

Process Monitor with Totalizer

For Analog Inputs

Installation and Operating Manual



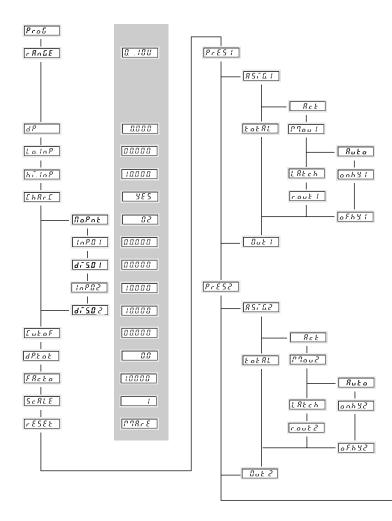


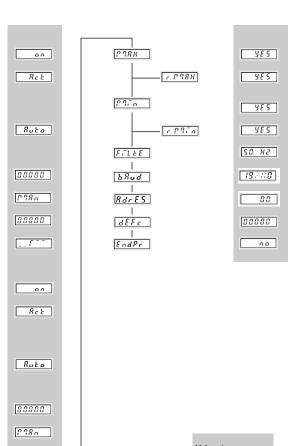
KESSLER-ELLIS PRODUCTS

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0.0.0.0

Values in gray are factory preset

1	Safety 1 1	Instructions and warnings Use according to the intended purpose	. 3
2.	Techni	cal Data	. ¬
2.1		laneous Data	5
		cal Data	
2.2	2.2.1	Power Supply	
	2.2.2	Inputs	
	2.2.3	Outputs	. J
	2.2.3	Interfaces	6
2.3		nical Data	
2.4		mental conditions	
2.5		Y	
2.6		y Code	
3.		ing	
J. 4.		cal Connections	. 0
4.1		ring inputs	ρ
4.2		Inputs and Auxiliary Power Supply	
4.3		Supply and Alarm Outputs	
4.4		Ces	
5.		eter Setup	. ,
5.1		eter mode	10
5.2		eter input for Instantaneous Value	
0.2	5.2.1	Select range for the input signal	
	5.2.2	Set the decimal point for the actual value	
	5.2.3	Change the range limits	
	5.2.4	Scaling Slope	
5.3	Setting	the Scaling Slope	
	5.3.1	Enter the number of Scaling points	.14
	5.3.2	Define first Scaling point	.15
	5.3.3	Define second Scaling point	
	5.3.4	Define further Scaling points	
5.4	Totalize	51	
	5.4.1	Setting the Input Threshold for the Totalizer	.15
	5.4.2	Totalizer Setup	
		5.4.2.1 Setting the decimal point for the totalizer	
		5.4.2.2 Overall scaling for the total value	
	5.4.3	Resetting the Total value	
5.5	Alarms	/Alarm Outputs	
	5.5.1	Alarm 1/Output 1	.20
		5.5.1.1 Alarm 1 off/on	
		5.5.1.2 Select threshold 1	20
		5.5.1.3 Select mode for output threshold 1	.20
		5.5.1.4 Hysteresis for threshold 1	
		5.5.1.5 Reset Latch signal at output 1	.22
		5.5.1.6 Select signal form for output threshold 1	.23
		· · · · · · · · · · · · · · · · · · ·	

	5.5.2	Alarms 2/Output	2	23			
		5.5.2.1 Alarm	2 off/on	23			
		5.5.2.2 Select	threshold 2	23			
		5.5.2.3 Select	mode for output threshold 2	23			
		5.5.2.4 Reset I	atch signal at output 2	24			
		5.5.2.5 Reset I	atch signal at output 2	24			
		5.5.2.6 Select	signal form for output threshold 2	25			
5.6	MIN/M	AX value acquisit	on	25			
		ıximum value moı	nitoring	25			
		5.6.1.1 Resetti	ng the maximum value	25			
	5.6.2	Minimum value n	nonitoring	25			
		5.6.2.1 Resetti	ng the minimum value	26			
	5.6.3	Effect of Overflov	v/Underflow for MIN/MAX value	26			
5.7	Mains I	lum Filter		26			
5.8	Interfac	e		26			
	5.8.1	Baud rate		27			
	5.8.2	Address		27			
5.9	Setting	default value		27			
5.10	End of s	etup		27			
5.11	Check/a	Iter parameters .		28			
6.	Operati	on		28			
6.1	Switchi	ng over the displa	y during operation	29			
6.2	Setting	the limits during of	pperation	30			
6.3	Resettir	g the MIN/MAX	value	30			
6.4	Resettir	g the Totalizer		32			
6.5	Display Hold						

