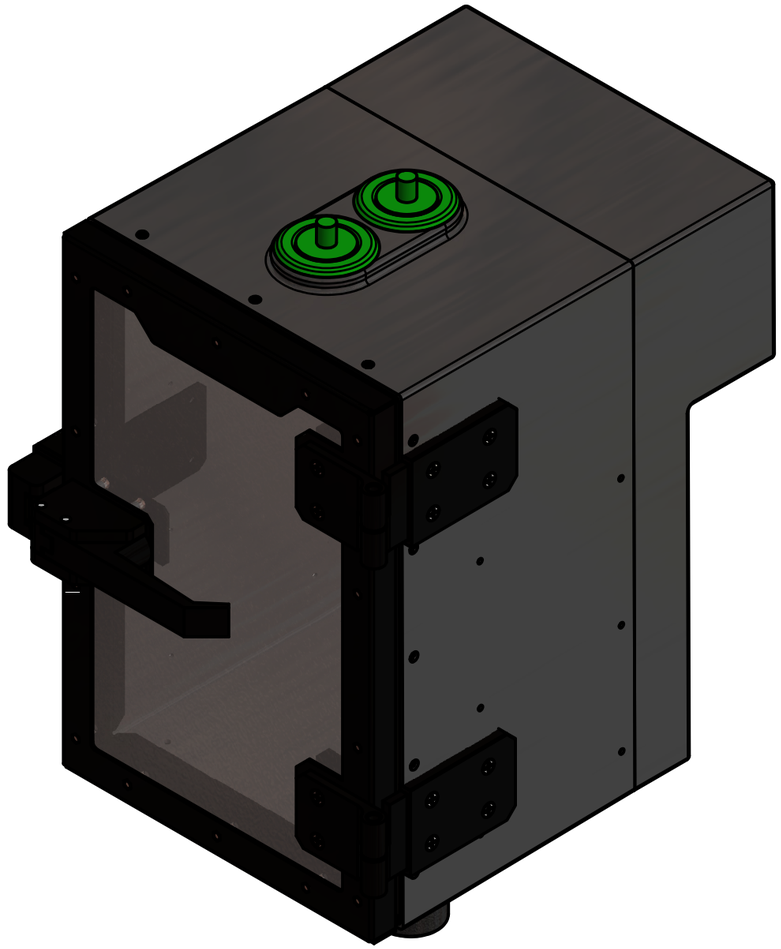

PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	01-050-03-0001	STANDARD EXPANSION BOX: DOOR LATCH ADJUSTER
1	01-050-03-0002	EXPANSION CHAMBER - DOOR LATCH SUPPORT
1	01-050-36-0003	EXPANSION BOX LATCH FEMALE
1	01-054-07-0005	STANDARD EXPANSION BOX: LATCH SPACER FOR DOOR
2	ANSI B18.22.1 - No. 6 - narrow - Type B	Plain Washer (Inch)Type A and B
2	ANSI B18.3 - No. 6 - 32 UNC - 5/16 HS HCS	Hexagon Socket Head Cap Screw
4	ANSI B18.6.3 - 4-40 UNC x 0.5625	Cross Recessed Close Tolerance 100° Flat Countersunk Head Machine Screw - Type II - UNC - Inch
3	ANSI B18.22.1 - No. 8 - Type A	Plain Washer (Inch)Type A and B
3	ANSI B18.6.3 - No. 8 - 32 - 3/4	Cross Recessed Pan Head Machine Screw - Type II
1	01-450-36-0001	NIDEC GAMMA30 AIR BLOWER
1	MOLDED EXPANSION CHAMBER DOOR ASSEMBLY	01-054-00-0000 DOOR SUB ASSEMBLY
2	01-054-03-0003	STANDARD EXPANSION BOX: DOOR HINGE (LOOSE)
2	01-054-01-0009	DOOR LATCH WITH PIN
17	ANSI B18.6.3 - 4-40 UNC x 0.375	Cross Recessed 100° Flat Countersunk Head Machine Screw - Type II - UNC - Inch
12	ANSI B18.6.3 - 8-32 UNC x 0.5625	Cross Recessed 100° Flat Countersunk Head Machine Screw - Type II - UNC - Inch
2	01-054-03-0002	STANDARD EXPANSION BOX: HINGE COVER
3	01-200-51-0001	M2000 RUBBER FOOT 1-1/2" X 3/4"
1	01-054-02-0010	STANDARD EXPANTION CHAMBER: DOOR MOUNTING BRACKET
1	01-054-01-0011	CARBON FIBER CHAMBER SUB-ASSY
1	01-050-31-0001	4 PIN POWER CONNECTOR
1	01-020-36-0004	16A_ROCKER_SWITCH
1	01-450-36-0002	CHAMBER LIGHT BUTTON
4	ANSI B18.6.3 - 1/4 - 28 - 1 1/4	Cross Recessed Pan Head Machine Screw - Type II
4	01-050-36-0004	EXPANSION BOX NYLON WASHER

