

300S Series

Submersible Level Sensors

Operating Manual



Corrosion-Free
Instrumentation Equipment

Table of Contents

Safety Information 03

Introduction 03

General Information 03

Technical Specifications 05

300S Series Identification 06

LP100 Junction Box 06

External Tank Level Display & Controller 07

Sensor & Junction Box Installation 08

Sensor & Junction Box Wire Connection 09

Connection Diagram - Sensor + 250B Display 10

Connection Diagram - Sensor + TVL Display 11

Connection Diagram - Sensor + Sentinel LTE + TVL Display 12

Understanding Level Measurement 13

Application Details 13

Getting Started 14

Calculating Max Range of Sensor 15

Correction Sensor Position 16

Trouble Shooting 17

Warranty, Returns & Limitations 18



Corrosion-Free
Instrumentation Equipment

Safety Information



Warning | Caution | Danger

Indicates a potential hazard. Failure to follow all warnings may lead to equipment damage, injury, or death



IMPORTANT!

indicates situations or cases which, if not avoided, could result in damage or failure of the **Products** equipment.



Note | Technical Notes

Highlights additional information or detailed procedure.



Do Not Use Tools

Use of tool(s) may damage product beyond repair and potentially void product warranty.

Introduction

The **LevelPro® 300S** Continuous Submersible Level Transmitter and tank level junction box are a perfect pair for applications where ultrasonic sensors aren't going to work.

Accurately measure tank levels with this rugged combination that's simple to use and boasts superior chemical resistance along with industry exclusive features.

- ⊕ **316 SS — Superior Chemical/Corrosion Resistance**
- ⊕ **Teflon® Jacketed Cable**
- ⊕ **Kalrez® (FFKM) O-Ring Seal**
- ⊕ **Works on Foam | Vapor | Turbulence | Condensate**
- ⊕ **No Floating**
- ⊕ **IP68 | NEMA 4X Enclosure**

General Information

This operating manual contains important information on proper usage of the device. Read this operating manual carefully before installing and starting up the pressure measuring device.

Adhere to the safety notes and operating instructions which are given in the operating manual. Additionally applicable regulations regarding occupational safety, accident prevention as well as national installation standards and engineering rules must be complied with!

This operating manual is part of the device, and should be kept nearest its location, always accessible to all employees.

This operating manual is copyrighted. The contents of this operating manual reflect the version available at the time of printing. It has been issued to our best knowledge. **Levelpro** is not liable for any incorrect statements and their effects.

Limitation of Liability

By non observance of the operating manual, inappropriate use, modification or damage, no liability is assumed and warranty claims will be excluded.

Intended Use

The **LevelPro® 300S** Level Sensors have been developed for continuous level measurement. It is the operator's responsibility to check and verify the suitability of the device for the intended application. If any doubts remain, please contact our technical department in order to ensure proper usage and compatibility. **LevelPro®** is not liable for any incorrect selections and their effects!

Permissible media are liquids (no solids or frozen media), specified in the data sheet. In addition it has to be ensured, that this medium is compatible with the any wetted parts of the level sensor.

The technical data listed in the current data sheet are engaging and must be complied with. If the data sheet is not available, please order or download it from our homepage. (www.iconprocon.com)

Package Contents

Please verify that all listed parts are undamaged included in the delivery and check for consistency specified in your order:

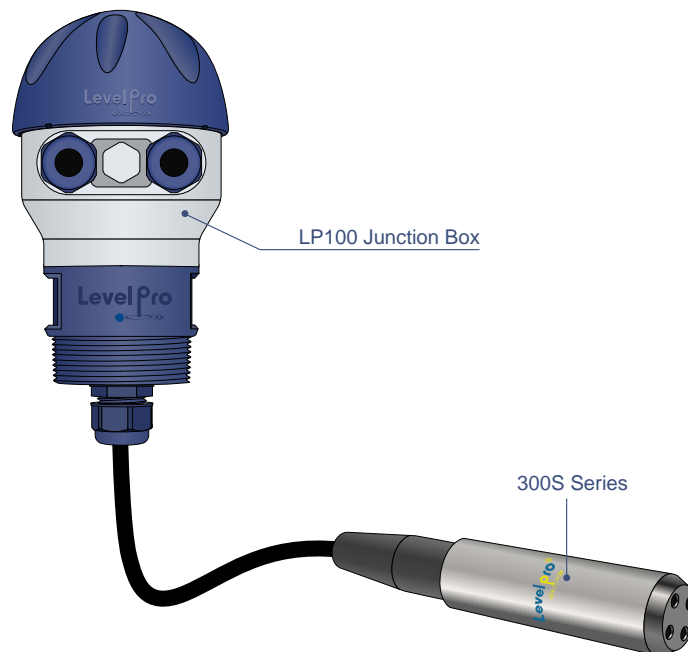
- ☐ **Probe**
- ☐ **Mounting Instructions**

Mounting and Safety Instructions

- ⚠ **WARNING!** Install the device only when depressurized and not connected to power source!
- ⚠ **WARNING!** This device may only be installed by qualified technical personnel who has read and understood the operating manual!
- ⚠ Handle this high sensitive electronic precision measuring device with care, both in packed and unpacked condition!
- ⚠ There are no modifications / changes to be made on the device.
- ⚠ Do not throw the package / device!
- ⚠ **To avoid damaging the diaphragm, remove packaging and protective cap directly before starting assembly. The delivered protective cap has to be stored!**
- ⚠ Place the Protective Cap on the pressure port again immediately after disassembling.
- ⚠ Handle the unprotected diaphragm very carefully - it is very sensitive and may be easily damaged.
- ⚠ Do not use any force when installing the device to prevent damage of the device and the plant!
- ⚠ When placing the device into operation or after maintenance work, the probe has to be submerged slowly into the medium! A rough immersion into the medium can damage or destroy the diaphragm.
- ⚠ If there is any danger of damage by lightning or overpressure when the device is installed outdoor, we suggest putting a sufficiently sized overpressure protection device between the supply or switch cabinet and the device

Installation Steps for Probe

- ⊙ Carefully remove the pressure measuring device from the package and dispose of the package properly.
- ⊙ Mount the device according to your demands.
- ⊙ If the probe has been delivered without mounting accessories. Please Contact Icon Process Controls (www.iconprocon.com) for tank connection **LP100 Junction Box**.



Removing the Protection Cap

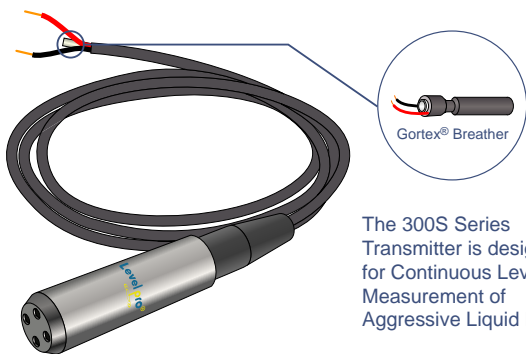
For the protection of the diaphragm, some of the probes have a protection device. The device must be removed before installation

If it is necessary for your application to remove the protection cap, this has to be done with utmost care. To prevent damage of the diaphragm, please follow these instructions.