1 Safety instructions and warnings



Only use this display

- in a way according to its intended purpose
- if its technical condition is perfect
- adhering to the operating instructions and the general safety instructions.
- Before carrying out any installation or maintenance work, make sure that the power supply of the digital display is switched off.
- 2. Only use this digital display in a way according to its intended purpose.
- 3. If its technical condition is perfect.
- 4. Adhering to the operating instructions and the general safety instructions.
- Adhere to country or user specific regulations.

- The digital display is not intended for use in areas with risks of explosion and in the branches excluded by the standard FN 61010 Part 1.
- The digital display shall only operated if it has been correctly mounted in a panel, in accordance with the chapter "Main technical features".

1.1 Use according to the intended purpose

The digital display may be used only as a panel-mounted device. Applications of this product may be found in industrial processes and controls, in manufacturing lines for the metal, wood, plastics, paper, glass, textile and other processing industries.

Over-voltages at the terminals of the digital display must be kept within the limits in Category II

If the digital display is used to monitor machines or processes in which, in case of a failure of the device or an error made by the operator, there might be risks of damaging the machine or causing accidents to the operators, it is your responsibility to take appropriate safety measures.

2. Technical Data

2.1 Miscellaneous Data

Display

Display range

Out of Range Indication

Data storage Test voltages

FMC

5 digit red LED

14.2 mm high

–19999 ... 99999, with leading zeros suppression

Under-range uuuuu / Over-range ooooo

EEPROM, 1 Million storage cycles or 10 Years EN 61010 Part 1; overvoltage category 2, level 2

Interference emissions FN 50081-2 / FN 55011 Class B

Interference resistance FN 61000-6-2

2.2 Electrical Data 2.2.1 Power supply

AC power supply

DC power supply

Mains Hum Filter

90 ... 260 V AC/max. 6 VA external fuse 100 mA/T 10 ... 30 V DC. max. 2 W.

galvanically isolated with inverse polarity protection

external fuse 250 mA/T

digital filter 50 Hz or 60 Hz, programmable

2.2.2 Inputs Measurement ranges

Current input (DC)

Ranges

Resolution Voltage drop

Max. current

Voltage input(DC)

Ranges

Resolution Input resitance

Max. voltage

0 ... 20 mA, 4 ... 20 mA

2 μΑ

max. 2 V bei 20 mA

50 mA

0 ... 10 V, 2 ... 10 V, ± 10 V

1 mV

> 2 MΩ + 30 V

A/D converter Measuring speed

Linearity

Zero calibration Temperature drift Dual-Slope

approx. 2 measurements/s

< 0,1% ±1 Digit for the whole measuring range at an ambient temperature of 20°C

automatic

100 ppm/K

Digital inputs

Input MPI* Function of the inputs depending on set up

to stop the instantaneous value

2. Function Reset Reset the alarm value

Alarm Latch

1. Function Display-Hold

Function Reset-Totalizer Resetting the Totalizer

*MPI: Multi Purpose Input

Input KEY Keypad lock-out of alarm settings

Switching level logical 0 0 ... 2 V DC logical 1 4 ... 30 V DC

logical 1 4 ... 30 V Min. pulse duration > 5 ms

Input MPI and Input KEY are galvanically isolated

2.2.3 Outputs

Alarm 1/Alarm output 2

Relay output with volt-free changeover contacts can be setup as normally closed or normally open

Switching voltage 250 V AC/300 V DC Switching current max. 3 A AC/DC, min. 30 mA DC

