

# **1400**+<sup>™</sup>

Affordable, Well-Featured, Easy to Use and Adaptable

### 1/4 DIN Temperature Controller

### **DESCRIPTION**

The Partlow 1400+ is a new generation of '+' Series controller that takes flexibility and ease of use to new levels. The expanded '+' Series platform of 1/4, 1/8 and 1/16 DIN model controllers incorporates numerous product specification, communication, display interface and configuration software improvements that surpass competitive offerings in ease of use, delivery and value-per-dollar.

By adding more versatile features and userfriendly functionalities – like remote setpoint inputs, digital inputs, plug-in output modules, a customizable operator/HMI menu, jumperless and auto-hardware configuration, and 24VDC transmitter power supply – the new generation 1400+ Series controller transforms the complicated into the simple while saving you time (as much as 50% on product set-up), reducing inventory stock and virtually eliminating the likelihood of operator errors.

Making things complicated is easy – the clever trick with the new generation 1400+ Series controller from Partlow is to make it simple.

### **APPLICATIONS:**

Ideal for temperature control applications requiring a value-priced, user-friendly, versatile and well featured general-purpose controller.

### **INDUSTRIES:**

- Industrial and lab ovens/furnaces, plastics and thermal forming
- Form/Fill and seal
- Packaging applications
- And any others where low costs, smaller size and unmatched connectivity are critical requirements.

### **FEATURES/BENEFITS**

- Dual setpoints with optional remote selection
- Plug-in output modules allow installing just the functions needed
- Expanded user-selectable operator modes
- User-selectable plug-and-play output cards
- Process and loop alarms
- Adjustable hysteresis
- Optional 10V SSR driver
- Improved Windows<sup>®</sup> PC configuration software
- Improved easy-to-use HMI
- Jumperless input configuration
- Auto-hardware recognition
- Faster communication speeds
- More security options
- Backward compatible panel cutout, housing and terminal wiring capability



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### **PARTLOW™brand**

## **1400**+™

### 1/4 DIN Temperature Controller

### Affordable, Well-Featured, Easy to Use and Adaptable

### **SPECIFICATIONS\***

### STANDARD FEATURES

Dual setpoints with optional remote selection Plug-in output modules installing just the functions needed

<u>**NEW**</u> Improved HMI; four button operation, dual 4-digit LED displays

4 per second input sample rate

Universal input

Full PID or ON/OFF control

Heat/Cool operation (with dual outputs ordered) Selectable pre-tune, self-tune, manual tune Ramping setpoint

Process and Loop alarms

**NEW** Jumperless input configuration

<u>**NEW**</u> Auto-detection of installed output modules.

<u>NEW</u> Improved PC configuration software (comms option not required)

**Construction/Enclosure**: Rugged ABS plastic housing

### **ENVIRONMENTAL CHARACTERISTICS**

Operating Temp.: 32° to 131°F (0° to 55°C) Storage Temp.: -4° to 176°F (-20° to 80°C) Humidity: 20% to 95% non-condensing RH

### **ELECTRICAL**

Supply Voltage: 100–240V 50/60Hz; optional 24VDC (20–48VAC / 22–65 VDC)

Power Consumption: 5W / 7.5VA max

### DISPLAY

**Type:** Dual 4 digit displays, Red or Green, 7 segment LED

Height: 13mm (0.53") upper display, 10mm (0.39") lower display

**Annunciators:** LED indicators for output and status

### **INPUTS**

Standard Universal input (T/C, RTD and DC Linear):

T/Cs: J, K, C, R, S, T, B, L, N and Pt 20% Rh vs. Pt 40% Rh

RTD: 3-wire; PT100;  $50\Omega$  per lead maximum (balanced)

DC Linear (scalable -1999 to +9999): Volts: 0-5, 1-5, 0-10 or 2-10VDC

DC milliamps: 0–20mA or 4–20mA DC millivolts: 0–50. 10–50mV

### **OUTPUTS**

All output types are user-selectable and customizable based on desired application; choose from the following output types:

Max. # of Outputs: Three for control, alarm, 24VDC transmitter power supply or retransmit of process value or setpoint

Relay: Optional SPDT; 240VAC 2.0A resistive. Lifetime: >500,000 operations at rated voltage/ current

SSR Driver: Optional drive capability: >10VDC nominal into  $500\Omega$  minimum

DC Linear: Optional 0–20mA , 4–20mA into 500Ω max.; 0–10V, 1–5V, 2–10V, 0–5V into 500Ω minimum; control outputs have 2% over/under drive applied; accuracy  $\pm 0.25\%$  (mA into 250Ω load, V into 2kΩ load); degrading linearly to  $\pm 0.5\%$  for increasing burden to specified limits

**Triac:** Optional 0.01 to 1A AC, 20 to 280Vrms, 47–63Hz (limit 2)

**Transmitter Power Supply:** Optional 24VDC (limit 1)

### **OUTPUT FUNCTIONS**

All output functions are user-selectable and customizable based on the application:

**Heat Power** 

**Cool Power** 

Process Alarm (reverse or direct)

Modes (Alarms 1 and 2): High/low, SP deviation, band, logical OR/AND

Loop Alarm (reverse or direct)

