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For use in:

Mil/Aero Test Stands
Packaging Equipment
Robotic Arms
Factory Automation Systems

## **LRS-18 Series**

## **Spring-Loaded LVIT Linear Position Sensor**

Long Lasting, Contactless, Inductive Sensors

The LRS-18 series of LVIT (Linear Variable Inductance Transducer) spring-loaded position sensors by Alliance Sensors Group are contactless devices designed for dimensional or position measuring applications in factory automation and in various industrial and commercial applications, such as: automotive testing, mil/aero test stands, robotic arms, and packaging equipment. An ideal solution for when the sensing element cannot be attached to the object being measured. LRS-18s are offered in full scale ranges from 0.5 to 4.0 inches (12.5 to 100 mm) with excellent resolution and high stroke-to-length ratios. Maximum tip force on the item being measured is 1 pound.

LRS-18 sensors have a 0.75 inch (19 mm) diameter aluminum or stainless steel body with an M18 x 1 thread and come with two hex jam nuts for easy installation in place of an 18 mm analog prox sensor. These sensors use a 0.25 inch diameter probe equipped with an AGD No. 9 contact tip, and are offered with either an axial cable or a connector. Operating from a variety of DC voltages. These sensors are available with a choice of four analog outputs and they all include ASG's proprietary SenSet™ field recalibration feature.

#### Features:

- Spring-loaded LVIT Technology™ (Linear Variable Inductance Transducer)
- Ranges from 0.5 to 4.0 inches (12.5 to 100 mm)
- Contactless operation prevents internal wearout from dithering or rapid cycling
- Excellent stroke-to-length ratio
- Proprietary SenSet<sup>™</sup> field adjustable range scaling

#### Specifications:

Analog I/Os: 0-5 V or 0.5-4.5 V output with 8 -30 V input, 35 mA max.

0-10 V DC output with 12-30 V input, 35 mA max.

4-20 mA (3-wire) output with 18-30 V input, 60 mA max (75 C max).

Measuring Ranges: 12.5—100 mm (0.5 to 4 inches) Full Scale (nominal)

Linearity Error: ± 0.15% of FSO typical, ± 0.25% of FSO max

Resolution: 0.025% of FSO

Operating Temperature: -20 to 85 C (-40 to 105 C extended temperature range)

Temperature Coefficient: ≤0.015% of FS/deg C

Vibration: 5-20 Hz, 0.5 inch p-p; 20-2000 Hz, 4.2 g p-p

Shock: 1000 g, 11 msec.

Terminations: IEC IP-67

Humidity: 95% RH, non-condensing

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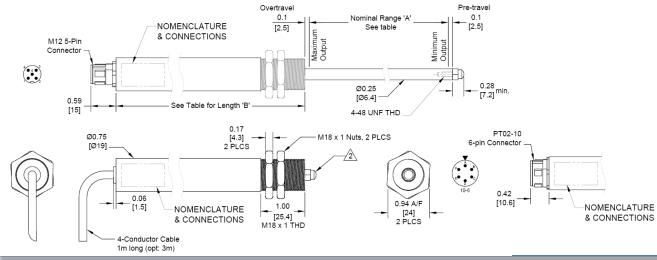
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# **LRS-18 Series**



Wiring Table							
I/O Function	Cable Color	M12 Pin	PT02-10 Pin				
+DC Power input	Red	1	E				
Ground	Black	2	D				
Analog output	Green	3	А				
Current output	Green	4					
SenSet™	White	5	В				

	Unit Length Table							
Nominal Range Inches [mm]	A' Body Length "B" Inches [mm]	Spring Rate Lbf/in [kgf/cm]	Max. Force Lbf [kgf]					
0.5 [12.7]	3.50 [88.9]	0.75 [0.134]	0.9 [0.41]					
1.0 [25]	4.00 [101.6]	0.75 [0.134]	0.9 [0.41]					
2.0 [50]	5.08 [129.0]	0.43 [0.077]	1.0 [0.45]					
3.0 [75]	6.16 [156.5]	0.30 [0.054]	1.0 [0.45]					
4.0 [100]	7.25 [184.1]	0.23 [0.041]	1.0 [0.45]					



### Ordering Information:

Series	Output Type	Housing Thread	Range, Metric	Termination Direction	Termination	Output	Housing Material
LRS	Х-	XX-	XXX-	X-	XX-	XX-	X-
	E- Voltage	<b>18</b> - M18	<b>013</b> - 12.7 mm	<b>A</b> - Axial	<b>00</b> - 1 m cable	<b>05</b> - 0.5 to 4.5 VDC	<b>A</b> - Aluminum
	I- Current		<b>025</b> - 25 mm		<b>01</b> - 5-pin M12	<b>06</b> - 4.5 to 0.5 VDC	<b>S</b> - 300 Series SS
			<b>050</b> - 50 mm		<b>00</b> - 6-pin PT02	<b>10</b> - 0 to 10 VDC	
			<b>075</b> - 75 mm		<b>00</b> - 3 m cable	<b>11</b> - 10 to 0 VDC	
			<b>100</b> - 100 mm			<b>20</b> - 4 to 20 mA	
						<b>21</b> - 20 to 4 mA	
						<b>50</b> - 0 to 5 VDC	
						<b>51</b> - 5 to 0 VDC	

# ALLIANCE SENSORS GROUP

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