Switching power max. 3 A C/DC, min. 30 mA \times Switching power $2000 \text{ VA} / 50 \Omega$

or NPN-optocoupler with open collector and open emitter

 Switching power
 30 V DC/15 mA

 UCEsat at Ic = 15 mA
 max. 2.0 V DC

 UCEsat at Ic = 5 mA
 max. 0.4 V DC

Auxiliary power supply output for measuring transducer/sensor

AC models voltage output 10 V DC ±2%, 30 mA

and

voltage output 24 V DC ±15%, 50 mA only voltage output 10 V DC ±2%, 30 mA

DC models only voltage output 10 V DC ±2%, 30 mA The auxiliary power supply is galvanically isolated from the inputs, outputs and

the interface. 2.2.4 Interface

Available options RS232, RS485, RS422

Baud rate 600, 1200, 2400, 4800, 9600, 19 200 programmable

Address 00 ... 99 programmable
Data format 8 Data bit, no parity, 1 stop bit
Character format advanced ASCII character format of
IBM-PC without graphic characters

The interface is galvanically isolated from the inputs, outputs and auxiliary voltage.

2.3 Mechanical Data

Housing for control panel 96 x 48 mm according to

DIN 43 700, RAL 7021

 Dimensions (W x H x D)
 96 x 48 x 90 mm

 Panel cut-out (B x H)
 92*** x 45**** mm

 Mounting depth
 approx. 83 mm

 Weight
 approx. 220 q

Protection IP 65 (on the front side)

Connections

Power supply and output: 1 x screw terminal, 8-pole, RM 5.08 Measurement and control input: 1 x screw terminal, 11-pole, RM 3.81 Interfaces: (*) 1 x screw terminal, 5-pole, RM 3.81

Cleaning: The front of the unit is only to be cleaned with a soft wet (water!) cloth.

2.4 Environmental Conditions

Ambient temperature $-10^{\circ}\text{C} \dots +50^{\circ}\text{C}$ Storage temperature $-20^{\circ}\text{C} \dots +70^{\circ}\text{C}$

Climatic stability relative humidity < 75%, without condensation

2.5 Delivery includs:

Process display

Screw terminal, 8-pole, RM 5.08

Screw terminal, 11-pole, RM 3.81

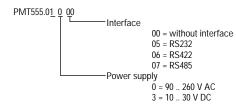
Screw terminal, 5-pole, RM 3.81(*) Clamping bracket

Gasket

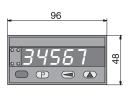
Multilingual operating instructions

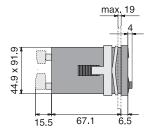
1 set of self-adhesive symbols
* only with the interface option

2.6 Order Code

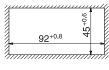


3. Mounting



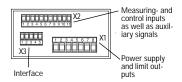


Panel cut out



4. Electrical connections

View of rear of unit

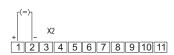




Warning: for 90 ... 260 V AC version. Please apply the power supply after the complete installation.
Danger of Death! Please check
unit label before applying the power supply.

4.1 Measuring Inputs

Current input



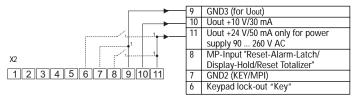
1	Current input (I) 0 20 mA / 4 20 mA
2	GND1 (Analogue)

Voltage input



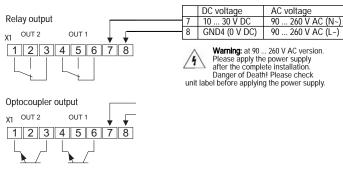
2	GND1 (Analogue)					
3	Voltage input (U) 0 10 V, 2 10 V, -10 +10 V					

4.2 Control inputs and auxiliary power supply (Uout)

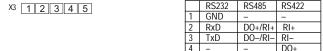


¹ Alternatively connect directly to DC supply (galvanic separation of control and measurement inputs)

4.3 Power supply and alarm outputs



4.4 Interfaces



5

D0-

_

5 Parameter setup

The parameters have to be set up before putting the unit into operation.

- Input parameter

The parameters of the scaling slope must be set up depending on the sensor used.

- Scaling scope

The correspondence between the input signal and the displayed value is given by the scaling slope. The scaling slope is set up by entering pairs of values.