Retransmit (setpoint or process value)

### **ELECTRICAL PERFORMANCE**

### GENERAL:

Accuracy: ±0.1% of input range ±1 LSD (T/C CJC better than 1°C)

Input Sample Rate: 4 per second; 14 bit resolution Impedance: >10 M $\Omega$  for thermocouple and mV ranges, 47k $\Omega$  for V ranges and 5 $\Omega$  for mA ranges

Sensor Break Detection: <2 seconds (except zero based DC ranges), control O/Ps turn off, high alarms activate for T/C and mV ranges, low alarms activate for RTD, mA or V ranges

### COMMUNICATIONS INTERFACE

User-selectable: 2-wire, RS-485 serial communications option with choice of Modbus<sup>®</sup> or ASCII protocol; 1200 to 19,200 baud

PC Configuration: Off-line configuration from serial port to dedicated configuration socket (comms option not required)

### RATINGS/AGENCY APPROVALS

**Safety:** CE, UR, cUR, UL file# E67237 **EMC:** Certified EN61326

Other: ISO 9002 registered

### **PROTECTION**

IEC IP66; NEMA 4X (front panel)
IEC IP20 (behind the panel protection)

### PHYSICAL DIMENSIONS

Panel Cutout: 3.62" (92mm) × 3.62" (92mm)

Width: 3.78" (96mm)

Depth: 3.93" (100mm)

Height: 3.78" (96mm)

Weight: 0.46 lbs (0.21kg)

Mounting: Plug-in with panel mounting fixing

strap

### OPTIONS/ACCESSORIES

NEW 24VDC transmitter power supply option
NEW Faster RS-485 serial communication
speeds and user-selectable (Modbus® or
ASCII) option

**Digital Input 1 (Optional):** Selects between two setpoints or auto/manual tune control; volt free or TTL input

Basic Remote Setpoint Input (Optional): 0–20mA, 4–20mA, 0–10V, 2–10V, 0–5V; scalable –1999 to 9999; local or remote setpoint selected from front panel

Full Remote Setpoint Input (Optional): 0–20mA, 4–20mA, 0–5V, 1–5V, 0–10V, 2–10V, 0–100mV; scaleable –1999 to 9999; potentiometer (2kΩ minimum); local or remote setpoint selected from front panel; digital input can be configured to switch between setpoints (either setpoint 1 and 2 or between local setpoint and remote setpoint) or between auto and manual control modes. Not available on Model 1160+

Optional Choice of LED colors: (red/red, red/green, green/red, green/green); plus five indicators

### WARRANTY

3 years

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### **PARTLOW™**brand

# **1400**+<sup>TM</sup>

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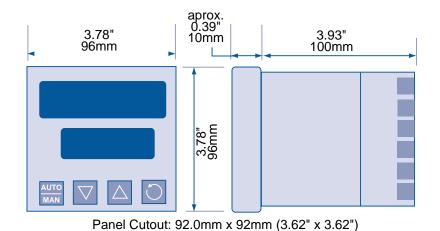
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### **MODELS**

Code 1: Model #	Code 2: Option Slot 1	Code 3: Option Slot 2	Code 4: Option Slot 3	Code 5: Option Slot A	Code 6: Power Supply
P1400					
I/4 DIN Temperature Controller	Not fitted     Relay Output     DC Drive SSR Output     Linear DC Output     Triac Output*	<ul> <li>0 Not fitted</li> <li>1 Relay Output</li> <li>2 DC Drive SSR Output</li> <li>3 Linear DC Output</li> <li>4 Transmitter Power Supply †</li> <li>8 Triac Output*</li> </ul>	0 Not fitted 1 Relay Output 2 DC Drive SSR Output 3 Linear DC Output 4 Transmitter Power Supply † 8 Triac Output*	<ul> <li>0 Not fitted</li> <li>1 RS-485 Serial Comms</li> <li>2 Green Upper Display</li> <li>3 RS-485 Serial Comms &amp; Green Upper Display</li> <li>4 Green Lower Display</li> <li>5 RS-485 Serial Comms &amp; Green Lower Display</li> <li>6 Green Upper/Lower Display</li> <li>7 RS-485 Serial Comms &amp; Green Upper/Lower Display</li> <li>8 Digital Input</li> <li>9 Digital Input &amp; Green Upper Display</li> <li>A Digital Input &amp; Green Lower Display</li> <li>B Digital Input &amp; Green Lower Display</li> <li>C Basic Remote Setpoint Input</li> <li>D Basic RSP &amp; Green Upper Display</li> <li>E Basic RSP &amp; Green Upper/Lower Display</li> <li>F Basic RSP &amp; Green Upper/Lower Display</li> </ul>	00 100-240V AC 02 24-48 AC or DC RR Remote Setpoint Input (full with Secondary Digital Input)** R2 24-48VAC/DC & Remote Setpoint (full)**

<sup>\*</sup>Two triac outputs maximum † Only one Transmitter Power Supply may be installed per unit

### **DIMENSIONS - 1/4 DIN**



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Partlow Brand 1400+ Data Sheet (3/06)

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