00 | Junction box, sensor head with preamplifier for Rosemount 54/3081 |

Table 21: Other Accessories

| Part number | Description |
|-------------|---|
| 24231-00 | High temperature reference kit |
| 24231-01 | Bio-film resistant reference kit |
| 24231-02 | Poisoning resistance reference kit |
| 24231-03 | Oil resistant reference kit |
| 24231-04 | Scaling resistant reference kit |
| 24231-05 | Metal resistant reference kit |
| 24238-00 | High temperature porous Teflon™ liquid junction |
| 24238-01 | Bio-film porous Teflon liquid junction |
| 24238-02 | Poisoning resistant porous Teflon liquid junction |
| 24238-03 | Oil resistant porous Teflon liquid junction |

Table 21: Other Accessories (continued)

| Part number | Description |
|-------------|--|
| 24238-04 | Scaling porous Teflon liquid junction |
| 24238-05 | Metal resistant porous Teflon liquid junction |
| 24239-00 | High temperature junction and Viton® O-ring kit |
| 24240-00 | High temperature junction and Kalrez O-ring kit |
| 24250-00 | Viton O-ring kit |
| 24251-00 | Kalrez O-ring kit |
| 24270-00 | EPDM O-ring kit |
| 34116-00 | Junction cap, Ryton |
| 34017-00 | Cap, high temperature guard pH/ORP molded PPS |
| 9210012 | Buffer solution, pH 4.01, 16 oz. (473,2 ml) |
| 9210013 | Buffer solution. pH 6.86, 16 oz. (473,2 ml) |
| 9210014 | Buffer solution, pH 9.18, 16 oz. (473,2 ml) |
| 9210392 | Reference fill gel high temperature, silica, 1 oz. (30 ml) |
| 9210422 | Metal resistant refill kit, 30 cc syringe (4-5 refills per syringe) |
| 9210423 | Oil resistant refill kit, 30 cc syringe (4-5 refills per syringe) |
| 9210424 | Scale resistant refill kit, 30 cc syringe (4-5 refills per syringe) |
| 9210425 | Poison resistant refill kit, 30 cc syringe (4-5 refills per syringe) |
| 9210426 | Bio-film refill kit, 30 cc syringe (4-5 refills per syringe) |
| R508-8OZ | ORP standard, 475 mV, 8 oz. (236,6 ml) |

GLOBAL HEADQUARTERS

Emerson Automation Solutions 6021 Innovation Blvd Shakopee, MN 55379, USA

+1 800 999 9307 or +1 952 906 8888

☐ F+1 952 949 7001

liquid.csc@emerson.com

EUROPE

Emerson Automation Solutions Neuhofstrasse 19a P.O. Box 1046 CH-6340 Baar Switzerland

T + 41 (0) 41 768 6111

(a) F + 41 (0) 41 768 6300

liquid.csc@emerson.com

NORTH AMERICA

Emerson Automation Solutions 8200 Market Blvd Chanhassen, MN 55317

IDENTIFY and SET 1 IDENTIFY are 1 IDENTIFY and SET 1 IDENTIFY are 1 IDENTIFY and SET 1 IDENTIFY are 1 IDENTIFY a

☐ F+1 952 949 7001

liquid.csc@emerson.com

MIDDLE EAST AND AFRICA

Emerson Automation Solutions Emerson FZE Jebel Ali Free Zone Dubai, United Arab Emirates, P.O. Box 17033

T +971 4 811 8100

liquid.csc@emerson.com

ASIA-PACIFIC

Emerson Automation Solutions 1 Pandan Crescent Singapore 128461 Singapore

T +65 777 8211

€ F +65 777 0947

liquid.csc@emerson.com

in Linkedin.com/company/Emerson-Automation-Solutions

Twitter.com/Rosemount_News

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Youtube.com/user/RosemountMeasurement

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