Technical Specifications

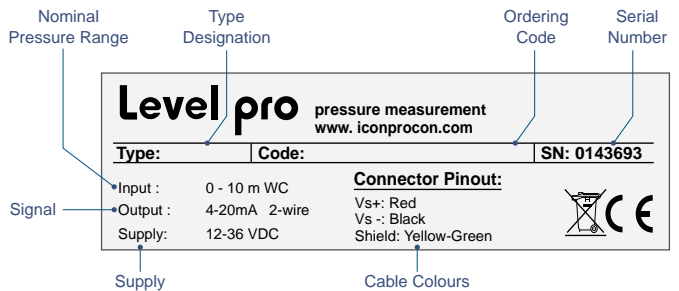
Input Pressure Range	
Level ft/H ₂ O	14 20 34 54
Overpressure psi	210 290
Output Signal Supply	
Standard	4-20mA 4-20mA + Hart 2 Wire 0.5-4.5 VDC Ratiometric 0-5 VDC RS-485 3 Wire
Power Supply	24 VDC 5VDC
Performance	
Accuracy	<±0.5% of FS
Permissible Load	Current 2-wire — $R_{max} = [(V_s - V_{smin})/0.02 A] \Omega$ Voltage 3-wire — $R_{min} = 10K \Omega$
Influence Effects	Supply : 0.05% Full Scale/10V Load : 0.05% Full Scale/K Ω
Long Term Stability	<± 0.1% Full Scale Over One Year
Response Time	<10 msec
Thermal Effects Offset and Span	
Thermal Drift	<± 0.02% FSO/K in Compensated Range -13°F – 178°F -25°C – 85°C
Permissible Temperatures	
Storage/Media Temperatures	-25°C – 85°C
Electrical Protection	
Short-Circuit Protection	Permanent
Reverse Polarity Protection	No Damage to Sensor
Electromagnetic Compatibility	Emission Immunity According to EN 61326
Electrical Connection	
Jacketed Cable	PTFE Teflon® -40 – 180°F
3-Wire Cable with Integrated Air Tube for Reference to Atmospheric Pressure	
Materials Wetted	
Housing	316L SS
Seal	Welded 316L SS
Diaphragm	316L SS
General	
Current Consumption	Max. 25mA
Weight Grams	316 SS 875g
Ingress Protection	IP 68 NEMA 4X
CE-Conformity	EMC Directive: 2004 108 EC

300S Series Identification



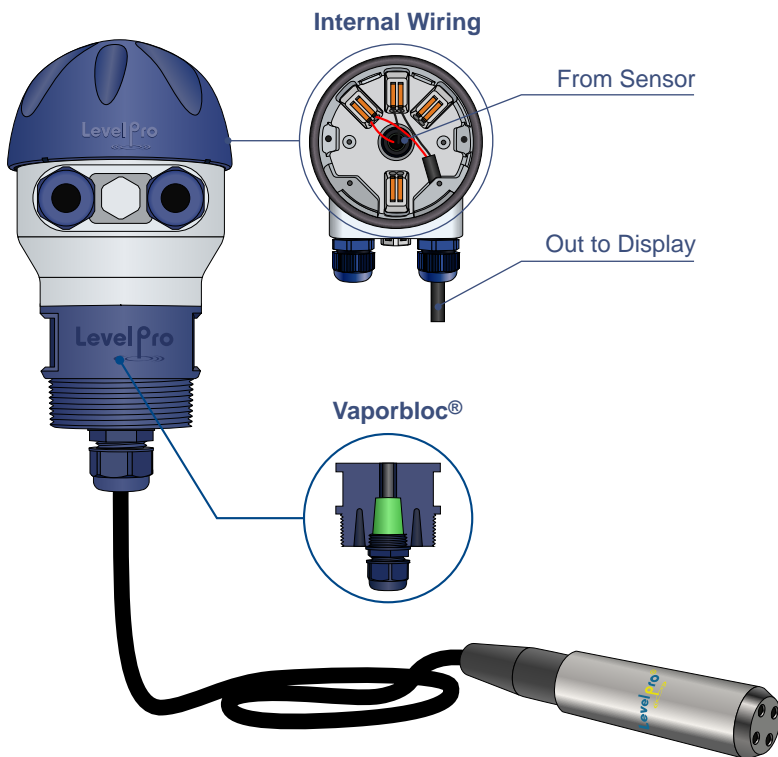
The 300S Series Transmitter is designed for Continuous Level Measurement of Aggressive Liquid Media

! The Solution to Tough Applications Where Ultrasonic Sensors Simply DO NOT WORK!



The Device can be Identified by its Manufacturing Label.

LP100 Junction Box



Features

- ✓ New Vaporbloc® Technology
- ✓ NEMA 4X Enclosure
- ✓ Tool Free Wiring Terminals
- ✓ All Plastic NEMA 4X Enclosure
- ✓ 2" Threaded Connection
- ✓ Excellent Chemical Resistance
- ✓ Weather Resistant
- ✓ Gortex® Air Breather Included
- ✓ Polypropylene Cord Grips
- ✓ Tethered Lid
- ✓ Lightweight Glass Filled Polypropylene
- ✓ Self-Draining Lid

Vaporbloc® Technology

- ✓ Blocks out Corrosive Chemical Fumes
- ✓ Pressure Tested to 75 psi
- ✓ Protects Internal Wiring Connections
- ✓ Eliminates Corrosive Fumes Out-gassing into Environment

The LevelPro® 300S Series continuous submersible level transmitter and tank level Junction box are a perfect pair for applications where ultrasonic sensors aren't going to work.

Accurately measure tank levels with this rugged combination that's simple to use and boasts superior chemical resistance along with industry exclusive features

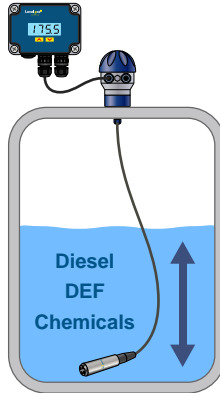


External Tank Level Display & Controller

ITC-250B Series Tank Level Display (Battery Powered)



Battery Operated



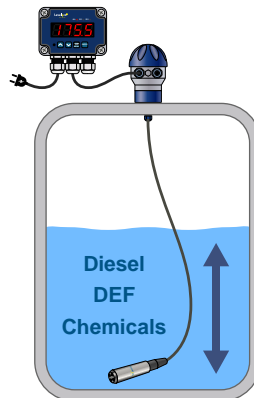
Features

- ✔ Battery Powered
- ✔ Super Bright LED Digits
- ✔ NEMA 4X Enclosure
- ✔ Security Protection
- ✔ Momentary or Adjustable Relay Timer*
- ✔ NEMA 4X Enclosure
- ✔ LED Display
- ✔ All Plastic - Corrosion Resistant
- ✔ All Cord Grips Included
- ✔ Simple Programming

TVL Series Tank Level Display & Controller



120VAC Operated



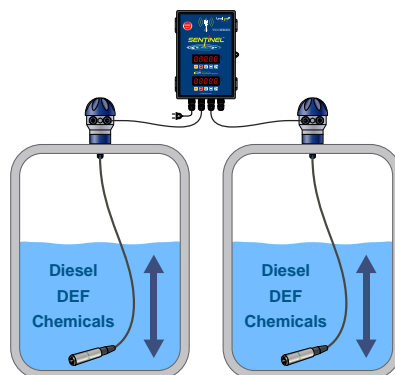
Features

- ✔ SunBright Technology for Outdoor Applications
- ✔ No Assembly Required
- ✔ 8 Levels of Brightness
- ✔ Signal Peak Value Detection | Dampens Noise
- ✔ 3 Wire Cord Grips Included | No Add Ons
- ✔ Relay Lights & Audible Alarm Function
- ✔ Completely Thermoplastic | Corrosion-Free

VU2 Series Remote Tank Level Monitoring (Dual Tank System)



220VAC Operated

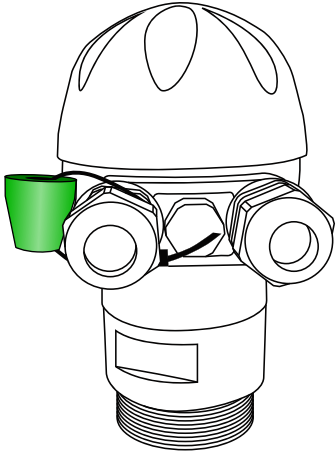


Features

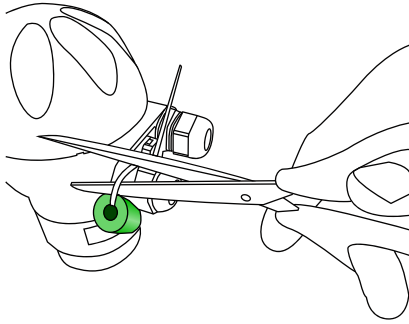
- ✔ 2x LED Display
- ✔ 120VAC Powered | No Batteries
- ✔ Remote Monitoring via Cellular Networks
- ✔ 24/7 Access to Data via Cloud Based
- ✔ Low Monthly Cost
- ✔ 5-Digit LED Display
- ✔ Access Data Via PC | Laptop | Phone
- ✔ 2-5A Relays + 4-20mA Output

