



▶ **Turbine Flow Meters**
Installation, Operating &
Maintenance Manual

Description of Operation

Turbine flow meters are designed with wear resistant internal components to provide trouble-free operation and a long service life. Fluid entering the flow meter is first conditioned by the inlet flow straightener which reduces turbulence in the fluid. The moving fluid causes the rotor to spin at a speed that is proportional to its flow rate. As the blades on the rotor pass through the magnetic field of the pickup, an electronic pulse is generated. This pulse train signal can then be used to monitor the fluids actual flow rate or the total amount of fluid that has passed through the flow meter.

The number of electronic pulses generated by the meter, per unit volume, is known as its K-Factor. Each flow meter is calibrated to find its unique K-Factor, which is supplied with the flow meter when purchased.

Turbine Specifications

Operation Limitations

Corrosion

The internal parts are constructed from stainless steels and tungsten carbide with a nickel binder. Ensure that your fluid is compatible with these materials. Incompatible fluids could deteriorate the internal parts, causing inaccurate readings. Consult the manufacturer of the fluid regarding its chemical compatibility with these materials.

Pulsation

Severe fluid pulsation will have a negative effect on the flow meters accuracy and may shorten the life of the flow meter.

Vibration

Severe vibration may decrease the life of the flow meter.

Filter/Strainer

A filter or strainer is recommended to be installed upstream of the flow meter (see Table 1 for recommended filtration). Particles entering the flow meter may cause pitting of the internal components, reducing its service life. Build up of particles on rotating parts can adversely affect the performance of the flow meter.

Table 1

Turbine Model #	Strainer Mesh Size				
	140 X 140	60 x 60	35 X 35	10 X 10	4 X 4
TRG Series					
TRG-11.250-5	X				
TRG-11.375-5	X				
TRG-11.500-5	X				
TRG-11.750-5		X			
TRG-11.750		X			
TRG-11.875		X			
TRG-1110		X			
TRG-1120L		X			
TR-1130				X	
TR-1140				X	
TR-1160					X
TR-1180					X
TR-1100					X
TW Series	140 X 140	60 x 60	35 X 35	10 X 10	4 X 4
TW-100-x		X			
TW-200-x				X	
HM Series	140 X 140	60 x 60	35 X 35	10 X 10	4 X 4
HM 003/TC-AC/S	X				
HM 004/TC-AC/S	X				
HM 005/TC-AC/S	X				
HM 006/TC-AC/S	X				
HM 007/TC-AC/S	X				
HM 009/TC-AC/S	X				
HM 011/TC-AC/S		X			

Table 1 (Continued)

HM...F Series	140 X 140	60 x 60	35 X 35	10 X 10	4 X 4
HM 9 EP	X				
HM 3/1.5	X				
HM 3/4	X				
HM 5/6	X				
HM 5/10	X				
HM 7	X				
HM 9	X				
HM 11		X			
HM 13		X			
HM 17		X			
HM 19		X			
HM 22		X			
HM 24		X			
HM 28		X			
HM 30		X			
HM 36		X			
HM 40		X			
HM 50			X		
HM 65			X		
HM 80			X		
HM 100			X		
HM 125			X		
HM 150			X		
HM 200			X		
HM 250			X		
HM 300			X		

Installation Procedure

Before installation, the flow meter should be checked for foreign material and to ensure that the rotor spins freely. All upstream fluid lines should also be cleared of any debris. Also, make sure that fluid flow has been shut off and all pressure in the lines has been released prior to installing the flow meter into an existing system.

The flow meter must be installed with the flow direction arrow pointing in the direction of fluid flow. The flow direction arrow can be found on the side of the flow meter. The flow meter is designed to work in any orientation, but the preferred orientation is to have the meter installed in horizontal piping.

The fluid to be measured is recommended to be filtered. The best location for the filter/strainer would be upstream of the flow meter, after any other system components, while maintaining straight piping requirements. Refer to Table 1.

The preferred plumbing setup is one containing a bypass line (figure 1). This allows meter inspection and repair without interrupting flow, as well as the ability to cycle the fluid through the system filter before diverting to the flow meter. If a bypass line is not used, it is important that all flow control valves be located downstream of the flow meter (figure 2).

For optimum flow meter performance a minimum length of upstream and downstream piping is required. It is recommended that a minimum length equal to 10 pipe diameters of straight pipe be installed directly on the upstream side of the flow meter and 5 pipe diameters on the downstream side of the flow meter. This helps to eliminate turbulence in the fluid. Having shorter pipe lengths, other system components and elbows too close to the flow meter may adversely affect the accuracy and repeatability of the flow meter. Piping should be the same size as the meter bore or port size.

Do not locate the flow meter or the connection cable close to electric motors, transformers, sparking devices, high voltage lines or place connecting cable in a conduit with wire supplying power for such devices. These devices can induce false signals in the flow meter coil or cable, causing the meter to read inaccurately.

Start-Up Procedure

The following procedures should be observed when installing the flow meter and running it for the first time after installation.

1. After meter installation, close the isolation valves and open the bypass valve. Flow liquid through the system for a sufficient time to eliminate any air or gas in the flow line.