- Totalizer

The decimal point, the factor of the measuring unit, and the scaling of displaying the total value calculated by the unit must be set up.

Alarms/outputs

Either none, one or two alarm values can be active. Hysteresis and output parameters are also set up. If the set-point is exceeded, a signal will be sent out at the corresponding output and the corresponding LED will be switched on.

The alarms themselve are set up in the operating mode!

Mains Hum Filter

To reduce operational interference caused by the 50/60 Hz mains supply you can choose the local mains frequency.

5.1 Parameter Mode

To put the unit into set-up mode

- 1. keep the P key pressed
- 2. connect the unit with the power supply
- 3. When the display shows ProE release the key.

Getting acquainted with the displays and keys

The selection or the settings can be run through as often as required thanks to the step-through programming method

Menu item:

The display alternates every 2 seconds between

 Menu
 <->
 Selection

 [Rall E]
 [B.18 U]

Entering into the menu:

Either a selection has to be made or a value has to be set up.

Press the key . The display stops alternating.

Making a selection:

Pressing the key displays all the possible settings one after the other.

- Enter the selection:

Press the P key. The selected parameter will be stored. The next menu item appears

- Entering a value:

The flashing digit indicates that it is enabled for entry.

Press the key, the number will be incremented.

Where negative values are permitted, the highest digit will switch from "9" to"-" and only then to "0".

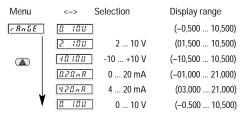
Press the key to switch to the next digit.

Enter value: Press the P key, the value will be stored. The next menu item appears.

5.2 Input Parameters for Instantaneous value

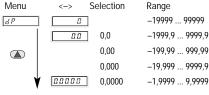
All set-ups related to the input signal and the corresponding displayed value are carried out here. The displayed value is displayed from the input signal via the scaling slope.

5.2.1 Select range for the input signal



press key P to accept the selection

5.2.2Set the decimal point for the Instantaneous value



press key P to accept the selection

The position of the decimal point has no influence on the measuring accuracy. The maximum display value must be within the display range. After the decimal point is set up, the leading zeros in the display will be suppressed.

5.2.3 Changing the Range Limits

The given limits for the input range can be entered as is, or adjusted.

	Parameter Lain?	Parameter hr. laP
	Possible range of values	Possible range of values
0 10 V	-0.500 10.500	-0.500 10.500
2 10 V	01.500 10.500	01.500 10.500
-10 +10 V	-10.500 10.500	-10.500 10.500
0 20 mA	-1.000 21.000	-1.000 21.000
4 20 mA	03.000 21.000	03.000 21.000

If the measured signal falls below or exceeds the programmed value, then the display alternates between Lo and the measured value or between and the the measured value.

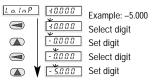
Setting values out of the range is not possible. It is only possible to continue with the set-up, using the P key, when the settings are correct.

Lower limit

Upper limit

hi. InP

Menu <-> Selection

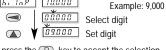


press the P key to accept the selection

When the signal drops below the value set here, then the signal alternates with the message La Under-range: if the signal is less then -13,60 V than appears in the display. Current values < 0.0 mA will not be

measured.

Menu <-> Selection 10.000

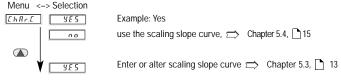


press the P key to accept the selection

When the signal exceeds the value set here, then the signal alternates with the message

Over-range if the signal is higher than 11.00 V or 21.5 mA, then appears in the display..

5.2.4 Changing the Scaling Slope



press the P key to accept the selection

5.3 Setting the Scaling Slope

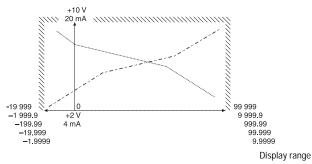
At least two points (2 pairs of value) for the starting and the end points respectively of the characteristic curve are reqquiered. The curve can be ascending or descending.

At least two points (2 pairs of values) are required for the start point and end point of the scaling slope. This slope can be rising or falling. A maximum of 24 scaling points can be used.