Sensor & Junction Box Installation

01

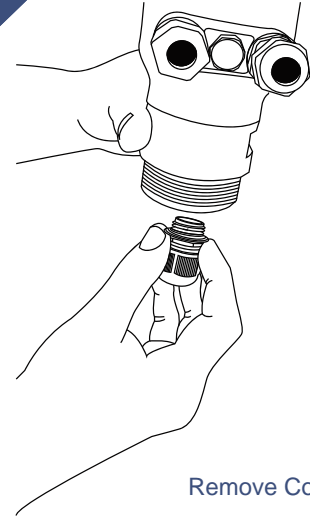


02



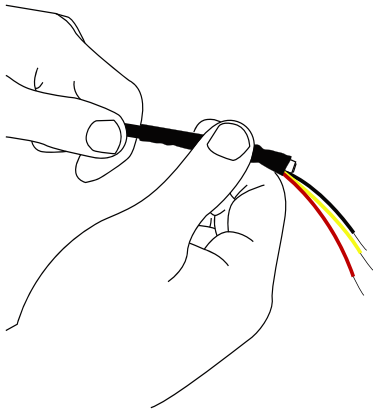
Cut Zip Tie to Retrieve VaporBloc®

03



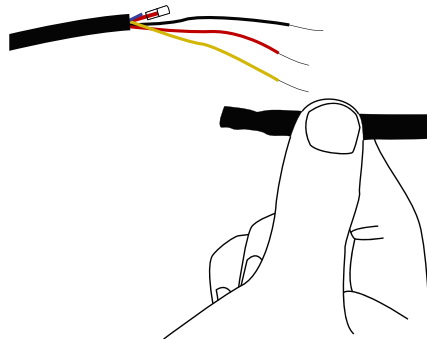
Remove Cord Grip

04



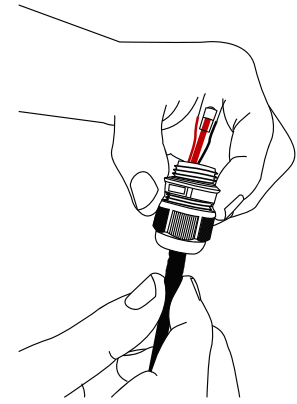
Remove Heat Shrink

05



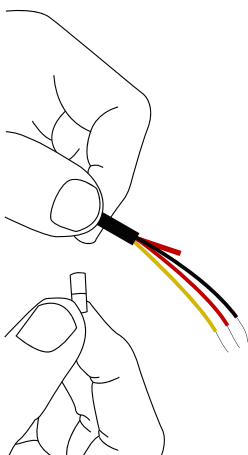
Discard Heat Shrink

06



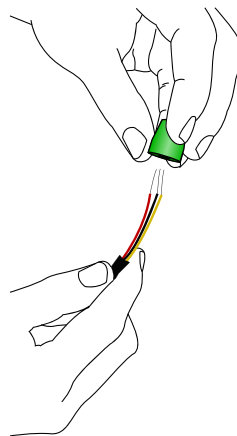
Push Wires & Breather Through Cable Gland

