Technical Data for PCD, PCD3, PCRD, and PCRD3

Dual Valve Pressure Controllers

Tel: 888-290-6060

www.alicat.com/pressure

Alicat's PCD and **PCRD** Dual Valve Pressure Controllers accurately and efficiently control pressure within a closed system with a minimum loss of expensive gases through the exhaust process.

PCRD-Series pressure controllers are best for flows greater than 20 lpm.

PCD3 and **PCRD3-Series** pressure controllers are fitted with an external pressure port for sensing and controlling pressures at a remote point in the system. **PCDP** controllers are for pressure flow (< 80 psig inlet).

Standard Specifications (Contact Alicat for available options.)

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|--|---|--------------------------|
| Performance | PCD & PCD3 Controllers | PCRD & PCRD3 Controllers |
| Full scale pressure < 2" H2O Accuracy | Consult Factory | |
| Full scale pressure ≥ 2" H2O Standard Accuracy | ± 0.30% | |
| Full scale pressure ≥ 1" H2O High Accuracy Option | + 0.125% (available only on 1 heig or higher ranges) | |
| Repeatability | ± 0.08% Full Scale | |
| Zero Shift and Span Shift | 0.02% Full Scale / °Celsius | |
| Operating Range / Turndown Ratio | 0.5% to 100% Full Scale / 200:1 Turndown | |
| Excess Pressure | 102.4% FS Controllable | |
| Burst Pressure | 3 X Full Scale (1.5 X Full Scale for ranges >500 psi) | |
| Typical Response Time ¹ | 100 ms (Adjustable) | |
| Warm-up Time | < 1 Second | |
| 1. Volumes, feed pressures, exhaust pressures and line sizing will determine the limits of response times. | | |

| Operating Conditions | PCD & PCD3 Controllers | PCRD & PCRD3 Controllers |
|---|---|---|
| Gas Compatibility | Compatible with all non-corrosive gases ¹ | |
| Operating Temperature | -10 to +60 °Celsius | |
| Common Mode Pressure (Differential Pressure Units Only) | 150 psig | |
| Mounting Attitude Sensitivity | None | Mount with valve cylinders vertical & upright |
| Valve Type | Normally Closed | |
| Ingress Protection | IP40 | |
| Wetted Materials | PCD: 303 & 302 Stainless Steel, Viton®, Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, Brass, 430FR Stainless Steel, Silicon, Glass. PCRD: 303 & 302 Stainless Steel, Viton®, Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, 416 Stainless Steel, Silicon, Glass. If your application demands a different material, please contact Alicat. | |

1. For aggressive gases, please see our PCDS and PCRDS-Series pressure controllers. For use with water or other liquids please contact Alicat

| Communication / Power | PCD & PCD3 Controllers | PCRD & PCRD3 Controllers |
|--|--|--------------------------|
| Monochrome LCD or Color TFT Display with integrated touchpad | Displays Pressure | |
| Digital Input / Output Signal ¹ Options | RS-232 Serial / RS-485 Serial / Modbus RTU / PROFIBUS / EtherNet/IP / DeviceNet / Modbus TCP/IP / EtherCAT | |
| Analog Input / Output Signal ² Options | 0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA | |
| Optional Secondary Analog Input/Output Signal ² | 0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA | |
| Electrical Connection Options | 8 Pin Mini-DIN / 9-pin D-sub (DB9) / 15-pin D-sub (DB15) / 6 pin locking / 8pin M12 | |
| Supply Voltage | 12-30 Vdc (15-30 Vdc for 4-20 mA outputs) | 24-30 Vdc |
| Supply Current | 0.250 Amp | 0.750 Amp |

- 1. The **Digital Output Signal** communicates Pressure
- 2. The Analog Output Signal and Optional Secondary Analog Output Signal communicate Pressure

Range Specific Specifications

| Dual Valve Controllers | Mechanical Dimensions ¹ | Process Connections ² |
|----------------------------------|------------------------------------|----------------------------------|
| PCD & PCD3 All Standard Ranges | 4.1"H x 4.8"W x 1.1"D | 1/8" NPT Female |
| PCDP All Standard Ranges | 4.4"H x 5.2"W x 1.6"D | 1/4" NPT Female |
| PCRD & PCRD3 All Standard Ranges | 5.5"H x 10.6"W x 2.3"D | 3/4" NPT Female |