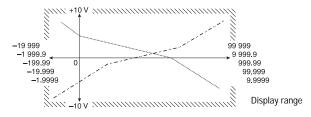
However it should be noted that in all cases, whether the slope rises or falls, the values that are inputted (inp.01 ... inP.24) must increase sequentially.

The scaling slope must lie within the limits of the input and display ranges. The first and last points can lie on the limits.

Input range 0 ... 10 V, 2 ... 10 V, 0 ... 20 mA, 4 ... 20 mA

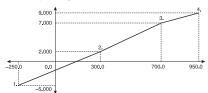


Input range -10 ... + 10 V



Example with 4 scaling points

For the input range -10 ... +10 V



Scaling	Input	Display
point	range	value
1	-5,000	-250,0
2	2,000	300,0
3	7,000	700,0
4	9,000	950,0

It is advisable to make a note of the desired pairs of values for the scaling points of the slope before starting the set-up.

5.3.1 Enter the number of scaling points

Menu <-> Selection



Example: 2 Pressing the key will increase the value by one. After reaching 24 the value jumps back to 2.

press the P key to accept the selection

5.3.2 Define first Scaling point

Firstly set the input value for the start of the slope using the respective unit (mA, V)

press the P key to accept

Than set the display value for the start of the slope

press the P key to accept

5.3.3 Define the second scaling point Set **input value**

Menu <-> Selection

[82888] Example: 2.000

press the P key to accept

Set display value

Menu <-> Selection

(47.5.0.2) (888.0.0) Example: 300.0

press the P key to accept

5.3.4 Define further scaling points

Additional scaling points will be requested only, when in section 5.3.1 more than 2

scaling points are defined.

5.4 Totalizer

The totalizer accumulates the input display (instantaneous) values with a sampling rate of 1 per second.

If the measurement signal is out of range $\lfloor \frac{\log \log p}{\log p} \rfloor$ or $\lfloor \frac{\log \log p}{\log p} \rfloor$, this is indicated by the display alternating between

 $\lfloor \underbrace{k \circ k R L}_{b \circ l}$ and $\lfloor \underbrace{k \circ l}_{b \circ l}$ or $\lfloor \underbrace{k \circ k R L}_{b \circ l}$

The totalier continues adding the measurement results. If the measurement signal is out of range, over-range occoo or under range very than Ecerst and occoo or Ecerst and very and the totalizer stops.

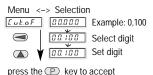
If the totalizer value exceeds the range 99999 the display blinks once per second.

Note: In the event of a power failure the totalizer value is saved.

5.4.1 Set the input threshold for the totalizer

This value is always represented with three places after the decimal point. If set to 0.000 (no threshold) all input values are processed by the totalizer.

Note: With the ranges 4 ... 20 mA and 2 ... 10 V an interruption at the input signal may have the undesired effect that the value in the totalizer goes down;



this is because the input signal has fallen below the lowest input signal and this may be interpreted as a negative instantaneous value.

5.4.2 Totalizer Setup

The totalizer adds up the instantaneous values with a sampling rate of 1 per second. These values, when added together, give a very large resulting number which normally exceeds the display range. Hence, it is necessary to apply a conversion to bring the result within the display range. This is carried out with the help of factors and scaling.

Explanation: If the display shows a value of 12.345 and this is totalled over an hour, then 3.600 values of 12.345 each give a result of 44.442,000. This value can be displayed only if it has been divided by 1.000. Thus the display shows 44.442.

The displayed total value will be derived from the result in the totalizer, leaving the decimal point free to be set as required.

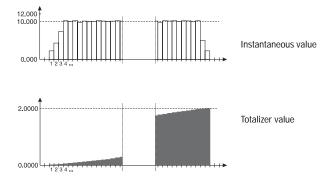
Note: To optimize the accuracy, it is recommended to make use of the full totalizer display range. This is also valid for the instantaneous value so far as it is possible to display the total scaling with a reasonable number of decimal digits (least possible rounding effects).

The totalizer value can be reset (set to 0) either via an electrical signal or manually using the red key.

Example 1:

An empty container is filled at an average rate of 10 l/s until a volume of 2 m3 is reached. After this the container is

emptied and the total value set (reset) to 0.