07



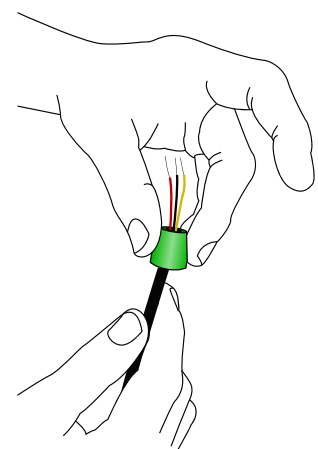
Remove Filter from Vent Tube

08



Feed Wires through VaporBloc®

09

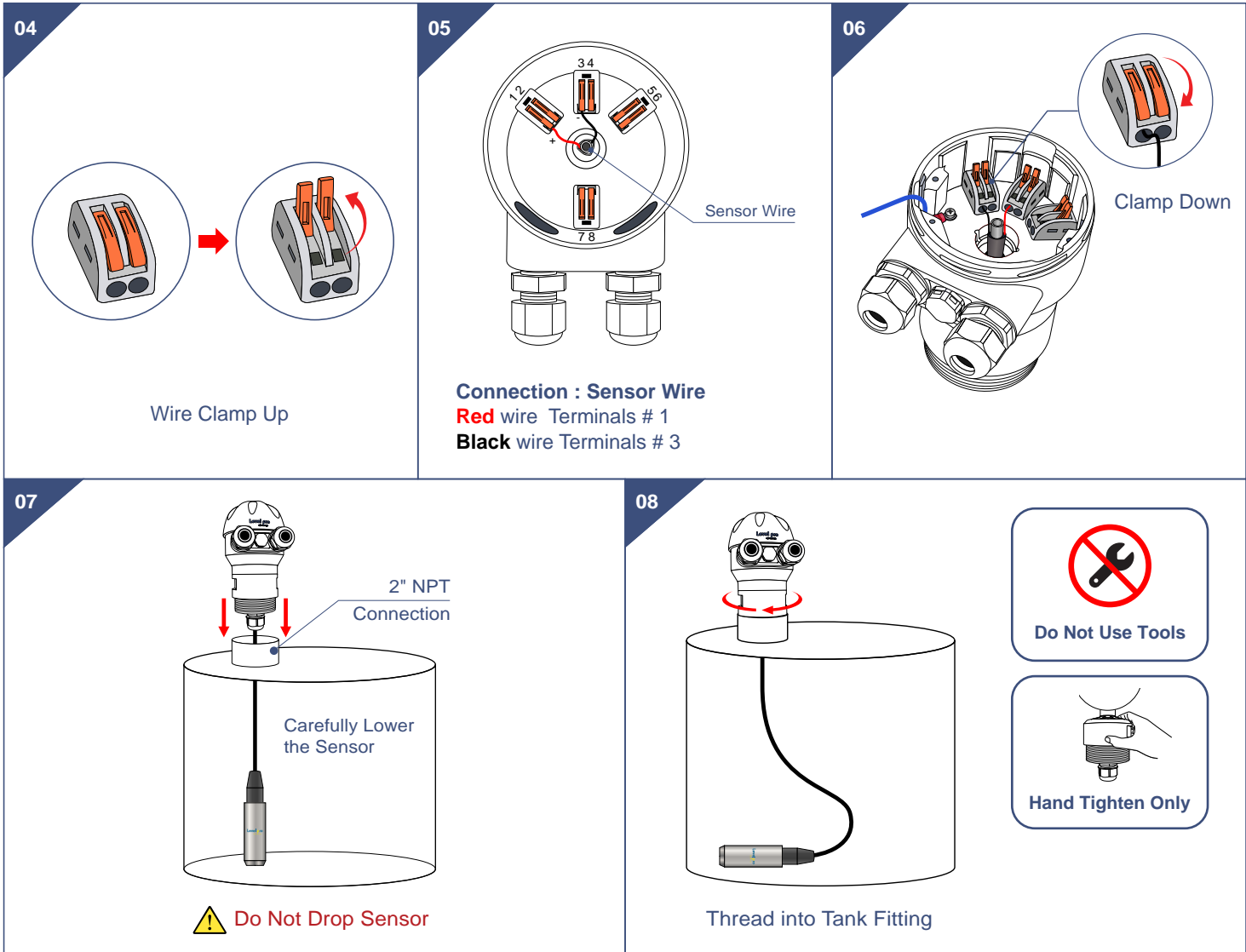


Ensure VaporBloc® is Oriented Correctly

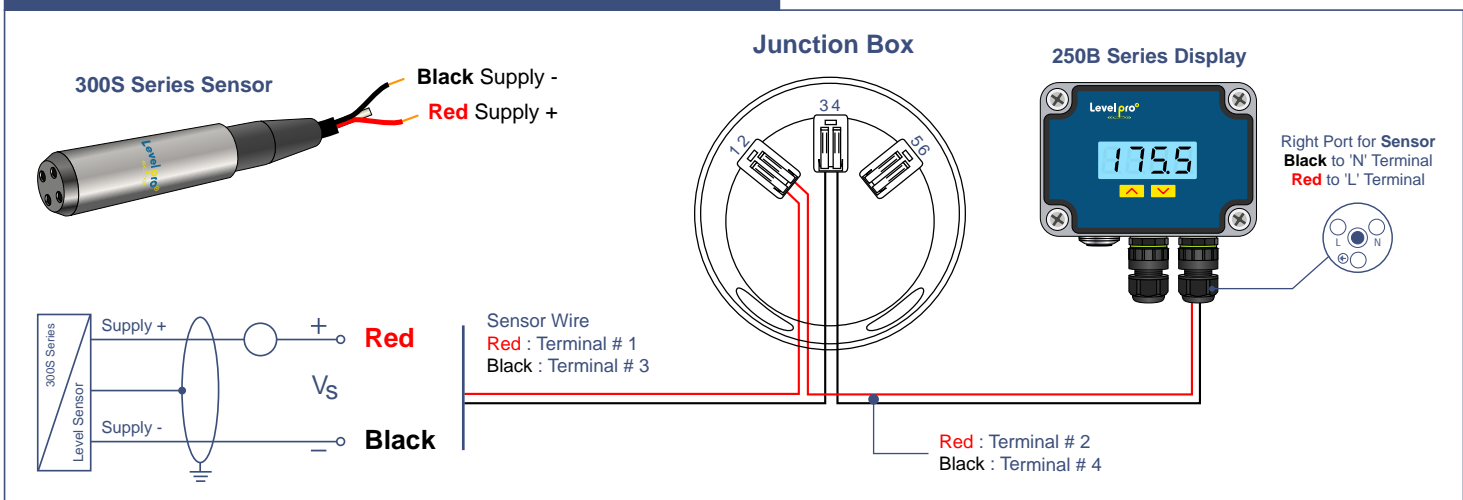
<p>10</p> <p>Ensure VaporBloc® has a Snug Fit</p>	<p>11</p> <p>Place Filter back on Vent Tube</p>	<p>12</p> <p>Insert Wire into the Junction Box</p>
<p>13</p> <p>Ensure Cable is fully Inserted</p>	<p>14</p> <p>Thread Cord Grip Into Junction Box</p>	<p>15</p> <p>VaporBloc® Installed</p>

Sensor & Junction Box Wire Connection

<p>01</p> <p>1/4 Turn</p> <p>Level pro</p> <p>Take Junction Box Open Lid</p>	<p>02</p> <p>Lid is Tethered</p> <p>Level pro</p> <p>⚠ Fuming Liquids??? Please Install VaporBloc®</p> <p>Open Lid</p>	<p>03</p> <p>Sensor Cable</p> <p>Level pro</p> <p>⚠ Do Not Bend Capillary Reference Tube</p> <ol style="list-style-type: none"> 1. Feed Sensor Red and Black Wire + Breather into Junction Box 2. Tighten Cord Grip
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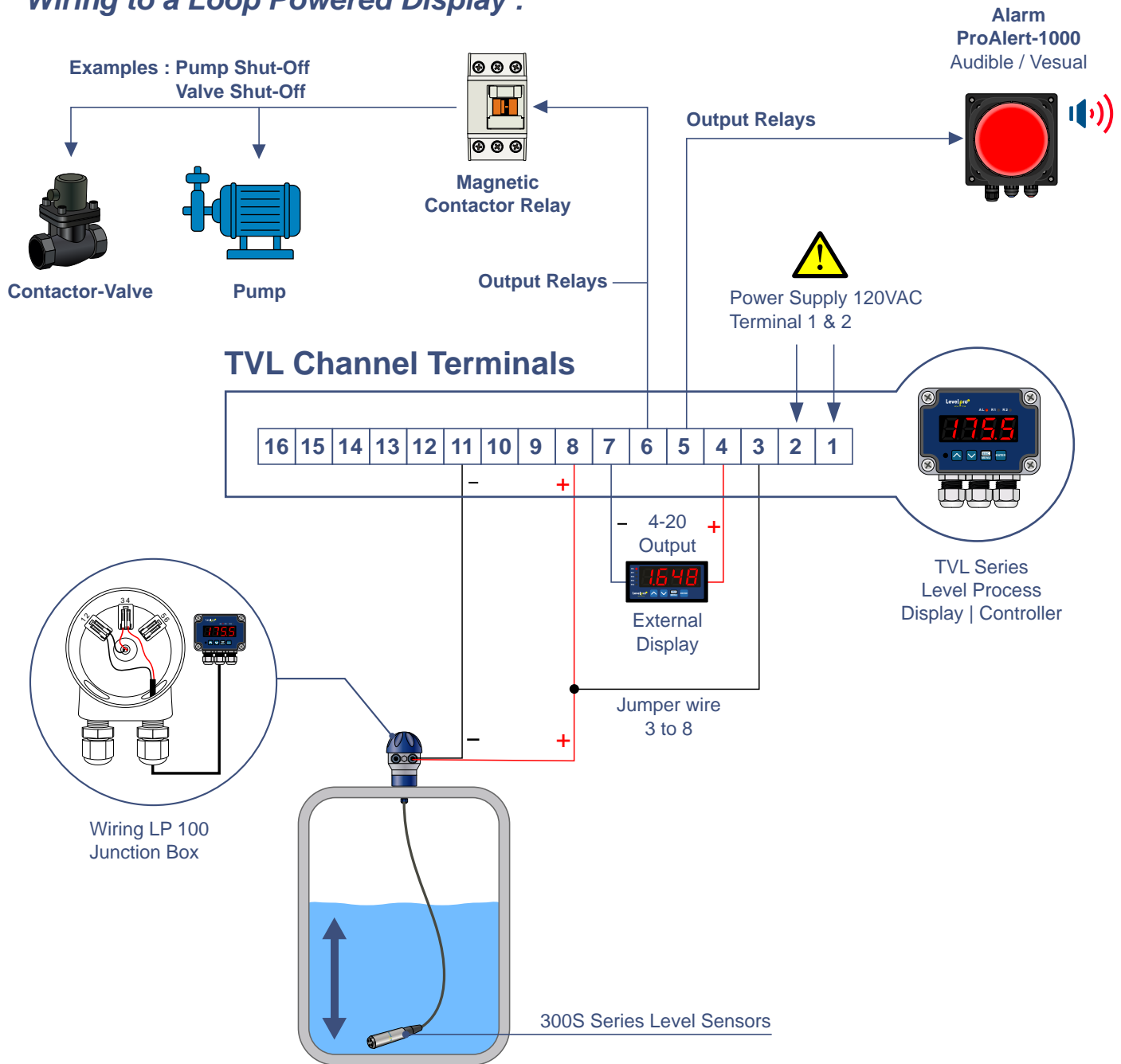