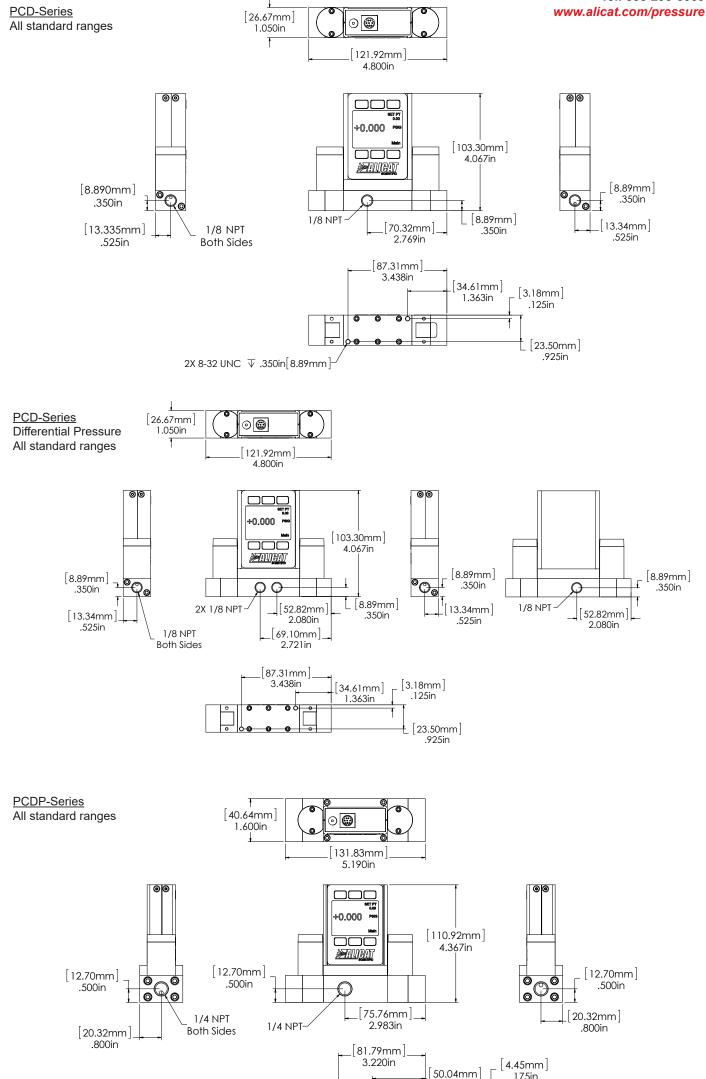
- 1. See drawings for metric equivalents.
- 2. Compatible with Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings. VCR and SAE connections upon request

Standard Available Ranges

| PCD, PCD3, PCRD and PCRD3 Pressure Controllers | | |
|--|-----------------------|-----------|
| -15 psig to 0 psig | | |
| 2 inH ₂ OD | 2 inH ₂ OG | |
| 1 psid | 1 psig | |
| 5 psid | 5 psig | |
| 15 psid | 15 psig 15 psia | |
| 30 psid | 30 psig 30 psia | |
| 100 psid | 100 psig | 100 psia |
| | 500 psig | 500 psia |
| | 1000 psig | 1000 psia |
| | 1500 psig | 1500 psia |
| | 2000 psig | 2000 psia |
| | 3000 psig | 3000 psia |

| nnect and compression adapter fittings. VC | | | VCR and SAE connections upon request. |
|--|--------|--------------|--|
| Available Units* | | | |
| Absolute | Gauge | Differential | Notes |
| PaA | PaG | PaD | pascal |
| hPaA | hPaG | hPaD | hectopascal |
| kPaA | kPaG | kPaD | kilopascal |
| MPaA | MPaG | MPaD | megapascal |
| mbarA | mbarG | mbarD | millibar |
| barA | barG | barD | bar |
| g/cm2A | g/cm2G | g/cm2D | gram force per square centimeter |
| kg/cmA | kg/cmG | kg/cmD | kilogram force per square centimeter |
| PSIA | PSIG | PSID | pound force per square inch |
| PSFA | PSFG | PSFD | pound force per square foot |
| mTorrA | mTorrG | mTorrD | millitorr |
| torrA | torrG | torrD | torr |
| mmHgA | mmHgG | mmHgD | millimeter of mercury at 0 C |
| inHgA | inHgG | inHgD | inch of mercury at 0 C |
| mmH2OA | mmH2OG | mmH2OD | millimeter of water at 4 C (NIST conventional) |
| mmH2OA | mmH2OG | mmH2OD | millimeter of water at 60 C |
| cmH2OA | cmH2OG | cmH2OD | centimeter of water at 4 C (NIST conventional) |
| cmH2OA | cmH2OG | cmH2OD | centimeter of water at 60 C |
| inH2OA | inH2OG | inH2OD | inch of water at 4 C (NIST conventional) |
| inH2OA | inH2OG | inH2OD | inch of water at 60 C |
| atm | | | atmosphere |
| m asl | | | meter above sea level (only in /ALT builds) |
| ft asl | | | foot above sea level (only in /ALT builds) |
| * Note that only units appropriate to your device will be available for selection. | | | |





2X 8-32 UNC ▼ .350in[8.89mm]-

.175in

[36.20mm] 1.425in

1.970in