	REVISION #1	DRAWN BY: jpruden	01-054-00-0000
SCALE: AS SHOWN	INITIALS:	APPROVED BY: KSM	
		CREATION DATE: 2021-06-15	GEO Calibration
FILE PATH: C:\ENGINEERING\AMP_DS_PROJECTS\ACCESSORIES\EXPANSION_BOXES\EXTENSION_BOX_PARTS\01-054-00-0000(EXPANSION_BOX(STANDARD_MOLDED)).idw		COMPANY:	

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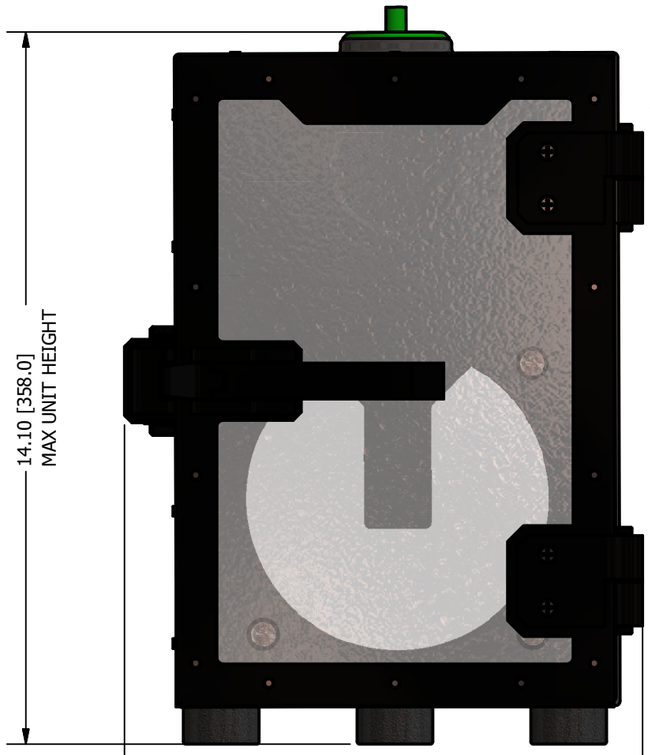

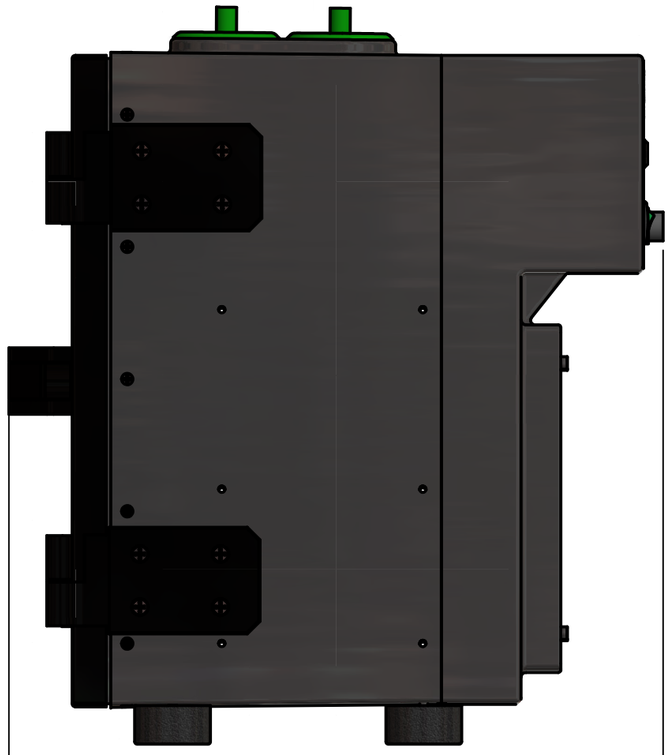

	REVISION #1	DRAWN BY: jpruden	01-054-00-0000
		APPROVED BY: KSM	
SCALE: AS SHOWN	INITIALS:	CREATION DATE: 2021-06-15	GEO Calibration
		COMPANY:	