Connection Diagram - Sensor + 250B Display



Connection Diagram - Sensor + TVL Display

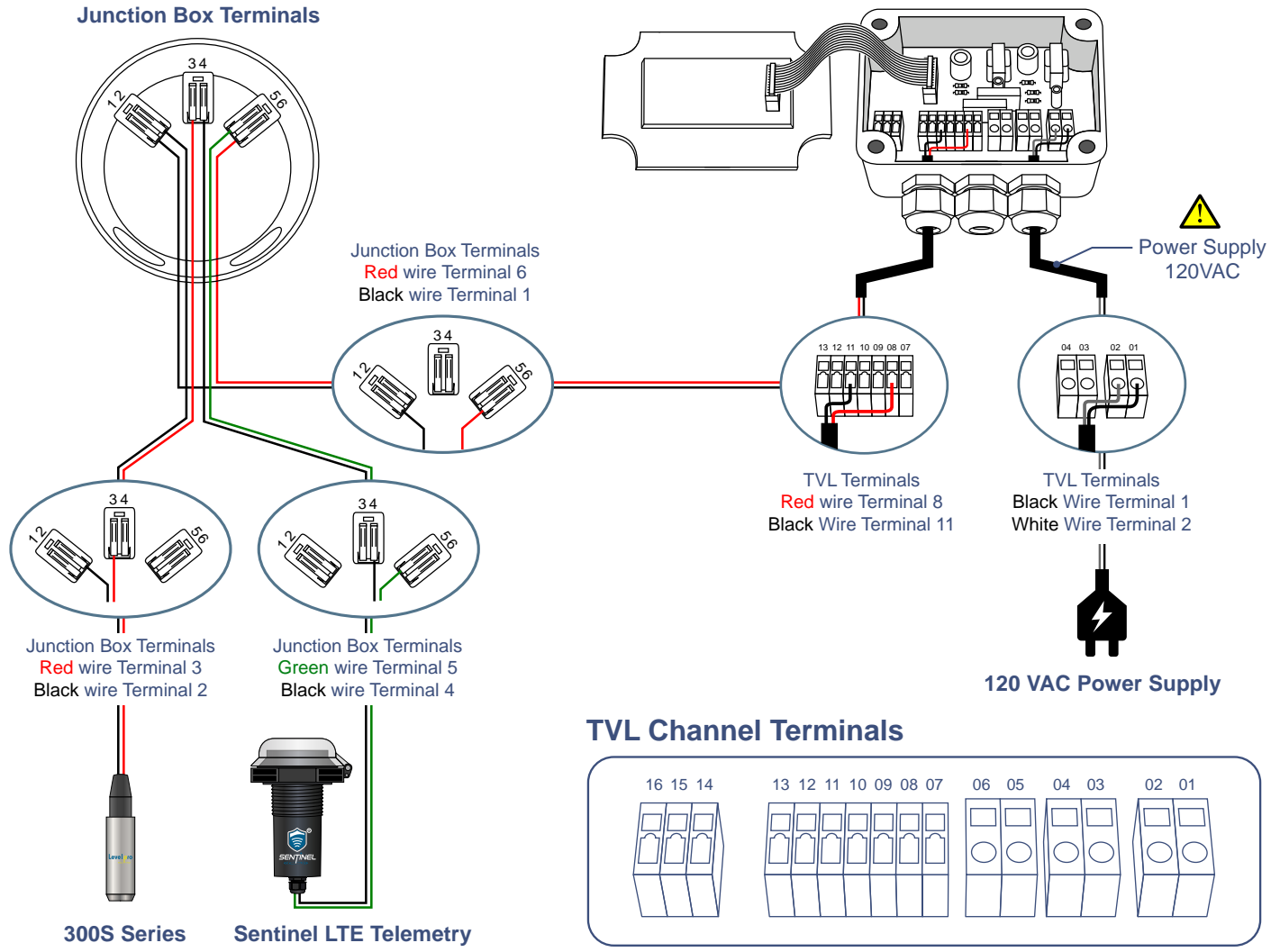
Wiring to a Loop Powered Display :



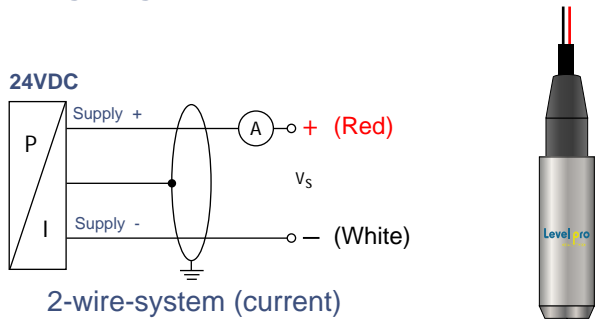
Wiring to the Levelpro Series Tank Level Controller

- ⊙ The default for the Input 1 is 4 mA and this will not change.
- ⊙ Typically, the Empty setting will be the tank is empty (example. 000.0 Gallons, 000.0 inches, 000.0 feet etc.).
- ⊙ 20mA typically reflects the Full setting will be when the tank is full (example: 500.0 Gallons, 120.0 inches, 10.0 feet, etc.)
- ⊙ **Shielded cable is recommended for control loop wiring.**
- ⊙ **Use the Red wire as the (+) and the Black wire as the (-)**

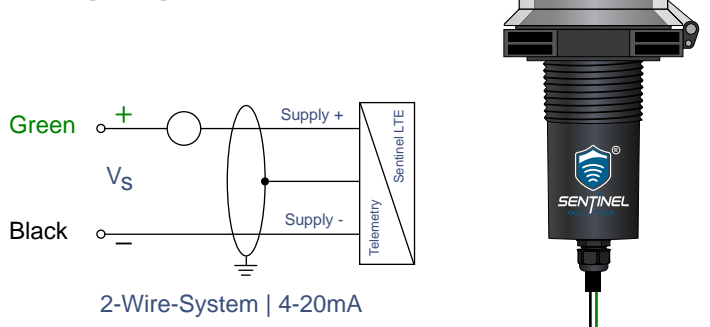
Connection Diagram - Sensor + Sentinel LTE + TVL Display



300S Series Wiring Diagram



Sentinel LTE Series Wiring Diagram

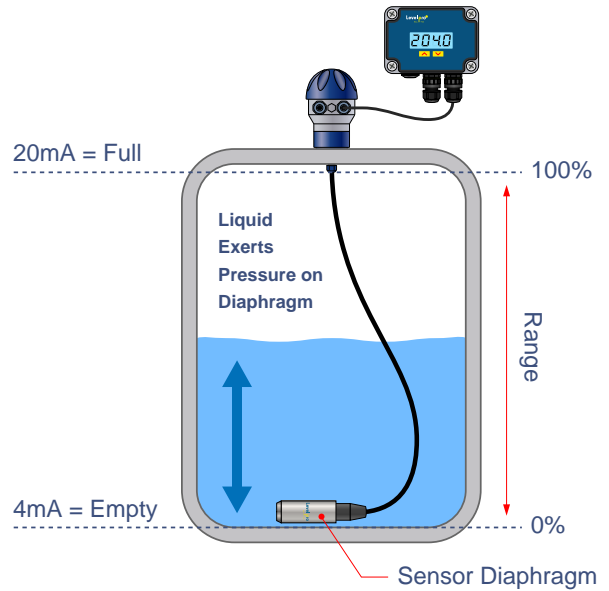


Understanding Level Measurement

Submersible Sensors

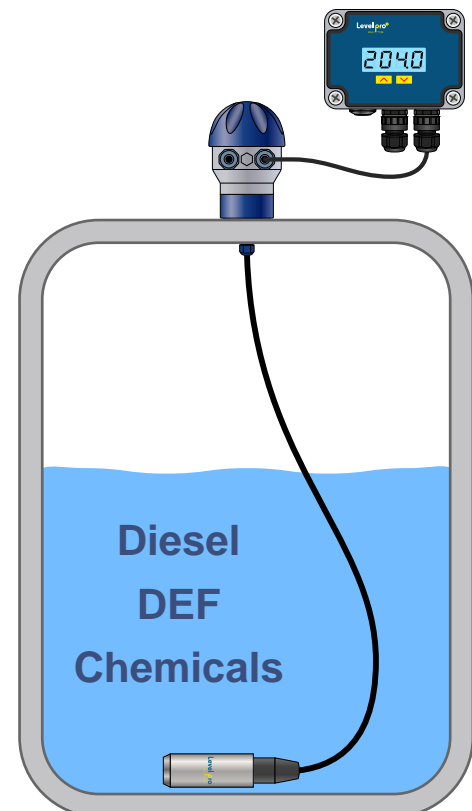
All Submersible Sensors have a Calibrated Range that is Based on H₂O that has a Specific Gravity or Density = 1

- Range Value** : The Overall Measuring Distance that the Sensor has been calibrated to by the Factory - The Range will be Located on the Sensor Body
- Empty** : The Pressure being exerted on from the sensor diaphragm at Lowest Point Normally this is when the Tank is Empty within the Tank
Empty = 4mA setting.
- Full** : The Pressure being exerted on the sensor's diaphragm at the highest point Liquid Level within the Tank
Full = 20mA setting.