Instantaneous value display	Numerical value at the		Number of values		Unscaled result in the totalizer
	totalizer input				
10.000	10 000	Χ	200	→	2 000 000

Unscaled result in the totalizer		total scaling		Number at the output of totalizer	Totalizer display
2 000 000	Х	1	→	2 000	2.000

Possibilities for setting the overall scaling

Factor x Scaling 0,1000 x 10 1,0000 x 1 etc.

Note:

In case it is required to output the totalizer value as weight, the weight per unit volume (specific gravity) can taken into consideration by setting the factor correspondingly.

Example 2:

If a tyre is tested for 1 hour at a speed of

180 km/h, the total distance travelled is 180 km.

Instantaneous value display	Numerical value at the totaizer input		Number of values		Unscaled result in the totalizer
1800	180,0	Χ	3 600	→	648 000,0

Hint:

Since one value is transferred each second, 3600 values are totalled in an hour. In order to make full use of the display range of the totalizer, the expected result will be displayed with two decimal digits. The 180.00 km corresponds to

a number of 18 000 at the output of the to-

The total scaling of

648 000.0 : 18 000 = 0.027777...

Is carried out by setting the factor = 2.7778 (rounded) and the scale = 0.01.

Unscaled result in the totalizer		total scaling		Number at the output of totalizer	Totalizer display
648 000,0	Χ	0,027778	→	18 000	180.00

5.4.2.1 Setting the decimal point for the totalizer

Menu <-> Selection

dP.EoE 0

max. 3 decimal places

The decimal point has only a visual effect in the display. It does not influence the result.

press the P key to accept

5.4.2.2 Overall scaling for the total value

Global scaling = Factor x scaling Max. 999.99 = 9.9999 x 100 Min. 0,00001 = 0,0001 x 0,001

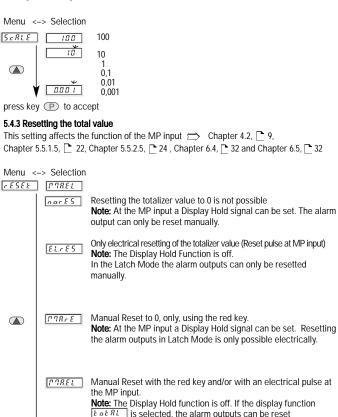
Factor and scale influence only the totalizer.

Setting the factor

Conversion into other measuring units can be carried out with the factor.

press the P key to accept

Setting the scaling



press the P key to accept the selection

electrically.

5.5 Alarms/Alarm outputs

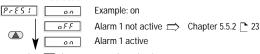
One, two or no alarms can be active.

When exceeding	Signal on	LED display
Alarm 1	Output 1	∠1 on
Alarm 2	Outout 2	∠L2 on

5.5.1 Alarm 1/Alarm output 1

5.5.1.1 Alarm 1 off/on

Menu <-> Selection



5.5.1.2 Assign Alarm 1

Menu <-> Selection



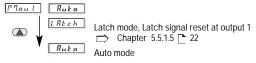
The limit value can be assigned either to the totalizer value or the current measured value.

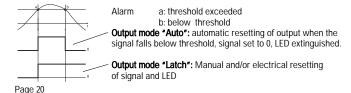
press the

key to accept the selection

5.5.1.3 Mode for Alarm output 1

Menu <-> Selection





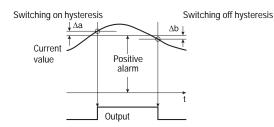
5.5.1.4 Alarm 1 Hysteresis

Here hysteresis means: The difference in thresholds between switching on and switching off. This difference should be selected large enough to avoid undesired switching actions at the output due to the variations of the current instantaneous

value.

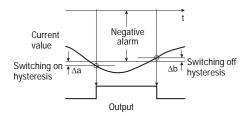
Alarm value and hysteresis are always based on the displayed current value and not on the input signal value.