WARNING: Air and gas, running at a high velocity, can damage the internal components of the flow meter.

2. Slowly open the upstream isolating valve to fill the flow meter with liquid.
3. Open the downstream isolating valve to start fluid flow through the flow meter, permitting the flow meter to start to operate, then close the bypass valve completely.
4. If the downstream valve is used as a flow control valve, adjust the valve to provide the required flow rate through the flow meter.

WARNING: Never hit a flow meter, empty of fluid, with full fluid flow. This fluid shock or hammering effect on the internals of the flow meter can permanently damage the internal components.

If any problems with the flow meter arise, consult the Trouble Shooting Guide (Appendix A). If you cannot resolve the problems using this guide, please consult the factor for assistance.

Repair Kits and Flow Meter Maintenance

Repair kits are available if needed, see the Maintenance Guide for part numbers. The Maintenance Guide also includes important information on how to remove, clean, inspect and reinstall the repair kits into the flow meter.

Figure 1

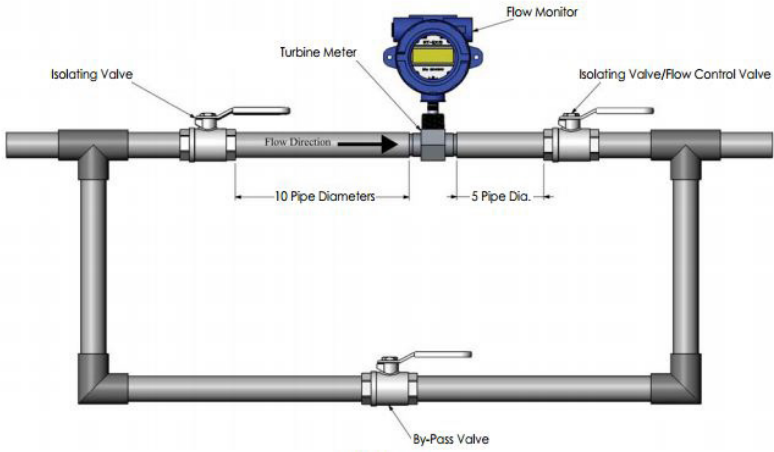


Figure 2



Appendix A

Problem/Issue	Possible Cause	Possible Fix
<p>The flow meter is indicating a flow rate which is higher than the actual flow rate.</p>	<ol style="list-style-type: none"> 1. Meter cavitation. 2. Buildup of particles/debris on the rotor support. 3. Air or gas in the fluid. 4. Upstream piping at inlet of flow meter is smaller than recommended. 	<ol style="list-style-type: none"> 1. Increase back pressure to the flow meter. 2. Clean rotor support & check filter 3. Purge air/gas from system or add a gas eliminator upstream of flow meter. 4. Change piping to recommended size.
<p>The flow meter is indicating a flow rate which is lower than the actual flow rate.</p>	<ol style="list-style-type: none"> 1. Buildup of particles/debris on the rotor. 2. Excessive wear on support bushing. 3. Fluid viscosity higher than calibration fluid viscosity. 4. Fluid flow is leaking through to bypass piping section. 	<ol style="list-style-type: none"> 1. Clean rotor & meter & check filter 2. Replace rotor. 3. Recalibrate flow meter with systems fluid or a similar viscosity fluid 4. Check bypass valves are closed. Replace if necessary.
<p>Erratic system indication from remote monitor. Flow meter itself seems to work fine.</p>	<ol style="list-style-type: none"> 1. Ground loop in shielding. 	<ol style="list-style-type: none"> 1. Ground shield one place only. 2. Look for internal electronic instrument ground. 3. Isolate cables from electrical noise.

Appendix A

Problem/Issue	Possible Cause	Possible Fix
Flow meter is indicating fluid flow when system is shut off.	<ol style="list-style-type: none"> 1. Mechanical system vibration. 2. Fluid leak somewhere in the system. 3. Electrical RF/EMI noise. 	<ol style="list-style-type: none"> 1. Try to isolate the flow meter from the source of vibration 2. Repair or replace leaking component or piping. 3. Improve grounding of signal cable. 4. Locate & remove noise source.
Flow meter is indicating no flow when fluid is known to be flowing.	<ol style="list-style-type: none"> 1. Damaged internal components due to fluid shock on initial startup. 2. Excessive buildup of particles/debris on shaft and/or support bushing. 3. Actual fluid flow rate is below the stated range of the meter. 4. Faulty sensor/pickup, wiring or monitor. 	<ol style="list-style-type: none"> 1. Rebuild the flow meter with a new repair kit. 2. Clean the flow meter & check the filter. 3. Increase flow rate to be within the flow meters stated range. 4. Verify sensor is seated all the way down. 5. Replace pickup or have it repaired by factory 6. Verify unit is properly wired 7. Replace monitor or have it repaired by factory.
Indicated flow rate at lower flow rates is erratic, but fine at higher flow rates.	<ol style="list-style-type: none"> 1. Actual fluid flow rate is below the stated range of the meter. 2. Buildup of particles/debris on internal components. 	<ol style="list-style-type: none"> 1. Increase flow rate to be within the flow meters stated range 2. Clean the flow meters internal components & check the filter.



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