Application Details

- ☑ Chemical _____
- ☑ Concentration _____
- ☑ Specific Gravity _____
- ☑ Temperature _____
- ☑ Solids : Yes No
- ☑ Out-gassing or Vapors : Yes No
- ☑ Tank Dimensions W x H inches :
W = _____ H = _____
- ☑ Vertical : Horizontal :
- ☑ Flat Bottom : Conical Bottom :



Getting Started

- Submersible Pressure Sensors are designed to be completely submersed within the liquid. The transmitters can rest along the bottom of the tank or be suspended at any desired level within the tank.
- Please note that the physical location of the level transmitter will indicate the lowest level of measurement within the tank.

ex : Positioning the transmitter 12" from the bottom of the tank, then the lowest reading of liquid will be 12" from the bottom.

When the Liquid To Be Measured is Not H₂O the New Range of the Sensor Needs to be Determined.

To Achieve this Simply Divide the Range of the Sensor Body by the Specific Gravity of the Liquid

$$\text{SENSOR RANGE} / \text{S.G} = \text{NEW RANGE}$$

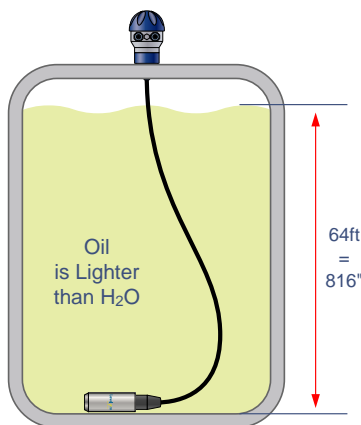
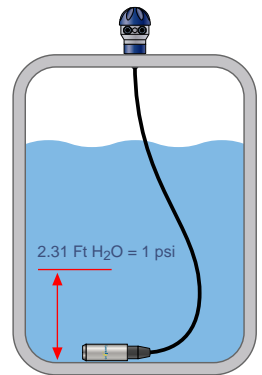
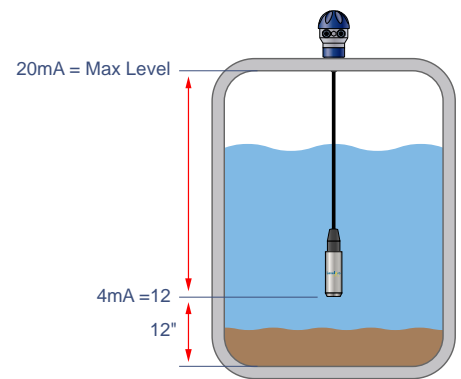
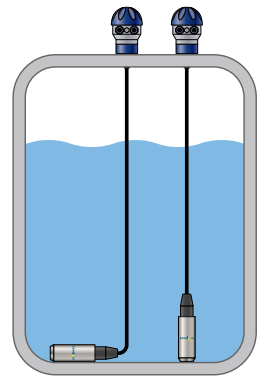
The Importance of the Liquids S.G (Specified Gravity)

The S.G of a Liquid has a Direct Effect on the Sensors Output when Measuring the Height of the Liquid

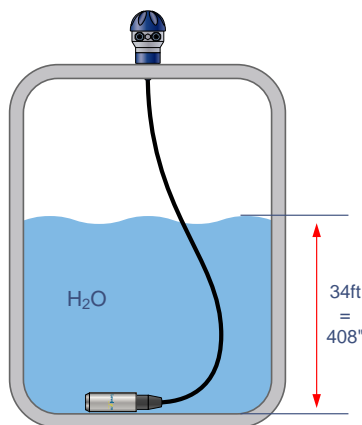
- Liquids with a S.G < 1.0 are **Lighter** than H₂O i.e. Oil
- Liquids with a S.G > 1.0 are **Heavier** than H₂O i.e. Sulfuric Acid
- H₂O has a SG = 1.0

- S.G < 1.0 Requires **More Liquid** to Equal the Same Pressure or Height as with H₂O.
- S.G > 1.0 Requires **Less Liquid** to Equal the Same Pressure or Height as with H₂O.

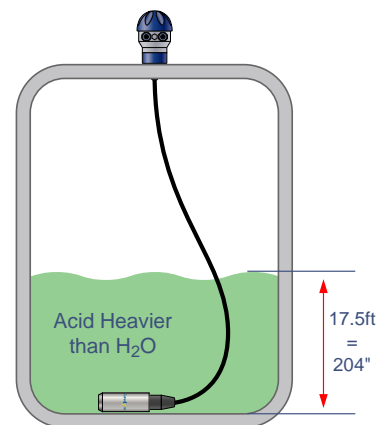
Here are some examples of how the submersible sensor range changes when submersed into liquids with different Specific Gravities



Specific Gravity = 0.5
Tank # 1



Specific Gravity = 1
Tank # 2



Specific Gravity = 2
Tank # 3

Calculating Max Range of Sensor

Lets assume a the calibrated range of the submersible sensor is 34" or 408. The range is always referenced H₂O which has a specific gravity S.G or (Density) equal to 1

Calibrated Range/S.G = Liquid Level Measurement Range $34/1 = 34'$ or $408/1 = \text{Liquid Level Range} = 408''$

Example 1

The liquid in Tank # 1 has a S.G = 0.5 which is **Lighter** than that of H₂O

To determine the New Range of the sensor simply divide the H₂O Range (34') by the S.G of the liquid that is going to be in the tank. $S.G = 0.5$
 $34/.5 = 64$ feet or 816 inches

Since the oil is a lighter fluid than H₂O the new measuring range of the sensor has increased and is now 64' or 816"