For positive alarm value:

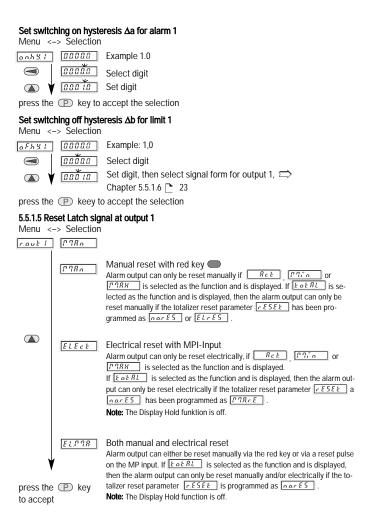


Switching on value = alarm + switching on hysteresis Δa Switching off value = alarm – switching off hysteresis Δb The switching on value **must be greater** than the switching off value.

For negative alarm value:

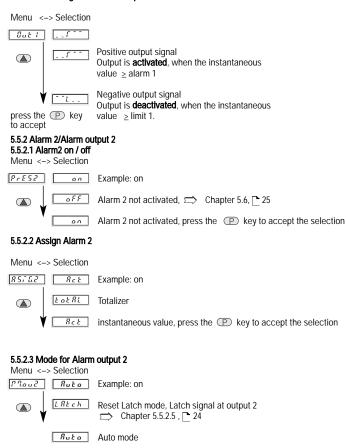


Switching on value = alarm – switching on hysteresis Δa Switching off value = alarm + switching off hysteresis Δb The switching on absolute value (numerical value without sign) **must be greater** than the absolute value for switching off.



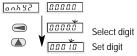
5.5.1.6 Select Signal Form for Output 1

press the P key to accept the selection



5.5.2.4 Hysteresis for Alarm 2 Set switching on hysteresis ∆a for Alarm 2

Menu <-> Selection



press the P key to accept the selection

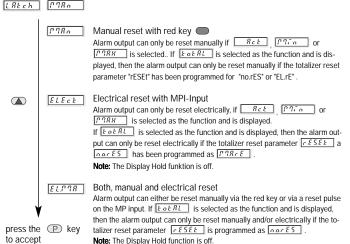
Set switching off hysteresis Δb for Alarm 2



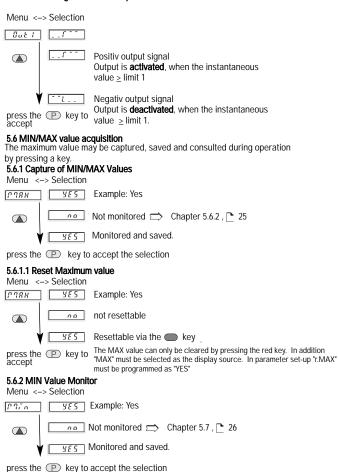
press key P to accept

5.5.2.5 Reset Latch signal at Output 2

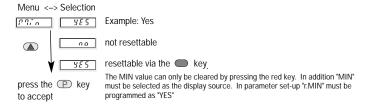
Menu <-> Selection



5.5.2.6 Select signal form for output 2



5.6.2.1 Reset Minimum value



5.6.3 Effects resulting from exceeding the measuring range limits or of Overload/Underload on MIN/MAX.

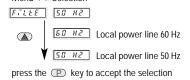
If the signal measured lies outside the measuring range limits $\underbrace{l \circ inP}_{hr inP}$ or $\underbrace{hr inP}_{hr inP}$ then the current measured value will be recorded either as a MIN value $\underbrace{uuuuu}_{uuuu}$ or as a MAX value $\underbrace{ooooo}_{nuuuu}$. If the signal is in an

overload or underload condition, then it will be saved either as as a MIN value

5.7 Mains Hum Filter

To reduce the interference from mains line and the environment (mains hum), the instrument must be set to the local mains frequency.

Menu <-> Selection



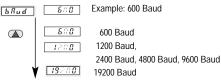
5.8 Interface

As an option the instrument can be supplied with a serial interface, either RS232, RS485 or RS422. Using a PC, then all the unit's parameters can be read or programmed via this interface.

A more detailed description of the commands can be found in the separate instruction manual "CODIX 55x Interfaces". This manual is supplied with units having an interface. When the unit is powered up, then the type of interface will appear in the display for approx. 2 sec.