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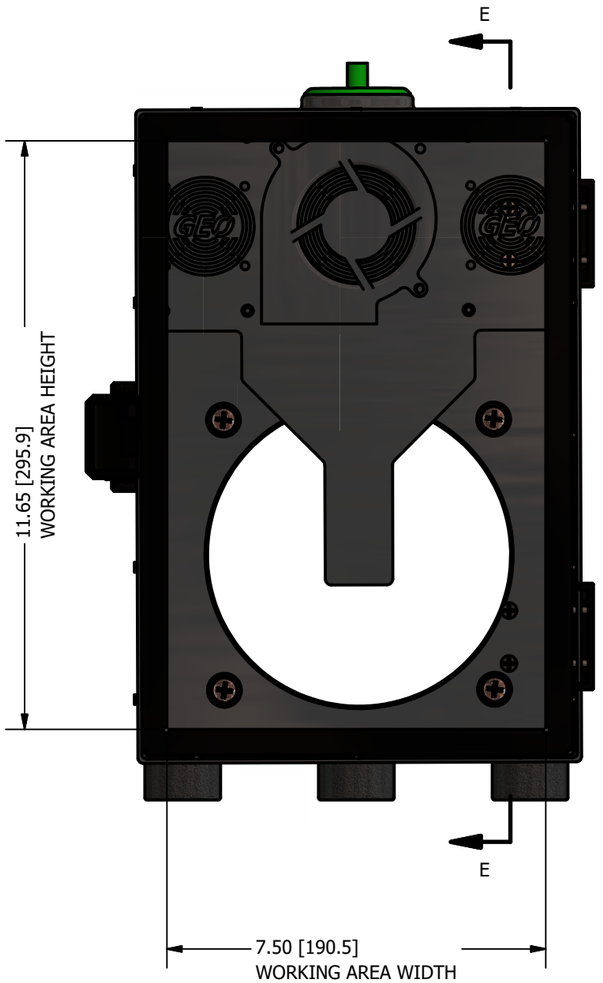

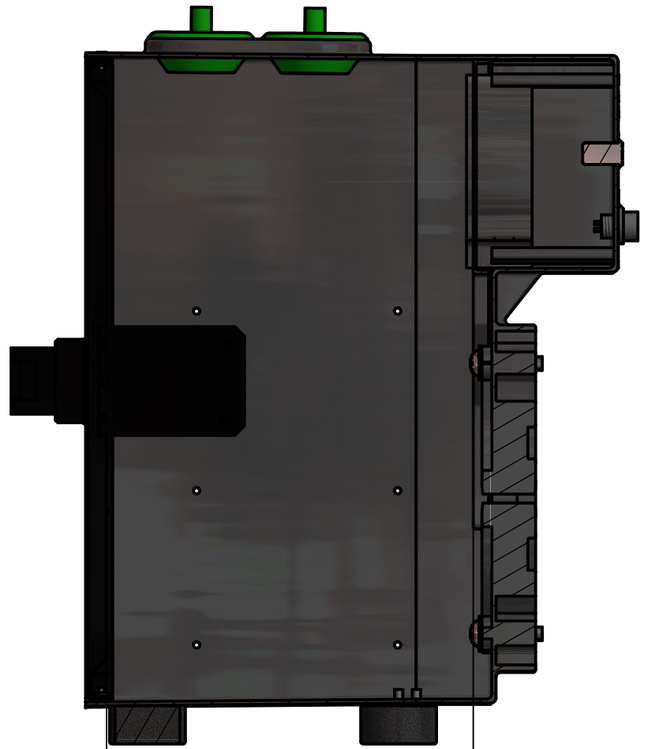

SECTION E-E
SCALE 1 / 3

7.26 [184.4]
WORKING AREA DEPTH

	REVISION #1	DRAWN BY: jpruden	01-054-00-0000
		APPROVED BY: KSM	
SCALE: AS SHOWN	INITIALS:	CREATION DATE: 2021-06-15	GEO Calibration
		COMPANY:	

FILE PATH:
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