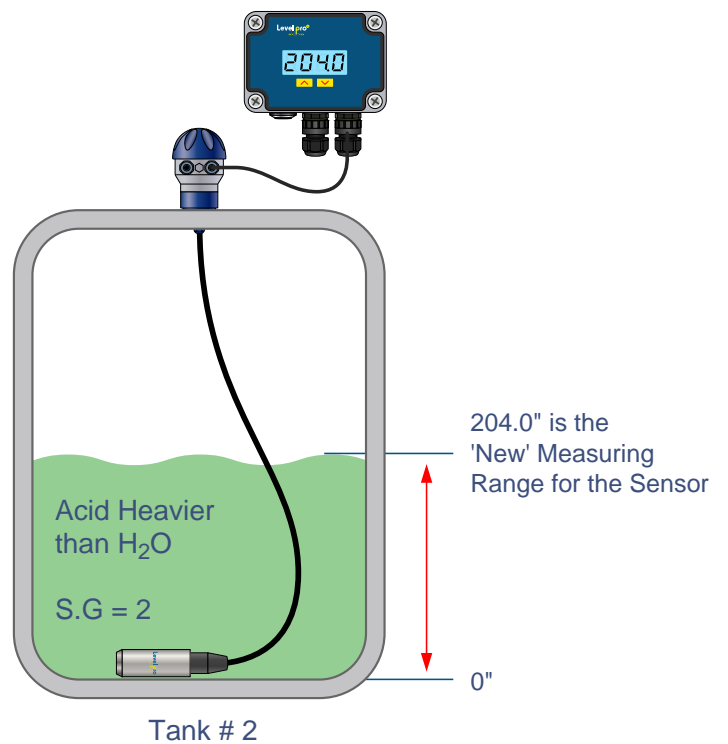
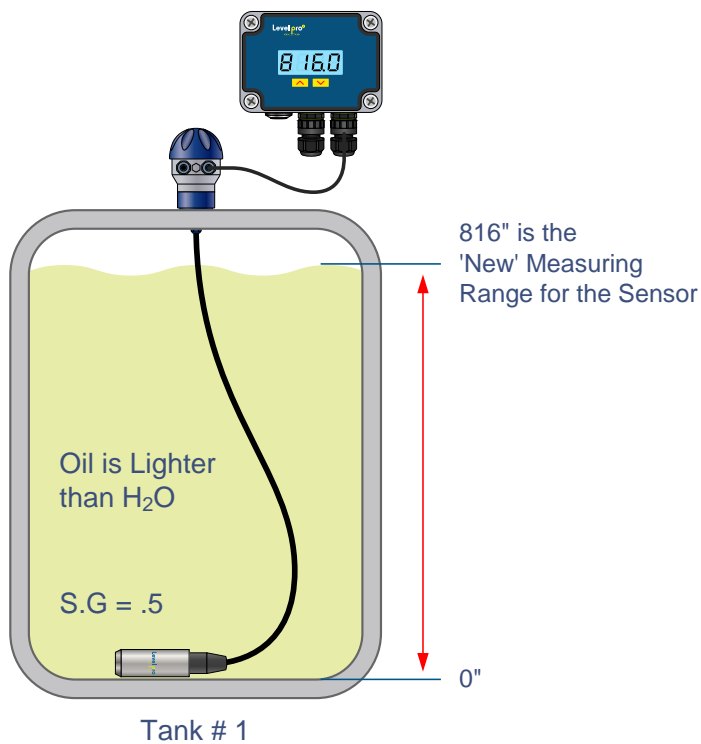
Example 2

The liquid in Tank # 2 has a S.G. = 2 which is **2X Heavier** than H₂O

The 34' sensor is now going to be installed into a tank to measure a liquid with a S.G = 2

Range / S.G = New Range of the Sensor

$34/2 = 17.5$ feet or 204"



Oil S.G = 0.5	Sensor Signal	Display Reading
Tank 1 Empty	4.0mA	0"
Tank 1 Full	20.0mA	816"

Acid S.G = 2.0	Sensor Signal	Display Reading
Tank 2 Empty	4.0mA	0"
Tank 2 Full	20.0mA	204"

Correction Sensor Position

The **Submersible Level Sensor** is designed to operate while submerged in the actual application liquid. Avoid installing the level transmitter along the bottom of the tank if materials such as sludge will build up and coat/cover the transmitter. This also includes any debris that will settle along the bottom of the tank. In these applications, it is best to suspend the transmitter above the highest level of sludge/debris that will occur. See Fig A.

- ⊗ **Location** : Select a location where the temperature of the transmitter will be within the specification of the sensor.



Installations where other tank requirements will cause the transmitter to move or swing.

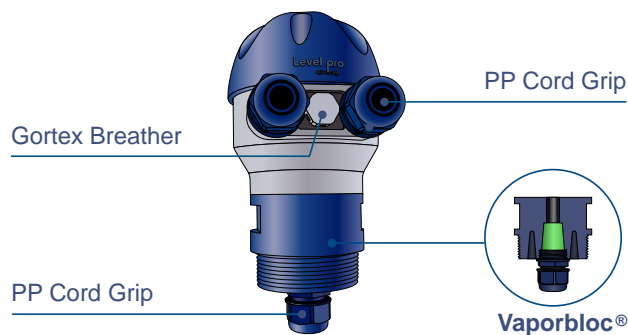
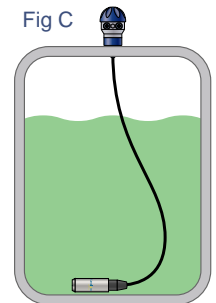
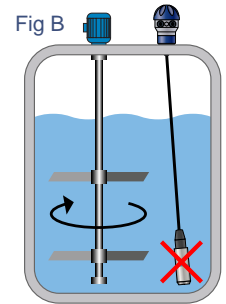
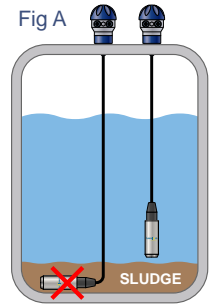
A mixer blade could cause the level transmitter to whip around within the tank. An alternative would be to move the transmitter to a more stable section of the tank or to install the Transmitter inside a still well/drop tube. This will minimize the effects created by the mixer.

- ⊗ **Position** : The transmitter is not position sensitive.
- ⊗ **Mounting** : The transmitter can be mounted via several methods. It can be suspended from the cable, it can be placed resting on the bottom of the tank in either horizontal or vertical orientation, or it can be attached to a pipe or hardwired using the **LP100** conduit box on the top of the housing.

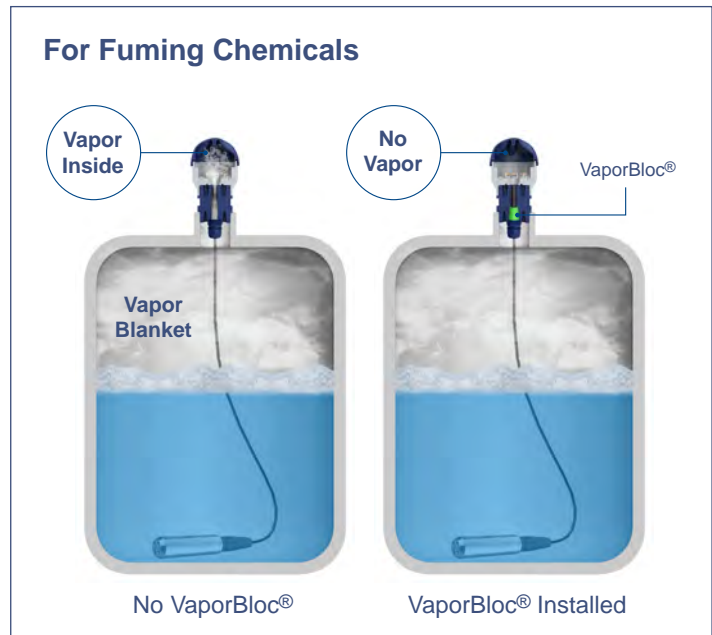
- ⊗ **Avoid** : installations where other tank requirements will cause the transmitter to move or swing.
Ex: A mixer blade could cause the level transmitter to whip around within the tank. An alternative would be to move the transmitter to a more stable section of the tank or to install the Transmitter inside a still well/drop tube. This will minimize the effects created by the mixer.

Termination: The cable for the transmitter is terminated at a LP100 junction box located on top of the tank. Since the vent tube is contained within the cable, the pressure within the junction box. A Gortex® Breather to ensure accurate atmospheric pressure inside the junction which is necessary as a reference to the pressure acting on the sensor at the bottom of the tank.

The inside of the function box must be clean, dry and free of moisture.



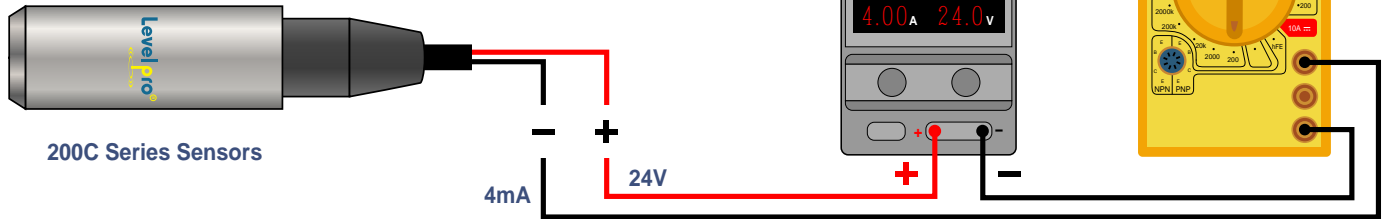
- ⊗ **Note:** Use caution when connecting the cable within the junction box. A ventilation/reference tube is located within the cable. The purpose of this tube is to provide a comparison between current atmospheric pressure and the pressure that is being exerted on the sensing diaphragm within the tank.
- ⊗ The reference tube must be open and free to allow air to flow back to the pressure diaphragm.
- ⊗ Avoid blocking or bending the ventilation tube by compressing the cable.