5.8.1 Select Baud Rate

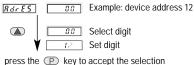




press the P key to accept the selection

5.8.2 Select address

Menu <-> Selection



5.9 Setting Default Values

The user has the possibility to set all parameters back to their default values by using the parameter <code>@EFE</code>. This parameter <code>@EFE</code> must be programmed with the value <code>@TDEYS</code> If you then proceed to the next parameter using the keys,

then all parameters are reset to their default values. It is not necessary to finish the programming; a new programming cycle can take place immediately.





5.10 End of Setup Yes/No?



press the P key to accept the selection

5.11 Check/Alter Parameters

5.11 Check/Alter Parameters							
Menu <-> Selection Checking the individual menu items after every 2 seconds the menu changes to Selection If the setting is as desired, then switch to the next menu with key, otherwise, start the set-up again.							
6 Operati	on						
	n the operating mode, when upply is switched on or at the et-up.	One of the following will be displayed during operation.					
328.81	326.81 The measuring signal has been applied and lies within the limits of the measuring range. The display will show either the curren						
Lo	The input value is below the lowe limit of the measuring range. This message alternates with the	current measured value or with the value of the totalizer.					
h.ř	The input value is higher than th upper limit of the measuring range This message alternates with the						
υυυυ	The input value is less than -13.6 Current inputs below 0.0 mA are r measured.						

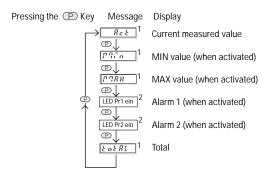
The input value is higher than 11.0 V or above 21.5 mA $\,$

00000

6.1 Changing the Display during Operation

Pressing the P key once for 2 sec will identify the function currently selected. If within these 2 sec the P key is pressed again, then the display will proceed to

the next display function. The new identification will be displayed for 2 sec to confirm this. After 2 sec the corresponding value of the selected function will be displayed.



¹Following actuation the corresponding value of the chosen function remains in the display. During a PowerOff the function currently selected will be saved. At the next PowerOn the corresponding value of this function will be shown again in the display.

²After 4 sec the display automatically switches back to the current measured value and the LED indicators Pr1 or Pr2 are turned off.

Note:

When an alarm value is shown in the display, its set value can be changed.

This can be prevented by disabling the panel keys using the "Key" lock.

6.2 Setting the Alarms during Operation

When an alarm value is shown in the display, its set value can be changed.

Note: the "key-lock" should not be enabled.

Alarm 1 is displayed. LED 'Pr1' is illuminated

Set Alarm

Display

Action

000.0

Select digit position and

set digit.

3000

Example: 300.0

press the P key to accept and go to Alarm 2

Alarm 2 is displayed. LED 'Pr2' is illuminated

Set Alarm

Display Action

000.0

Select digit position and

set digit.

800.0

Example 800.0

press the P key to accept the selection

6.3 Resetting MIN/MAX value

Resetting is only possible if this has been enabled in the parameter mode.

Select Min/Max value display
• press the red key.

· the stored value is cleared

6.4 Resetting the Totalizer

Resetting is possible only if the MP input has been programmed for the Reset function.

Depending on the setting, the resetting is carried out either manually with the red key, and /or electrically with a high pulse (> 4V; > 5 ms)at the reset input.

Reset:

- Ensure the totalizer value is shown in the display
- Press the red key and/or apply a highlevel pulse at the MP input
- · The value in the totalizer will be cleared

6.5 Display Hold

The Display Hold function is only available for use with the current measured value and for the totalizer value.
For as long as a high level signal (> 4 V DC) is present at the MP input,

then the display is "frozen".

The MIN/MAX capture, alarm monitoring and totalizer functions continue in the background.

The Display Hold function is only active with the following parameter settings:

	Parameter	Settings
Reset totalizer value	r 858E	norES Or PARTE
And Alarms	PrESI / PrESZ	off
Reset totalizer value And	r £ 5 £ £	narES Or MARE
Alarms Output Mode	Presi / Prese	Ruto
Reset totalaizer value And	r E S E E	norES OF FTREE
Alarms Output Mode Reset-Alarm-Latch	PrES: / PrESS Prou: / Prous rout: / routs	00 [1866] [780]