Trouble Shooting

Trouble Shooting the Sensor

1. First, verify that the sensor is wired correctly.
2. Next, check if the power supply is providing the required power.



If transmitter is not functioning properly, isolate the transmitter from the system and wire as shown below. Be sure to remove the sensor from the classified area when performing this test. Multi Meter should read 4 mA with the transmitter out of liquid.

Display Not Turning On

- ✓ Check Wiring
- ✓ Check Battery Status

Invalid Data Transfer

- ✓ Check Wiring
- ✓ Check Battery Status

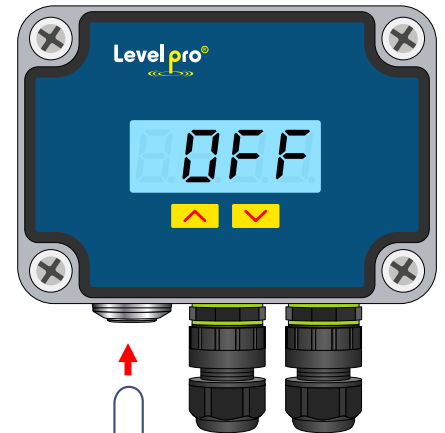
Display Indicates LL

- ✓ Check Wiring
- ✓ Check Battery Status

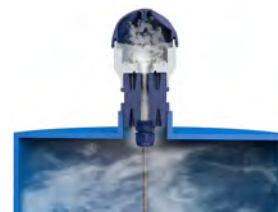
Incorrect Display Reading

- ✓ The reference or capillary tube is fitted with a **Gortex®** Filter - this must remain attached in order to prevent moisture, particulate or insects from entering. Do Not Remove.
- ✓ Avoid blocking or bending the ventilation tube.
- ✓ The **LP100** Installation Junction Box is fitted with a **Gortex®** Breather to allow for air to pass but not water. Please Ensure this Not Blocked

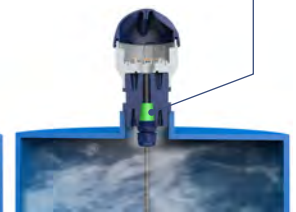
Measuring Liquids that Fume, Form Vapor Blankets or Out-Gas - Ensure Vaporbloc® has Been Installed



Vaporbloc® Technology



Fumes Entering JB



Ensure Vaporbloc is Installed

Warranty, Returns & Limitations

Warranty

Icon Process Controls warrants to the original purchaser of its products that such products will be free from defects in materials and workmanship under normal use and service in accordance with instructions furnished by **Icon Process Controls** for a period of one year from the date of sale of such products. **Icon Process Controls** obligation under this warranty is solely and exclusively limited to the repair or replacement, at Icon's option, of the products or components, which Icon examination determines to its satisfaction to be defective in material or workmanship within the warranty period. **Icon Process Controls** must be notified within thirty (30) days pursuant to the instructions below of any claims of lack of conformity under this warranty. Any product repaired under this warranty will be warranted only for the remainder of the original warranty period. Any product provided as a replacement under this warranty will be warranted for the full 1 year from the data of sale.

Returns

Products cannot be returned to **Icon Process Controls** without Icon's prior authorization. To return a product that is thought to be defective please submit a customer return (MRA) request form and follow the instructions therein. All warranty and non-warranty product returns to **Icon Process Controls** must be shipped prepaid and insured. Icon will not be responsible for any products lost or damaged in shipment.

Limitations

This warranty does not apply to products which:

- 1) Are beyond the warranty period or are products for which the original purchaser does not follow the warranty procedures outlined above;
- 2) Have been subjected to electrical, mechanical or chemical damage due to improper, accidental or negligent use;
- 3) Have been modified or altered;
- 4) Anyone other than service personnel authorized by Icon have attempted to repair;
- 5) have been involved in accidents or natural disasters;
- 6) Are damaged during return shipment to **Icon Process Controls**.

Icon Process Controls reserves the right to unilaterally waive this warranty and dispose of any product returned to Icon where :

- 1) There is evidence of a potentially hazardous material present with the product;
- 2) The product has remained unclaimed at **Levelpro** for more than 30 days after **Icon Process Controls** has dutifully requested disposition.

This warranty contains the sole express warranty made by Levelpro in connection with its products. ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. The remedies of repair or replacement as stated above are the exclusive remedies for the breach of this warranty. IN NO EVENT SHALL LEVELPRO BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING PERSONAL OR REAL PROPERTY OF OR INJURY TO ANY PERSON. THIS WARRANTY CONSTITUTES THE FINAL, COMPLETE AND EXCLUSIVE STATEMENT OF WARRANTY TERMS AND NO PERSON IS AUTHORIZED TO MAKE ANY OTHER WARRANTIES OR REPRESENTATIONS ON BEHALF OF **Icon Process Controls**.

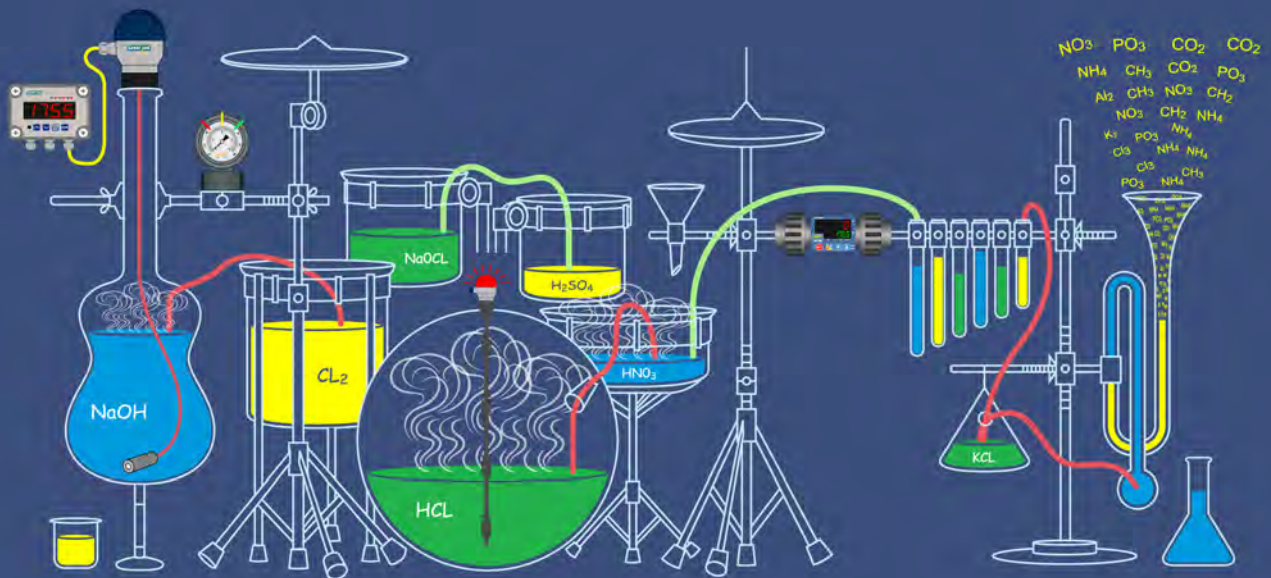
If any portion of this warranty is held to be invalid or unenforceable for any reason, such finding will not invalidate any other provision of this warranty

For additional product documentation and technical support visit www.iconprocon.com | e-mail: sales@iconprocon.com | support@iconprocon.com | Ph: 905.469.9283



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